



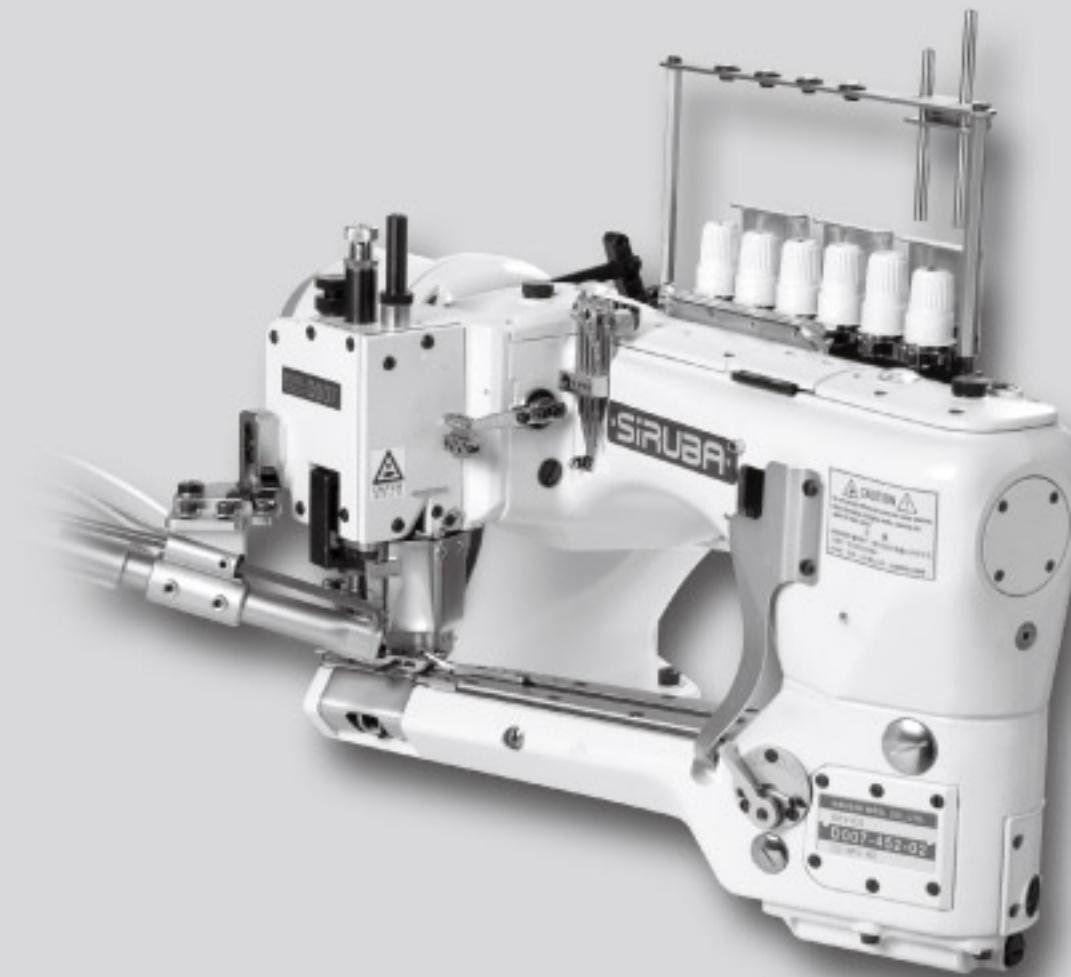
# D007R

**SIRUBA®**  
銀箭牌工業用縫紉機  
INDUSTRIAL SEWING MACHINE

# D007R

高林股份有限公司 KAULIN MFG. CO. LTD.

## 零件圖 PARTS LIST



The specification and/or appearances of the equipment described in this parts list are subject to change because of modification without previous notice.

06H05. FEB. 2009



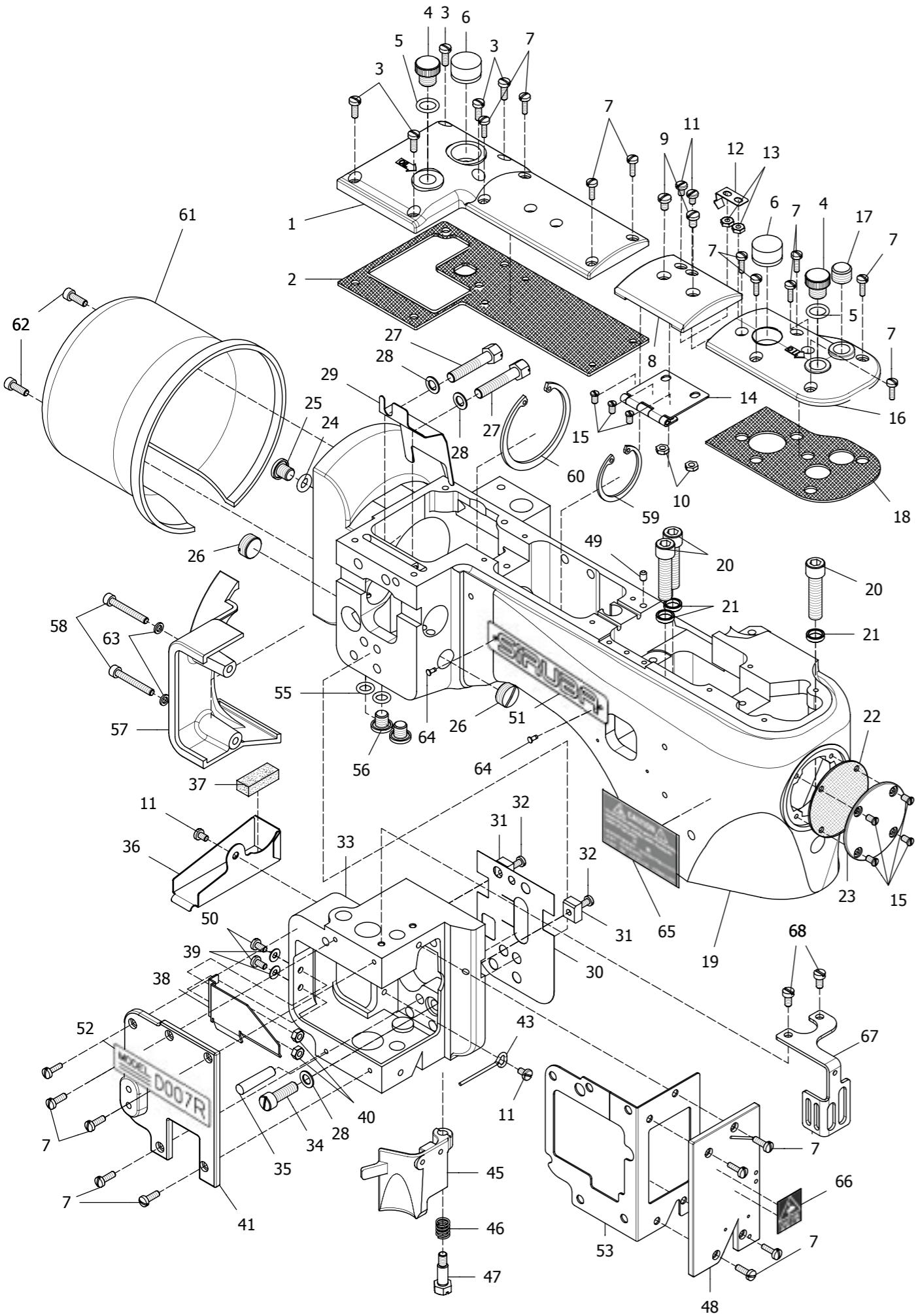
**K** 高林股份有限公司  
KAULIN MFG. CO., LTD.

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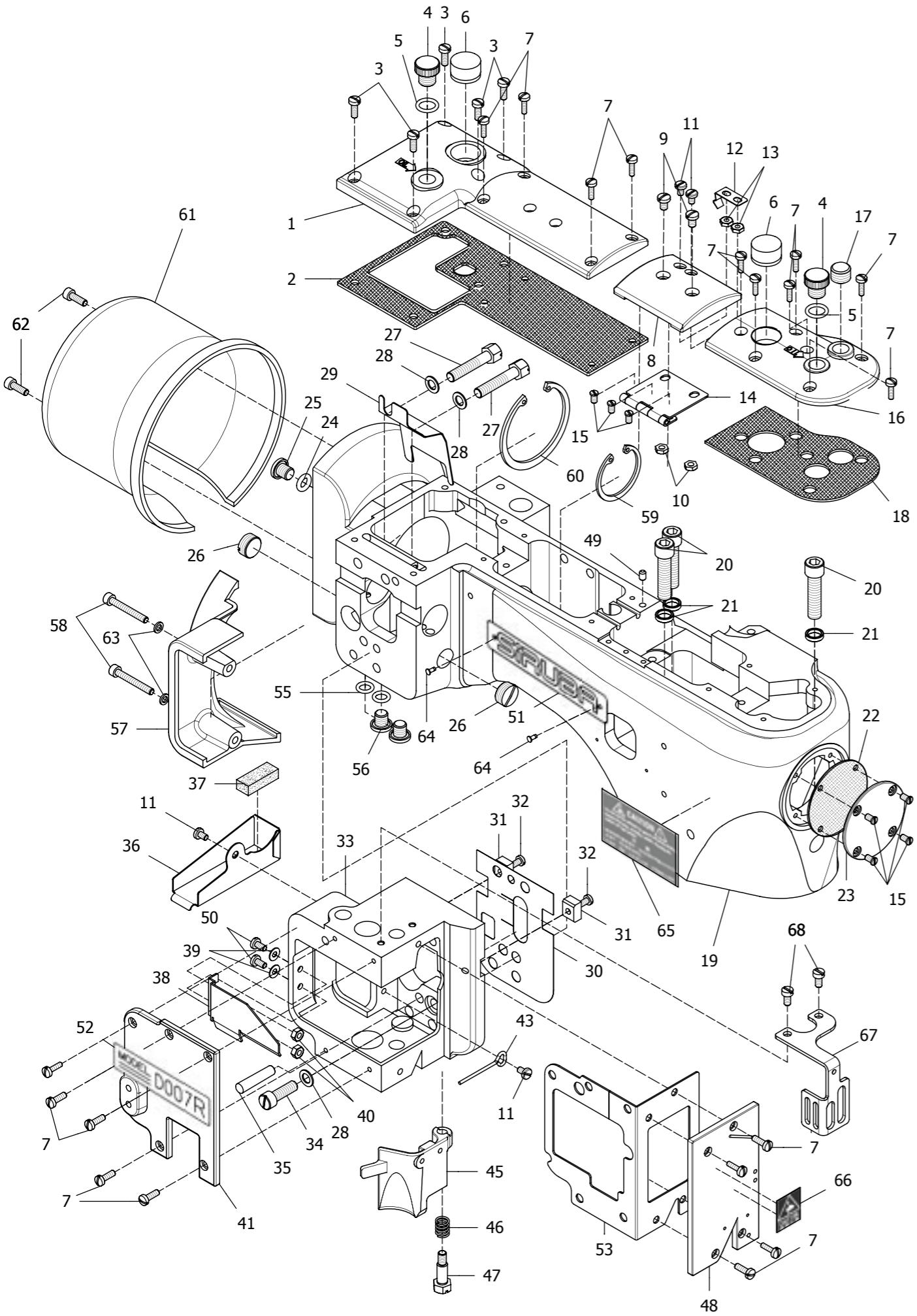
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### MISCELLANEOUS COVERS (1)

| Ref. | Parts    |  | 機殼機構(1)         |
|------|----------|--|-----------------|
| No.  | No.      | Description  | Amt. Req.       |
| 1    | 07400101 | Crank Chamber Cover.....                           | 曲軸室上蓋..... 1    |
| 2    | 07400102 | Crank Chamber Cover Gasket.....                    | 曲軸室墊片..... 1    |
| 3    | 07400103 | Screw(11/64-40X10.5).....                          | 螺絲..... 5       |
| 4    | 07400104 | Screw(M12-1.75X9).....                             | 螺絲..... 2       |
| 5    | 07400105 | O-Ring.....  | O型橡膠環..... 2    |
| 6    | 07400106 | Oil Sight Top Window.....                          | 上油鏡..... 2      |
| 7    | 07400107 | Screw (9/64-40X10.8).....                          | 螺絲..... 16      |
| 8    | 07400108 | Top Cover (Middle).....                            | 上蓋(中)..... 1    |
| 9    | 07400109 | Screw (11/64-40X6.5).....                          | 螺絲..... 2       |
| 10   | 07400110 | Nut.....   | 螺帽..... 2       |
| 11   | 07400111 | Screw (9/64-40X5.6).....                           | 螺絲..... 4       |
| 12   | 07400112 | Top Cover (Middle) Spring.....                     | 上蓋(中)彈簧..... 1  |
| 13   | 07400113 | Nut.....   | 螺帽..... 2       |
| 14   | 07400114 | Top Cover (Middle) Hinge.....                      | 上翻蓋..... 1      |
| 15   | 07400115 | Screw (9/64-40X6).....                             | 螺絲..... 7       |
| 16   | 07400116 | Top Cover (Front).....                             | 上蓋(前)..... 1    |
| 17   | 07400117 | Plug Screw (M12-1.75X7).....                       | 止油螺絲..... 1     |
| 18   | 07400118 | Top Cover (Front) Gasket.....                      | 上蓋墊片(前)..... 1  |
| 19   | 07400119 | Machine Frame.....                                 | 機殼..... 1       |
| 20   | 07400120 | Screw (5/16-24X32).....                            | 螺絲..... 3       |
| 21   | 07400121 | Washer.....  | 墊片..... 3       |
| 22   | 07400122 | Machine Frame End Cover Gasket.....                | 防油墊片..... 1     |
| 23   | 07400123 | Machine Frame End Cover.....                       | 前方圓蓋..... 1     |
| 24   | 07400124 | O-Ring.....  | O型橡膠環..... 1    |
| 25   | 07400125 | Screw (3/8-24X8).....                              | 螺絲..... 1       |
| 26   | 07400126 | Plug Screw (M14-1X4).....                          | 止油螺絲..... 2     |
| 27   | 07400127 | Screw (1/4-28X32.5).....                           | 螺絲..... 2       |
| 28   | 07400128 | Washer.....  | 墊片..... 3       |
| 29   | 07400129 | Crank Chamber Cover Oil Shield.....                | 上座防油擋板..... 1   |
| 30   | 07400130 | Sewing Head Oil Defense.....                       | 車台結合防油擋板..... 1 |
| 31   | 07400131 | Sewing Head Key.....                               | 車台四角固定銷..... 2  |
| 32   | 07400132 | Screw (9/64-40X8).....                             | 螺絲..... 2       |
| 33   | 07400133 | Sewing Head.....                                   | 車頭..... 1       |
| 34   | 07400134 | Screw (1/4-28X20).....                             | 螺絲..... 1       |
| 35   | 07400135 | Pin.....   | 插銷..... 1       |
| 36   | 07400136 | Knife Driving Connection Oil Guard.....            | 油槽..... 1       |
| 37   | 07400137 | Knife Driving Connection Felt.....                 | 油棉..... 1       |
| 38   | 07400138 | Thread Carrier and Hook Driving Rod Oil Guard..... | 前座防油擋板..... 1   |



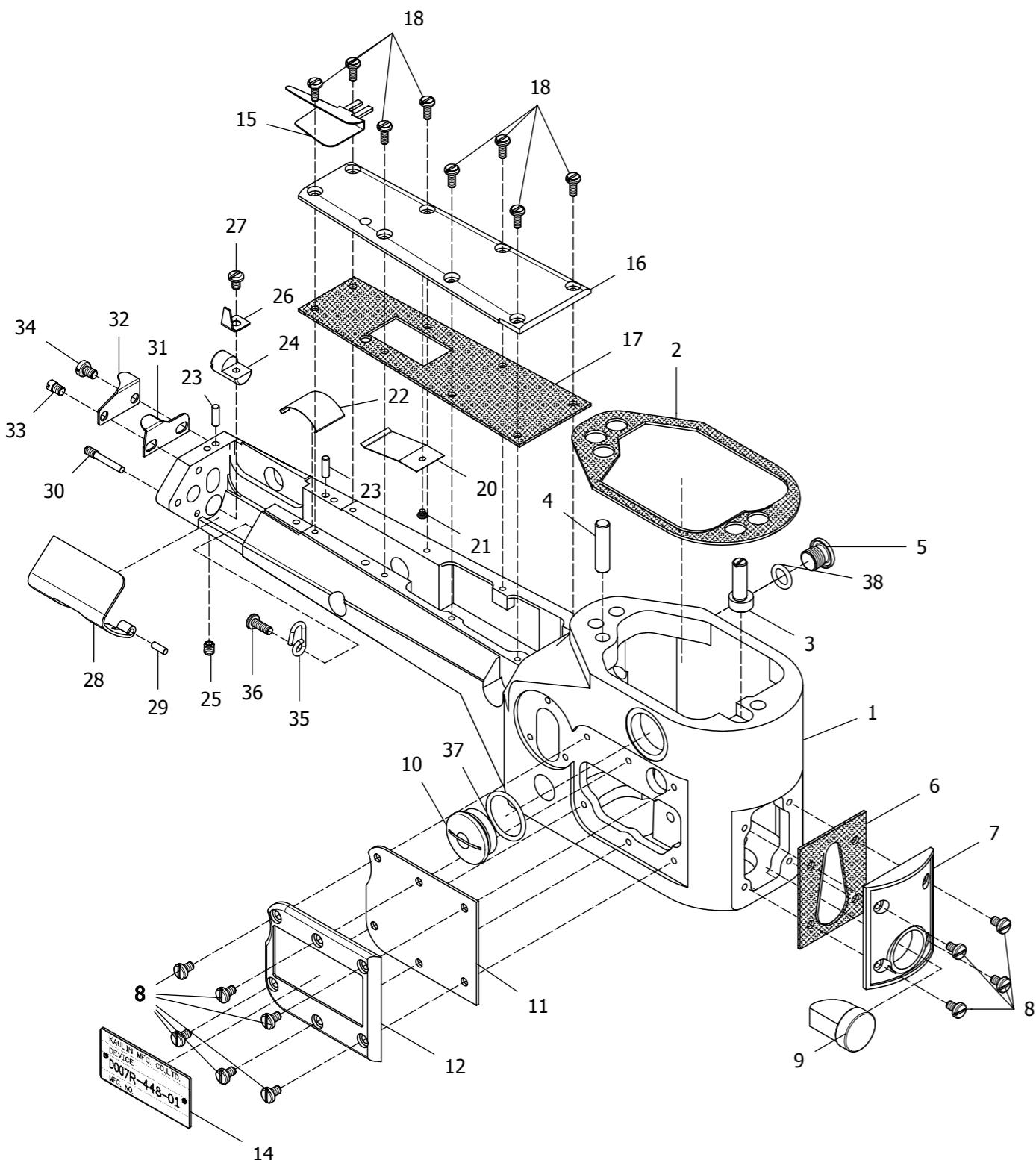
### MISCELLANEOUS COVERS (1)

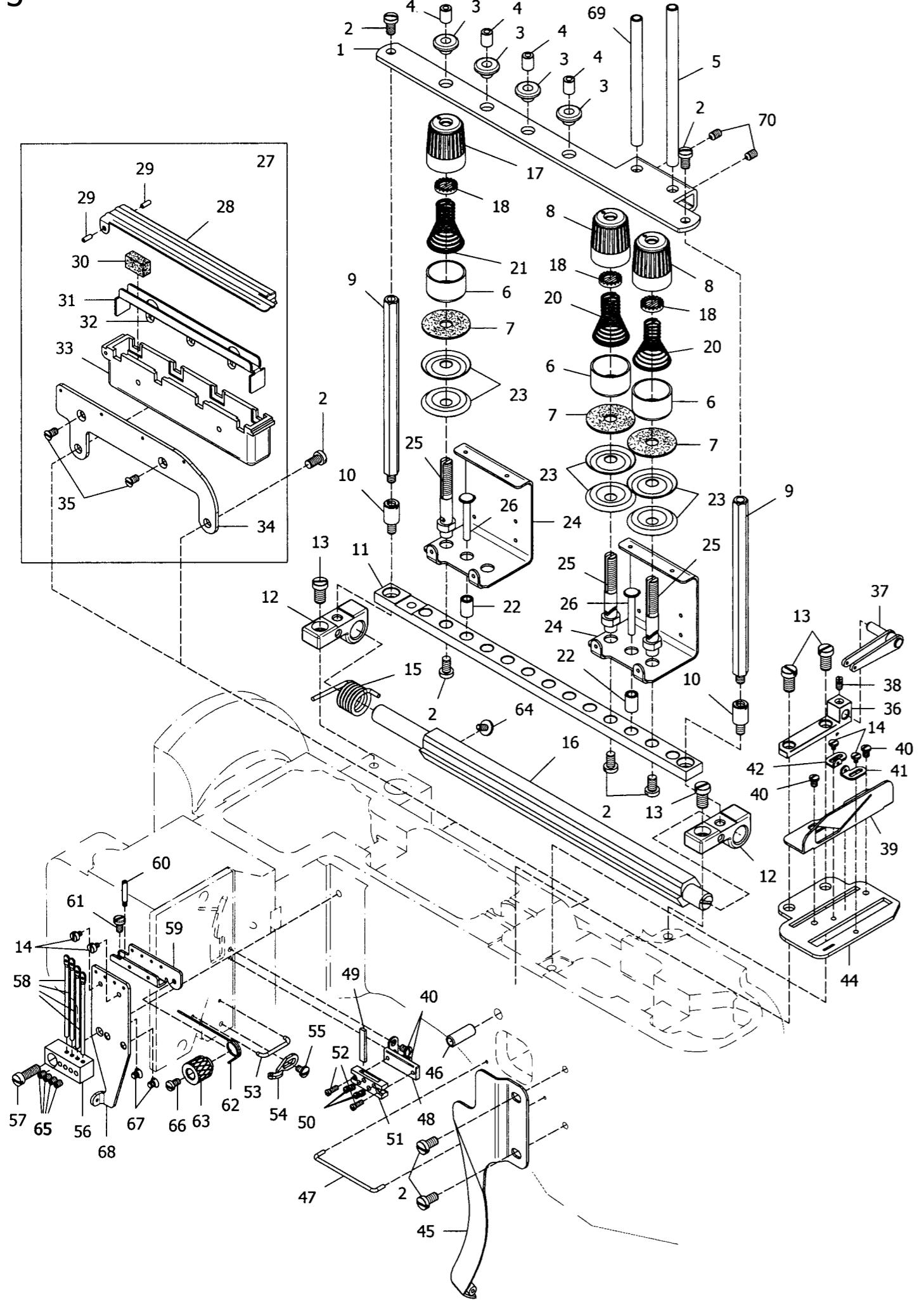
| Ref. | Parts    |                                | 機殼機構(1) |
|------|----------|--------------------------------|---------|
| No.  | No.      | Description                    | Amt.    |
| 39   | 07400139 | Seal.....                      | 2       |
| 40   | 07400140 | Nut.....                       | 2       |
| 41   | 07400141 | Sewing Head Cover(Left).....   | 1       |
| 43   | 07400143 | Oil Guide Wire.....            | 1       |
| 44   | 07400144 | Frame Chip Guard Washer.....   | 1       |
| 45   | 07400145 | Frame Chip Guard.....          | 1       |
| 46   | 07400146 | Frame Chip Guard Spring.....   | 1       |
| 47   | 07400147 | Screw (M5-0.8X8.5).....        | 1       |
| 48   | 07400148 | Sewing Head Cover (Front)..... | 1       |
| 49   | 07400149 | Oil Seal Plug.....             | 1       |
| 50   | 07400150 | Screw (9/64-40X7).....         | 2       |
| 51   | 07400151 | Emblem.....                    | 1       |
| 52   | 07400152 | Emblem.....                    | 1       |
| 53   | 07400153 | Seal Gasket.....               | 1       |
| 55   | 07400155 | O-Ring.....                    | 2       |
| 56   | 07400156 | Screw (M8-1.25X8).....         | 2       |
| 57   | 07400157 | Cover.....                     | 1       |
| 58   | 07400158 | Screw (M4-0.7X30).....         | 2       |
| 59   | 07400159 | Retaining Ring.....            | 1       |
| 60   | 07400160 | Retaining Ring.....            | 1       |
| 61   | 07400161 | Motor Cover.....               | 1       |
| 62   | 07400162 | Screw (M4-0.7X12).....         | 2       |
| 63   | 07400163 | Washer.....                    | 2       |
| 64   | 07400164 | Rivet.....                     | 2       |
| 65   | 07400165 | Warning Sticker.....           | 1       |
| 66   | 07400166 | Warning Sticker.....           | 1       |
| 67   | 07400167 | Cover.....                     | 1       |
| 68   | 07400168 | Screw (M4-0.7X8).....          | 2       |

## MISCELLANEOUS COVERS (2)

機殼機構(2)

| Ref. | Parts    | Description                        | 品名           | Amt. |
|------|----------|------------------------------------|--------------|------|
| No.  | No.      |                                    |              | Req. |
| 1    | 07400201 | Cylinder Frame.....                | 圓筒部機殼.....   | 1    |
| 2    | 07400202 | Seal Gasket.....                   | 止油墊片.....    | 1    |
| 3    | 07400203 | Alignment Pin.....                 | 調節插銷.....    | 1    |
| 4    | 07400204 | Knock Pin.....                     | 頂出銷.....     | 1    |
| 5    | 07400205 | Screw(3/8-24X6).....               | 螺絲.....      | 1    |
| 6    | 07400206 | Seal Gasket.....                   | 止油墊片.....    | 1    |
| 7    | 07400207 | Cylinder Frame Cover (Front).....  | 前蓋.....      | 1    |
| 8    | 07400208 | Screw (9/64-40X8).....             | 螺絲.....      | 10   |
| 9    | 07400209 | Oil Gauge.....                     | 油錶.....      | 1    |
| 10   | 07400210 | Screw (M22-1.5X4.5).....           | 螺絲.....      | 1    |
| 11   | 07400211 | Seal Gasket.....                   | 止油墊片.....    | 1    |
| 12   | 07400212 | Cylinder Frame Cover (Left).....   | 左蓋.....      | 1    |
| 14   | 07400214 | Model Plate.....                   | 型號銘牌.....    | 1    |
| 15   | 07400215 | Folder.....                        | 導布器.....     | 1    |
| 16   | 07400216 | Cylinder Frame Cover (Upper).....  | 上蓋.....      | 1    |
| 17   | 07400217 | Seal Gasket.....                   | 止油墊片.....    | 1    |
| 18   | 07400218 | Screw (1/8-44X8).....              | 螺絲.....      | 8    |
| 20   | 07400220 | Dust Defender (Upper).....         | 防塵蓋(上).....  | 1    |
| 21   | 07400221 | Screw (3/32-56X2.1).....           | 螺絲.....      | 1    |
| 22   | 07400222 | Dust Defender (Lower).....         | 防塵蓋(下).....  | 1    |
| 23   | 07400223 | Pin.....                           | 插銷.....      | 2    |
| 24   | 07400224 | Looper Cover Spring Support.....   | 彈簧片座.....    | 1    |
| 25   | 07400225 | Screw (11/64-40X4).....            | 螺絲.....      | 1    |
| 26   | 07400226 | Looper Cover Spring.....           | 下勾針蓋彈簧片..... | 1    |
| 27   | 07400227 | Screw (9/64-40X5).....             | 螺絲.....      | 1    |
| 28   | 07400228 | Looper Cover.....                  | 下勾針蓋.....    | 1    |
| 29   | 07400229 | Pin.....                           | 插銷.....      | 1    |
| 30   | 07400230 | Screw (9/64-40X5.7).....           | 螺絲.....      | 1    |
| 31   | 07400231 | Chain-off Cutting Knife.....       | 割線刀.....     | 1    |
| 32   | 07400232 | Chain-off Cutting Knife Guard..... | 割線刀擋.....    | 1    |
| 33   | 07400233 | Screw (M4-0.7X4.5).....            | 螺絲.....      | 1    |
| 34   | 07400234 | Screw (M4-0.7X5.7).....            | 螺絲.....      | 1    |
| 35   | 07400235 | Looper Thread Guide Wire.....      | 過線圈.....     | 1    |
| 36   | 07400236 | Screw (9/64-40X10).....            | 螺絲.....      | 1    |
| 37   | 07400237 | O-Ring.....                        | O型橡膠環.....   | 1    |
| 38   | 07400238 | O-Ring.....                        | O型橡膠環.....   | 1    |





## MISCELLANEOUS THREAD EYELETS

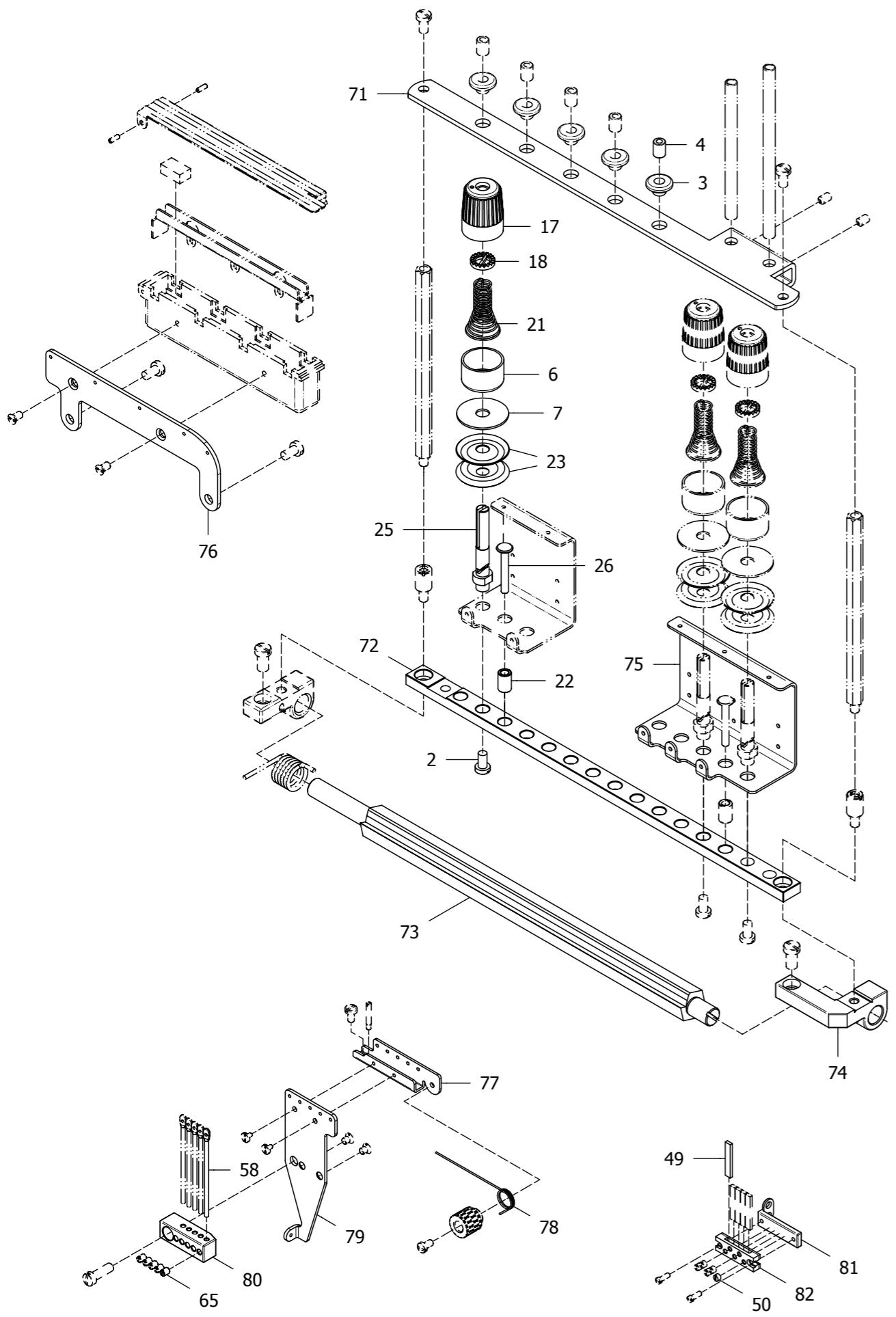
| Ref. | Parts    | Description                              | 品名                  | 過線機構 |
|------|----------|--|---------------------|------|
| No.  | No.      |  |                     | Amt. |
| 1    | 07400301 | Thread Guide Plate.....                  | 線架板(四針六線).....      | 1    |
| 2    | 07400302 | Screw (11/64-40X7.8).....                | 螺絲.....             | 13   |
| 3    | 07400303 | Thread Eyelet Bushing.....               | 過線孔套圈.....          | 5    |
| 4    | 07400304 | Thread Eyelet.....                       | 過線孔.....            | 5    |
| 5    | 07400305 | Thread Pipe (Long).....                  | 過線管(長).....         | 1    |
| 6    | 07400306 | Spring Retainer.....                     | 彈簧固定座.....          | 7    |
| 7    | 07400307 | Felt.....                                | 氈墊.....             | 7    |
| 8    | 07400308 | Spring Cap.....                          | 彈簧調整鈕.....          | 2    |
| 9    | 07400309 | Thread Guide Plate Support.....          | 線架板支撐棒.....         | 2    |
| 10   | 07400310 | Screw (11/64-40X7).....                  | 螺絲.....             | 2    |
| 11   | 07400311 | Thread Tension Support.....              | 上線張力固定座(四針六線).....  | 1    |
| 12   | 07400312 | Thread Tension Support Bracket.....      | 上線張力固定座支架(四針六線).... | 2    |
| 13   | 07400313 | Screw (7/32-32X9.5).....                 | 螺絲.....             | 4    |
| 14   | 07400314 | Screw (3/32-56X3.1).....                 | 螺絲.....             | 4    |
| 15   | 07400315 | Tension Release Shaft Spring.....        | 張力釋放軸彈簧.....        | 1    |
| 16   | 07400316 | Tension Release Shaft.....               | 張力釋放軸(四針六線)....     | 1    |
| 17   | 07400317 | Spring Cap.....                          | 彈簧調整鈕.....          | 5    |
| 18   | 07400318 | Tension Spring Disc Support.....         | 張力彈簧調整圓盤.....       | 7    |
| 20   | 07400320 | Top Cover Thread Tension Spring.....     | 上飾線張力彈簧.....        | 2    |
| 21   | 07400321 | Needle Thread Tension Spring.....        | 針線張力彈簧.....         | 5    |
| 22   | 07400322 | Tension Release Pin Bushing.....         | 張力釋放插銷套管.....       | 8    |
| 23   | 07400323 | Thread Tension Disc.....                 | 張力調整盤.....          | 14   |
| 24   | 07400324 | Thread Tension Disc Eyelet.....          | 張力調整過線架.....        | 3    |
| 25   | 07400325 | Tension Post.....                        | 張力彈簧支柱.....         | 7    |
| 26   | 07400326 | Tension Release Pin.....                 | 張力釋放插銷.....         | 8    |
| 27   | 07400327 | SP Device , Complete C. Set.....         | 針線矽油組.....          | 1    |
| 28   | 07400328 | Oil Cup Lip.....                         | 矽油儲存槽蓋.....         | 1    |
| 29   | 07400329 | Hinge Pin.....                           | 鉸鏈插銷.....           | 2    |
| 30   | 07400330 | SP Felt.....                             | SP 吸油氈.....         | 4    |
| 31   | 07400331 | SP Felt Stay.....                        | SP 吸油氈支柱.....       | 1    |
| 32   | 07400332 | Oil Wick.....                            | 油芯.....             | 1    |
| 33   | 07400333 | SP Container.....                        | 矽油儲存槽.....          | 1    |
| 34   | 07400334 | SP Container Support.....                | 矽油儲存槽固定座(四針六線)..... | 1    |
| 35   | 07400335 | Screw (9/64-40X4.6).....                 | 螺絲.....             | 2    |
| 36   | 07400336 | Thread Take-up Eyelet Holder.....        | 提線桿托架.....          | 1    |
| 37   | 07400337 | Thread Take-up Eyelet.....               | 提線桿.....            | 1    |
| 38   | 07400338 | Screw (1/8-44X5).....                    | 螺絲.....             | 1    |
| 39   | 07400339 | Looper Thread Take-up Guide.....         | 下勾針提線桿護架.....       | 1    |
| 40   | 07400340 | Screw (1/8-44X4.3).....                  | 螺絲.....             | 4    |
| 41   | 07400341 | Looper Thread Take-up Eyelet(Front)..... | 下勾針提線桿.....         | 1    |

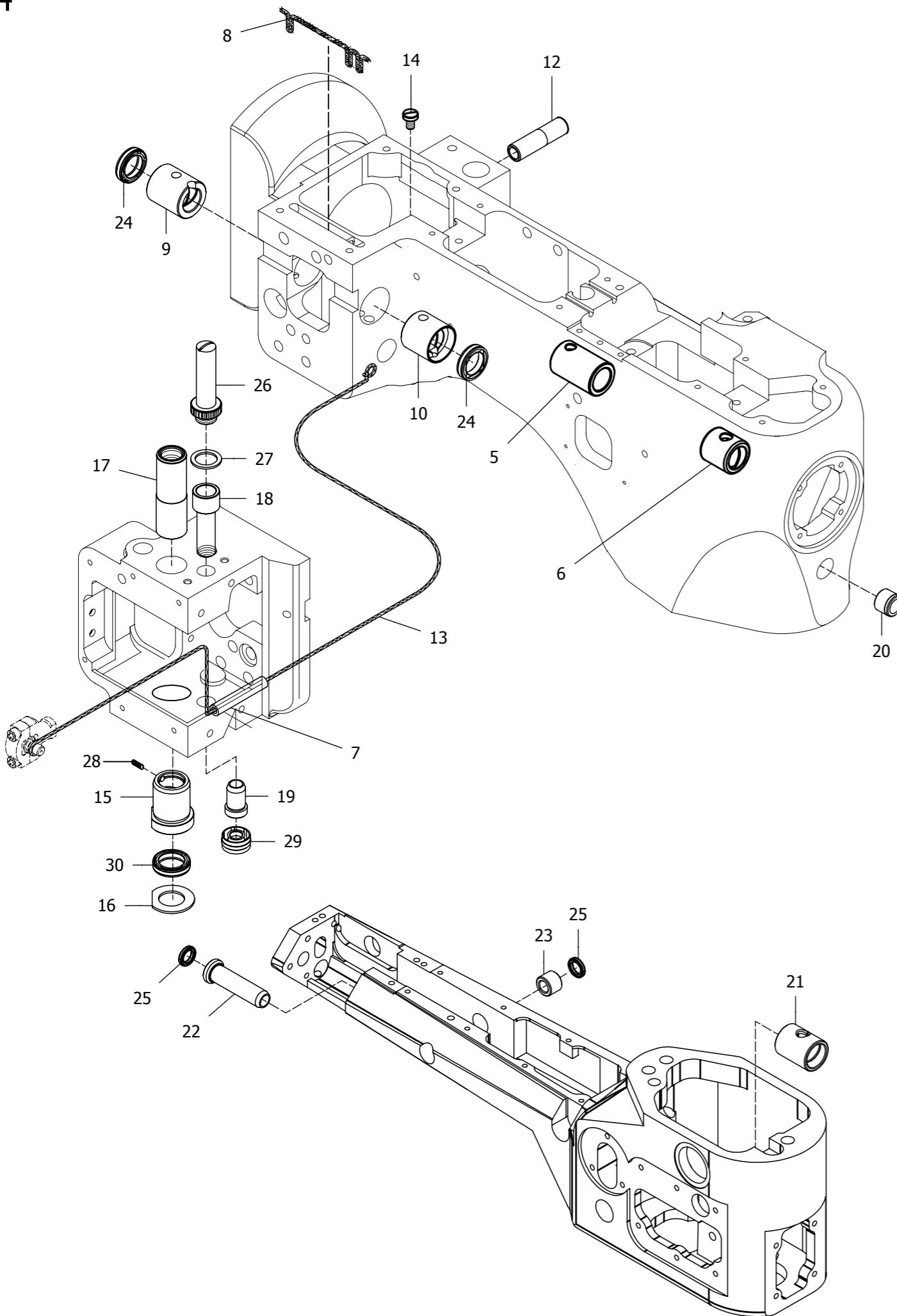
## MISCELLANEOUS THREAD EYELETS

過線機構

3

| Ref.<br>No. | Parts<br>No. | Description                                     | 品名                  | Amt.<br>Req. |
|-------------|--------------|---|---------------------|--------------|
| 42          | 07400342     | Looper Thread Take-up Eyelet(Rear).....         | 下勾針提線桿.....         | 1            |
| 44          | 07400344     | Eyelet Supporting Plate.....                    | 提線桿固定板.....         | 1            |
| 45          | 07400345     | Looper Thread Guard.....                        | 下勾針線導架.....         | 1            |
| 46          | 07400346     | Top Cover Thread Pipe.....                      | 上飾線過線導管.....        | 1            |
| 47          | 07400347     | Looper Thread Guide Wire (Upper).....           | 下勾針線導架金屬線.....      | 1            |
| 48          | 07400348     | Needle Thread Strike-off Pin Holder Bracket.... | 打線片固定架(四針六線)....    | 1            |
| 49          | 07400349     | Needle Thread Strike-off Pin.....               | 打線片.....            | 5            |
| 50          | 07400350     | Screw (1/8-44X2).....                           | 螺絲.....             | 5            |
| 51          | 07400351     | Needle Thread Strike-off Pin Holder.....        | 打線片固定座(四針六線)....    | 1            |
| 52          | 07400352     | Screw (3/32-56X6.2).....                        | 螺絲.....             | 2            |
| 53          | 07400353     | Needle Thread Guide Wire.....                   | 針線導架金屬線.....        | 1            |
| 54          | 07400354     | Head Cover Thread Eyelet.....                   | 車台前蓋過線孔.....        | 1            |
| 55          | 07400355     | Screw (1/8-44X4.4).....                         | 螺絲.....             | 1            |
| 56          | 07400356     | Needle Thread Eyelet Holder.....                | 針線過線棒座(四針六線)....    | 1            |
| 57          | 07400357     | Screw (11/64-40X13).....                        | 螺絲.....             | 1            |
| 58          | 07400358     | Needle Thread Eyelet.....                       | 針線過線棒.....          | 5            |
| 59          | 07400359     | Stitch Unlocker Mounting Bracket.....           | 過線架(四針六線).....      | 1            |
| 60          | 07400360     | Screw (M2.3-0.4X3).....                         | 螺絲.....             | 1            |
| 61          | 07400361     | Screw (1/8-44X5.9).....                         | 螺絲.....             | 1            |
| 62          | 07400362     | Stitch Unlocking Spring.....                    | 過線彈簧(四針六線).....     | 1            |
| 63          | 07400363     | Stitch Unlocking Spring Holder.....             | 過線彈簧調節鈕.....        | 1            |
| 64          | 07400364     | Screw (1/8-44X6.4).....                         | 螺絲.....             | 1            |
| 65          | 07400365     | Screw (1/8-44X3.4).....                         | 螺絲.....             | 5            |
| 66          | 07400366     | Screw (1/8-44X5.4).....                         | 螺絲.....             | 1            |
| 67          | 07400367     | Screw (1/8-44X2.7).....                         | 螺絲.....             | 2            |
| 68          | 07400368     | Stitch Unlocking Holder.....                    | 過線座(四針六線).....      | 1            |
| 69          | 07400369     | Thread Pipe (Short).....                        | 過線管(短).....         | 1            |
| 70          | 07400370     | Screw (M4-0.7X6).....                           | 螺絲.....             | 2            |
| 71          | 07400371     | Thread Guide Plate.....                         | 線架板(五針七線).....      | 1            |
| 72          | 07400372     | Thread Tension Support.....                     | 上線張力固定座(五針七線).1     | 1            |
| 73          | 07400373     | Tension Release Shaft.....                      | 張力釋放軸(五針七線)....     | 1            |
| 74          | 07400374     | Thread Tension Support Bracket.....             | 上線張力固定座支架(五針七線)...1 | 1            |
| 75          | 07400375     | Thread Tension Disc Eyelet.....                 | 張力調整過線架(五針七線).1     | 1            |
| 76          | 07400376     | SP Container Support.....                       | 矽油儲存槽固定座(五針七線)..1   | 1            |
| 77          | 07400377     | Stitch Unlocker Mounting Bracket.....           | 過線架(五針七線).....      | 1            |
| 78          | 07400378     | Stitch Unlocking Spring.....                    | 過線彈簧(五針七線).....     | 1            |
| 79          | 07400379     | Stitch Unlocking Holder.....                    | 過線座(五針七線).....      | 1            |
| 80          | 07400356     | Needle Thread Eyelet Holder.....                | 針線過線棒座(五針七線).1      | 1            |
| 81          | 07400381     | Needle Thread Strike-off Pin Holder Bracket.... | 打線片固定架(五針七線).1      | 1            |
| 82          | 07400382     | Needle Thread Strike-off Pin Holder.....        | 打線片固定座(五針七線).1      | 1            |





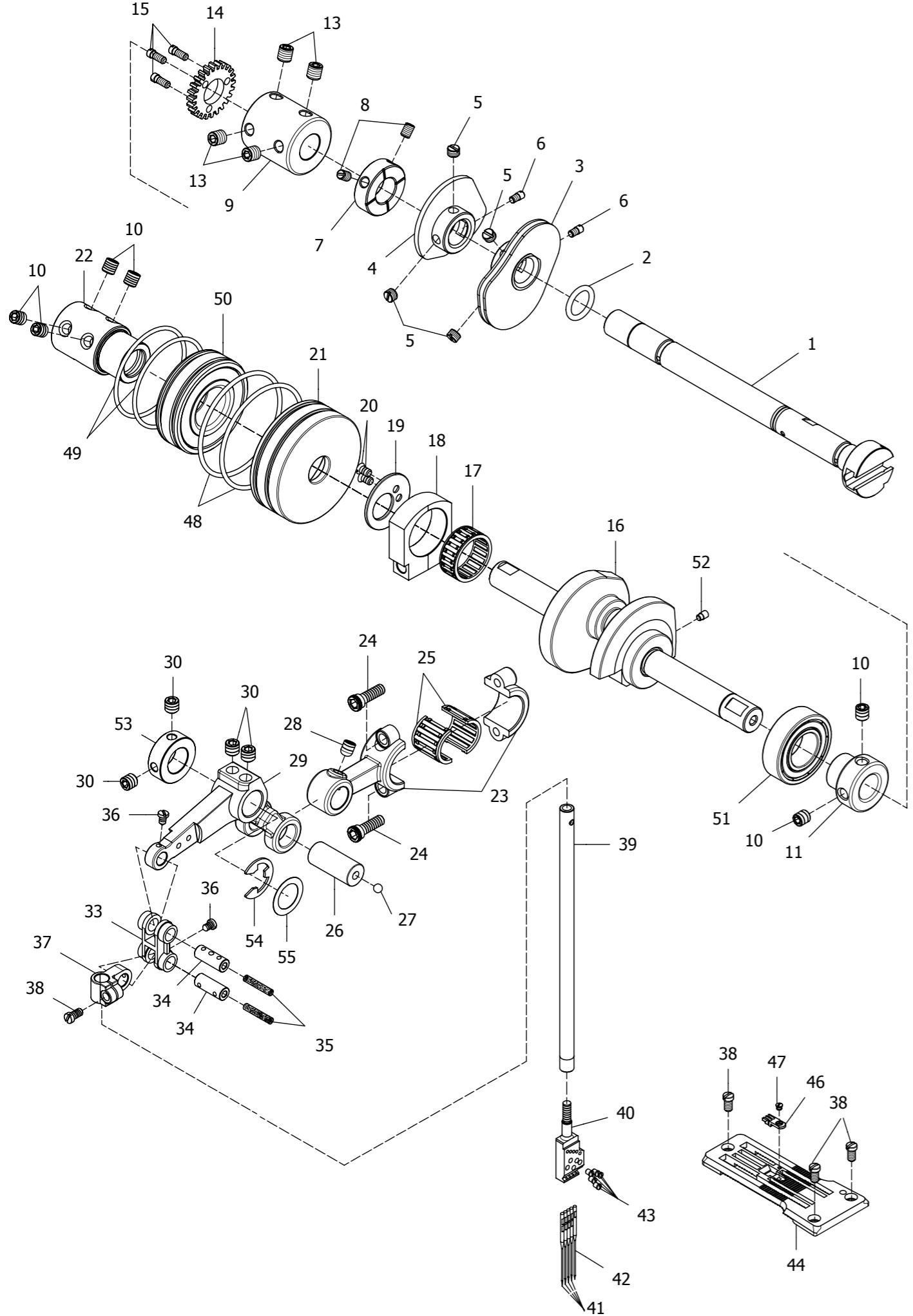
### MISCELLANEOUS BUSHINGS

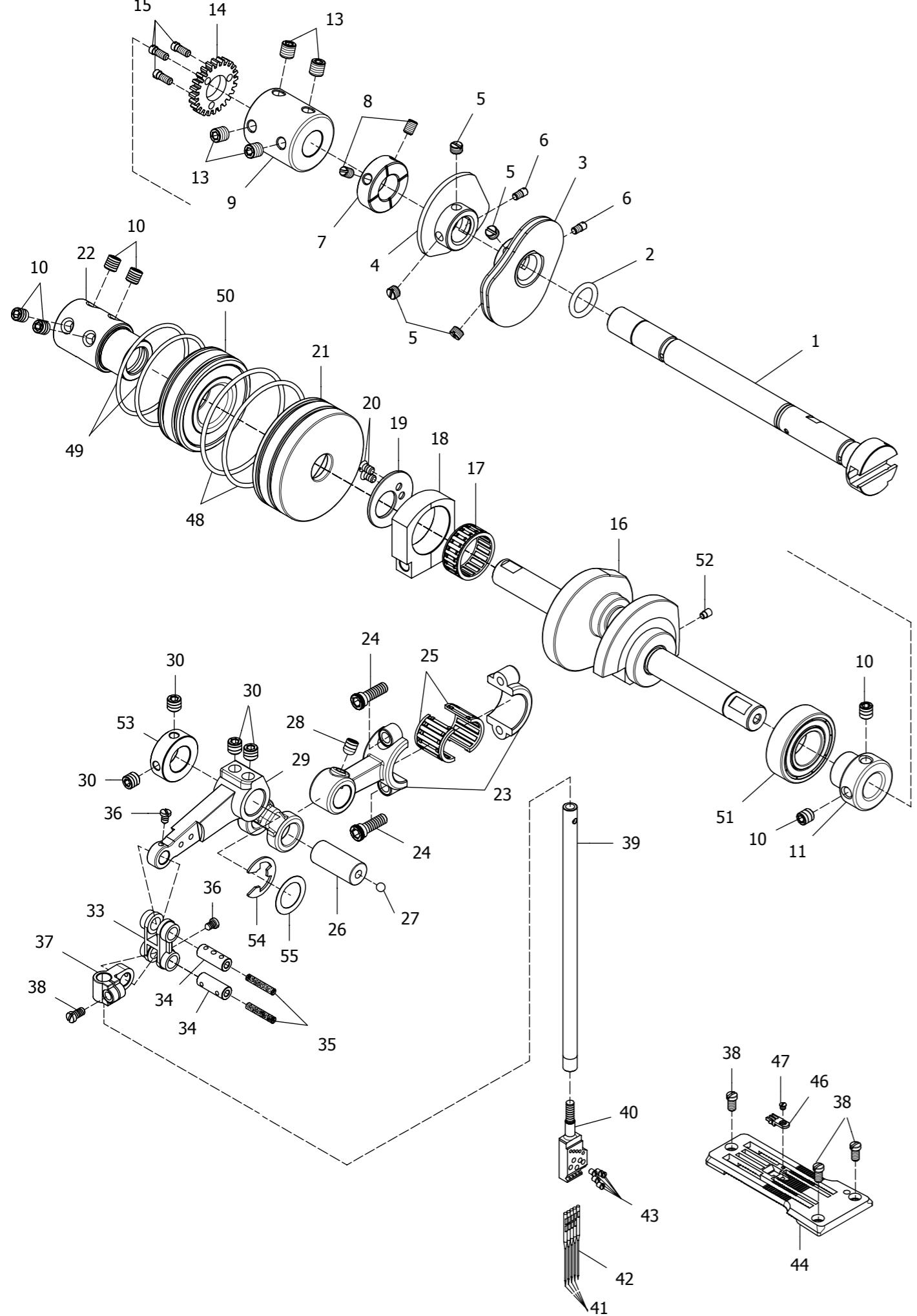
| Ref. | Parts    | 品名   | Amt. |
|------|----------|--|------|
| No.  | No.      | Description  | Req. |
| 5    | 07400405 | Main Shaft Bushing (Rear).....主軸套管(後).....               | 1    |
| 6    | 07400406 | Main Shaft Bushing (Front).....主軸套管(前).....              | 1    |
| 7    | 07400407 | Plastic Pipe.....塑膠管.....                                | 1    |
| 8    | 07400408 | Oil Wick (Laced Wire).....油芯.....                        | 1    |
| 9    | 07400409 | Knife Driving Lever Bushing (Rear).....傳動刀軸銅套(後).....    | 1    |
| 10   | 07400410 | Knife Driving Lever Bushing (Front).....傳動刀軸銅套(前).....   | 1    |
| 11   | 07400411 | Bushing Cap.....套管蓋.....                                 | 1    |
| 12   | 07400412 | Presser Foot Lifter Stop Plunger Bushing.....擡押腳軸套管..... | 1    |
| 13   | 07400413 | Oil Wick.....油芯.....                                     | 1    |
| 14   | 07400414 | Screw (11/64-40X6.4).....螺絲.....                         | 1    |
| 15   | 07400415 | Thread Carrier and Hook Sleeve Bushing.....上飾線銅套.....    | 1    |
| 16   | 07400416 | Retaining Ring.....扣環.....                               | 1    |
| 17   | 07400417 | Presser Bar Bushing.....押腳套管.....                        | 1    |
| 18   | 07400418 | Needle Bar Bushing(Upper).....針柱套管(上).....               | 1    |
| 19   | 07400419 | Needle Bar Bushing(Lower).....針柱套管(下).....               | 1    |
| 20   | 07400420 | Looper Driving Lever Shaft Bushing.....下勾針驅動軸套管.....     | 1    |
| 21   | 07400421 | Looper Rocker Shaft Bushing (Front).....下勾針搖桿軸套管(前)....  | 1    |
| 22   | 07400422 | Looper Rocker Shaft Bushing (Rear).....下勾針搖桿軸套管(後)....   | 1    |
| 23   | 07400423 | Feed Bar Eccentric Pin Bushing.....送料具偏心銷套管.....         | 1    |
| 26   | 07400426 | Needle Bar Bushing(Upper)Lid.....針柱套管(上)蓋.....           | 1    |
| 27   | 07400427 | Gasket.....墊片.....                                       | 1    |
| 28   | 07400428 | SP Felt.....SP 吸油氈.....                                  | 1    |
| 29   | 07400429 | Oil Seal.....油封.....                                     | 1    |
| 30   | 07400430 | Oil Seal.....油封.....                                     | 1    |

套管機構

4

Amt.  
Req.

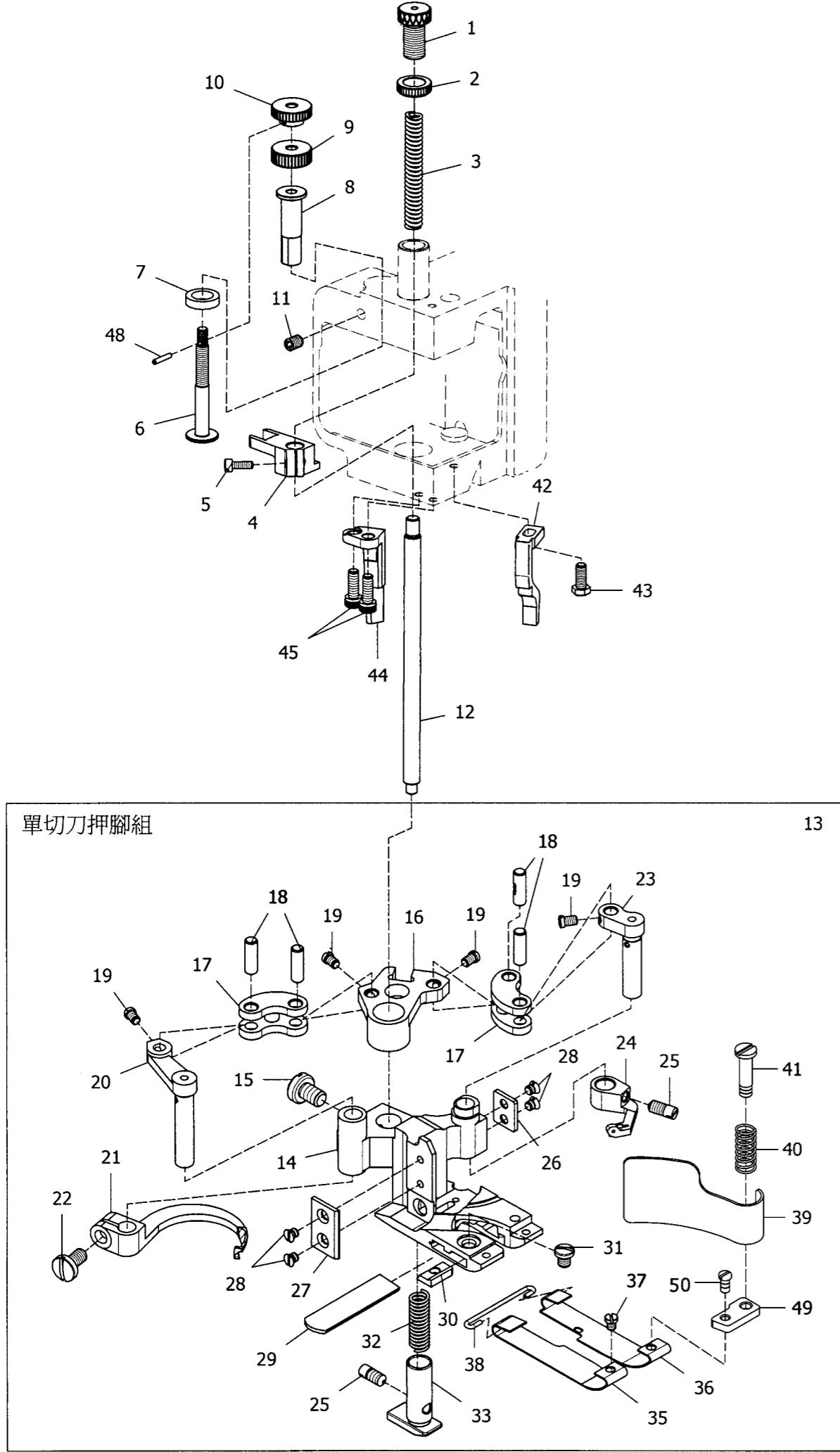




## MAIN SHAFT DIVING MECHANISM

| Ref. | Parts    |                          |            | Amt. |
|------|----------|--------------------------|------------|------|
| No.  | No.      | Description              | 品名         | Req. |
| 40   | ★        | Needle Clamp.....        | 針鎗.....    | 1    |
| 41   | 07400541 | Needle.....              | 擊針.....    | 4    |
| 42   | 07400542 | Retainer.....            | 假針.....    | 1    |
| 43   | 07400543 | Screw (3/32-56X2.5)..... | 螺絲.....    | 5    |
| 44   | ★        | Stitch Plate.....        | 針板.....    | 1    |
| 46   | ★        | Stitch Plate Tongue..... | 針板舌.....   | 1    |
| 47   | 07400547 | Screw (3/32-56X2).....   | 螺絲.....    | 1    |
| 48   | 07400548 | O-ring.....              | O型橡膠環..... | 2    |
| 49   | 07400549 | O-ring.....              | O型橡膠環..... | 2    |
| 50   | 07400550 | Ball Bearing.....        | 滾珠軸承.....  | 1    |
| 51   | 07400551 | Ball Bearing.....        | 滾珠軸承.....  | 1    |
| 52   | 07400552 | Seal Plug.....           | 止油塞.....   | 1    |
| 53   | 07400553 | Collar.....              | 軸環.....    | 1    |
| 54   | 07400554 | Retaining Ring .....     | E型扣環.....  | 1    |
| 55   | 07400555 | Thrust Ring.....         | 墊片.....    | 1    |

★ 請參照附件 1【針距規格表】

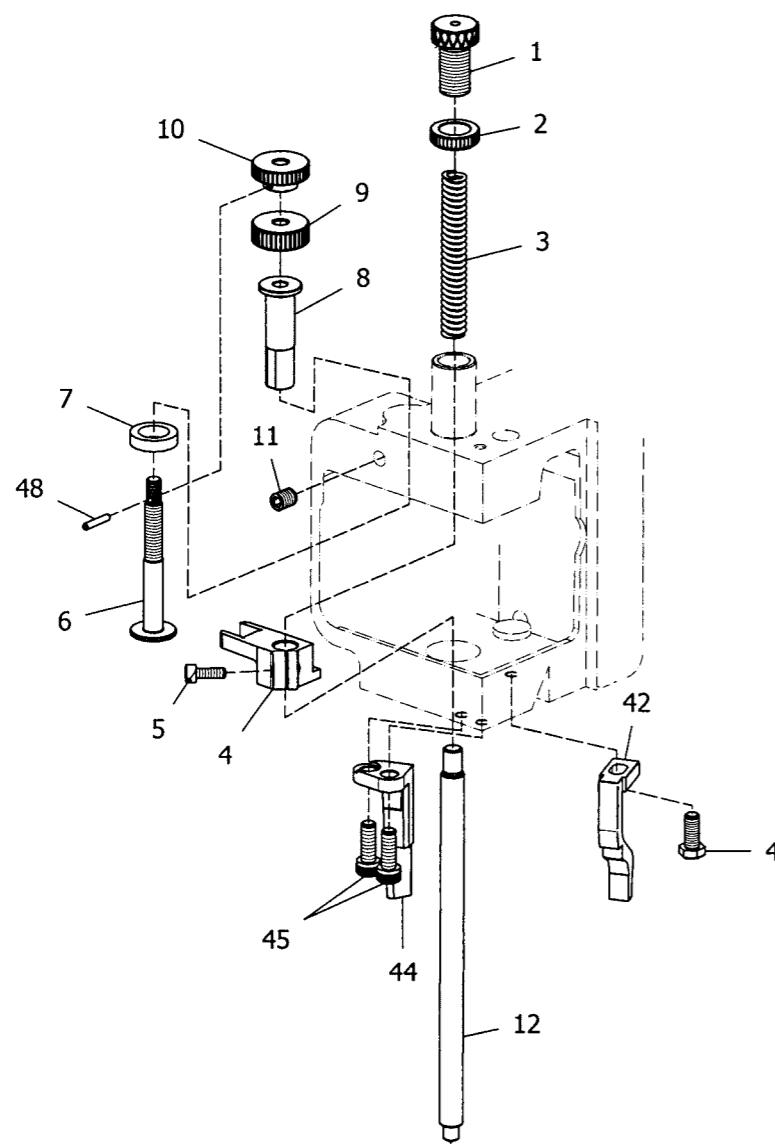


### ONE SIDE CUT PRESSER FOOT MECHANISM

| Ref. | Parts      | Amt.  |                |      |
|------|------------|---|----------------|------|
| No.  | No.        | Description                                 | 品名             | Req. |
| 1    | 07400601   | Adjusting Screw (M12-1X17).....             | 調節螺絲.....      | 1    |
| 2    | 07400602   | Lock Nut.....                               | 保險螺帽.....      | 1    |
| 3    | 07400603   | Presser Spring.....                         | 押腳彈簧.....      | 1    |
| 4    | 07400604   | Presser Bar Connecting Bracket.....         | 押腳推桿連結架.....   | 1    |
| 5    | 07400605   | Screw (11/64-40X10.3).....                  | 螺絲.....        | 1    |
| 6    | 07400606   | Presser Foot Adjusting Screw.....           | 押腳調節彈簧.....    | 1    |
| 7    | 07400607   | Connecting Bracket Cushion.....             | 連結架襯墊.....     | 1    |
| 8    | 07400608   | Presser Bar Guide.....                      | 押腳導件.....      | 1    |
| 9    | 07400609   | Lock Nut.....                               | 保險螺帽.....      | 1    |
| 10   | 07400610   | Adjusting Nut.....                          | 調節螺帽.....      | 1    |
| 11   | 07400611   | Screw (M6-1X8).....                         | 螺絲.....        | 1    |
| 12   | 07400612   | Presser Bar.....                            | 押腳推桿.....      | 1    |
| 13   | ★ 07400613 | One Side Cut Presser Foot C. Set.....       | 單切押具組.....     | 1    |
| 14   | 07400614   | One Side Cut Presser Foot.....              | 單切押腳.....      | 1    |
| 15   | 07400615   | Screw (11/64-40X6.3).....                   | 螺絲.....        | 1    |
| 16   | 07400616   | Carrier/Hook Driving Segment.....           | 上勾針驅動扇形片.....  | 1    |
| 17   | 07400617   | Carrier/Hook Driving Lever Link.....        | 上勾針驅動連桿.....   | 2    |
| 18   | 07400618   | Link Pin.....                               | 連桿插銷.....      | 4    |
| 19   | 07400619   | Screw (3/32-56X3.3).....                    | 螺絲.....        | 4    |
| 20   | 07400620   | Thread Hook Driving Lever.....              | 勾針驅動槓桿.....    | 1    |
| 21   | ★ 07400621 | Top Cover Thread Hook.....                  | 上飾線勾針(長).....  | 1    |
| 22   | 07400622   | Screw (9/64-40X6.8).....                    | 螺絲.....        | 1    |
| 23   | 07400623   | Top Cover Thread Carrier Driving Lever..... | 上飾線托架驅動槓桿..... | 1    |
| 24   | ★ 07400624 | Top Cover Thread Carrier.....               | 上飾線勾針(短).....  | 1    |
| 25   | 07400338   | Screw (1/8-44X5).....                       | 螺絲.....        | 2    |
| 26   | 07400626   | Presser Foot Attach Piece (Right).....      | 押腳連接片(右).....  | 1    |
| 27   | 07400627   | Presser Foot Attach Piece (Left).....       | 押腳連接片(左).....  | 1    |
| 28   | 07400628   | Screw (3/32-56X1.5).....                    | 螺絲.....        | 4    |
| 29   | ★ 07400629 | Lower Knife.....                            | 下刀片.....       | 1    |
| 30   | ★ 07400630 | Lower Knife Clamp.....                      | 下刀片夾板.....     | 1    |
| 31   | 07400631   | Screw (1/8-44X3.5).....                     | 螺絲.....        | 1    |
| 32   | 07400632   | Yielding Section Spring.....                | 押腳輔助座彈簧.....   | 1    |
| 33   | ★ 07400633 | Yielding Section.....                       | 押具輔助座.....     | 1    |
| 35   | ★ 07400635 | Presser Foot Spring Plate (Left).....       | 押具押板(左).....   | 1    |
| 36   | ★ 07400636 | Presser Foot Spring Plate (Right).....      | 押具押板(右).....   | 1    |
| 37   | 07400637   | Screw (3/32-56X2.6).....                    | 螺絲.....        | 2    |
| 38   | 07400638   | Spring Plate Holder.....                    | 彈簧片固定座.....    | 1    |
| 39   | 07400639   | Chip Guard.....                             | 切角防護片.....     | 1    |

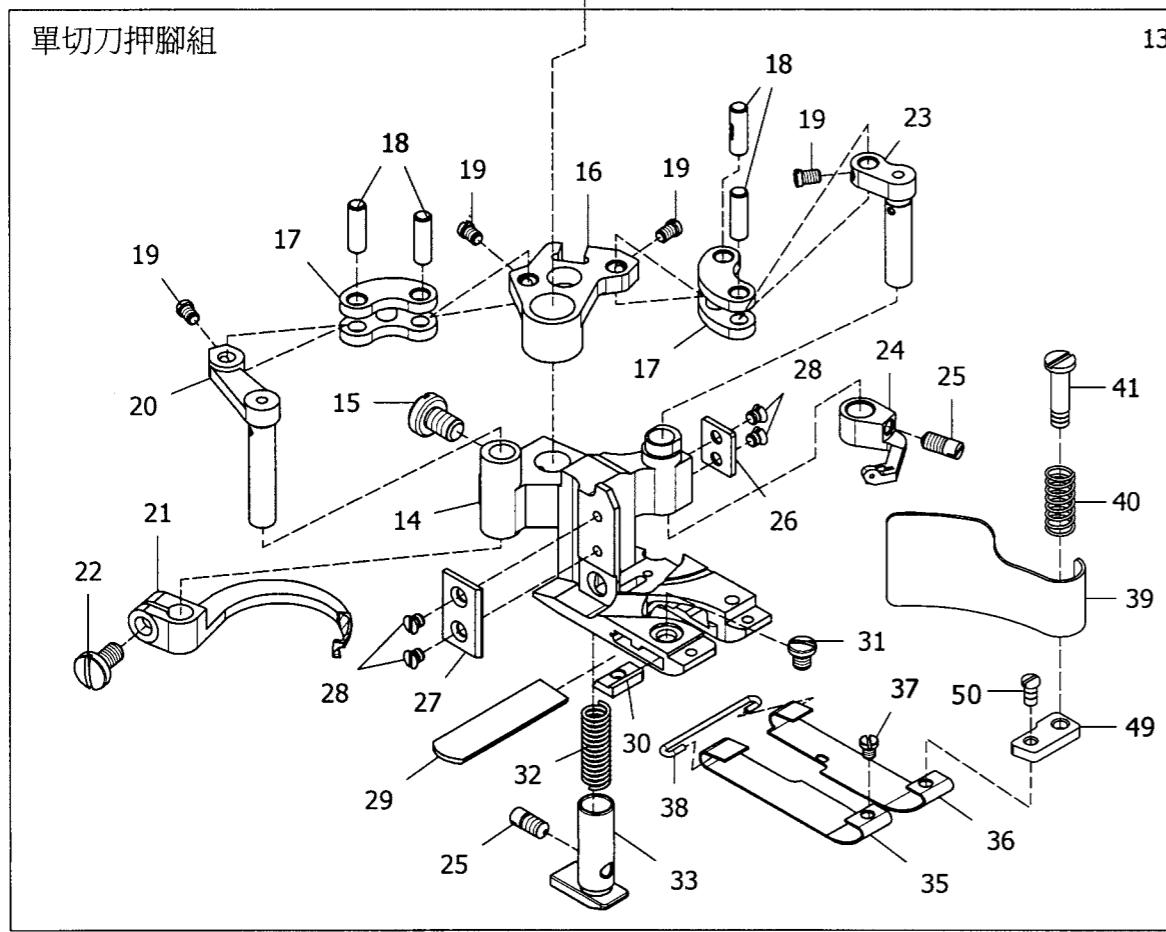
★ 請參照附件 1【針距規格表】

單切押腳與押腳驅動機構 6

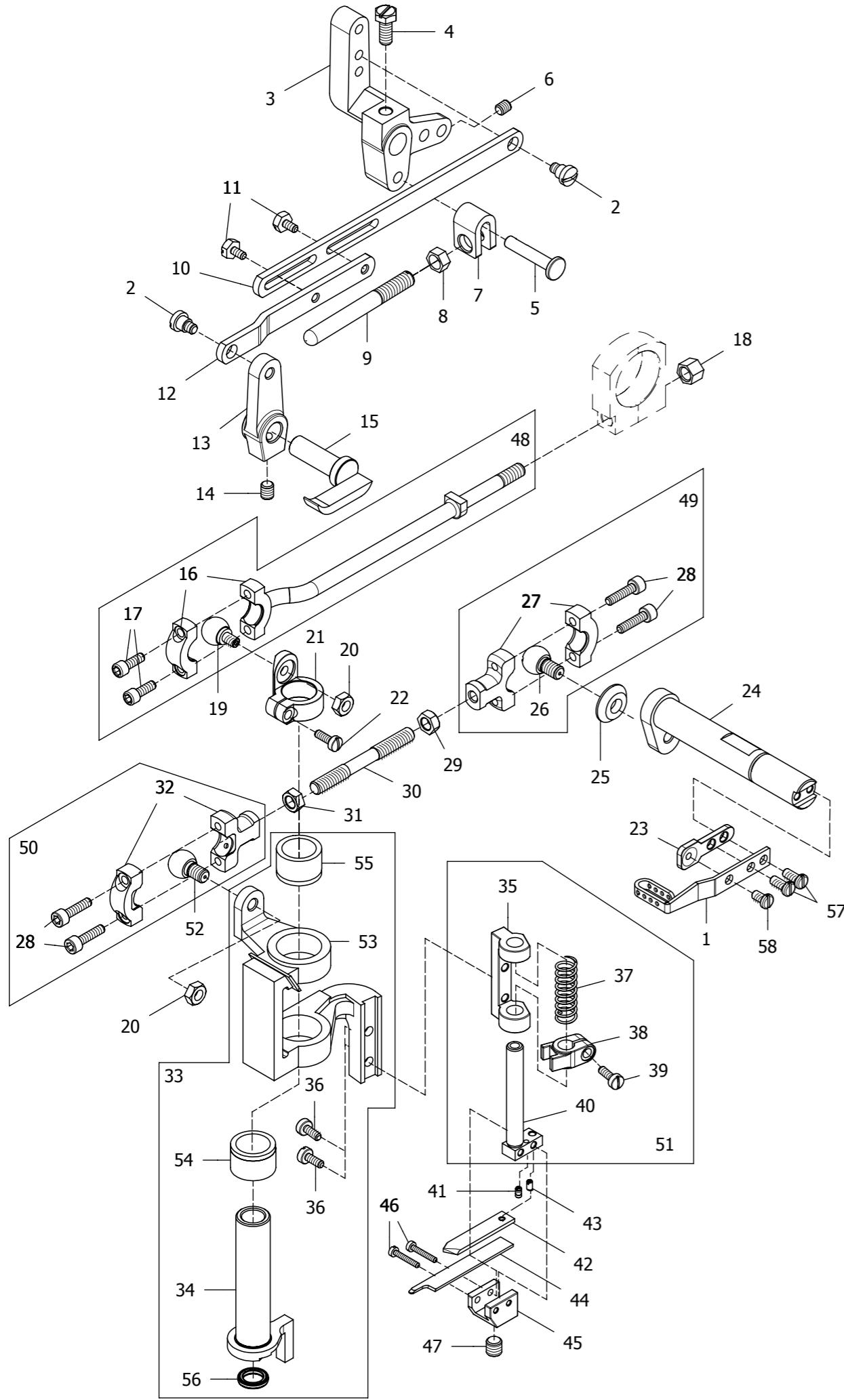


### ONE SIDE CUT PRESSER FOOT MECHANISM

| Ref. | Parts    | Amt.                            |              |      |
|------|----------|---------------------------------|--------------|------|
| No.  | No.      | Description                     | 品名           | Req. |
| 40   | 07400640 | Chip Guard Spring.....          | 切角防護片彈簧..... | 1    |
| 41   | 07400641 | Screw (1/8-44X3.4).....         | 螺絲.....      | 1    |
| 42   | 07400642 | Presser Foot Guide (Right)..... | 押腳導件(右)..... | 1    |
| 43   | 07400643 | Screw (M5-0.8X12).....          | 螺絲.....      | 1    |
| 44   | 07400644 | Presser Foot Guide (Left).....  | 押腳導件(左)..... | 1    |
| 45   | 07400645 | Screw (M5-0.8X14).....          | 螺絲.....      | 2    |
| 48   | 07400648 | Pin.....                        | 插銷.....      | 1    |
| 49   | 07400649 | Spacer.....                     | 墊塊.....      | 1    |
| 50   | 07400650 | Screw (3/32-56X4.3).....        | 螺絲.....      | 1    |



### 單切押腳與押腳驅動機構 6



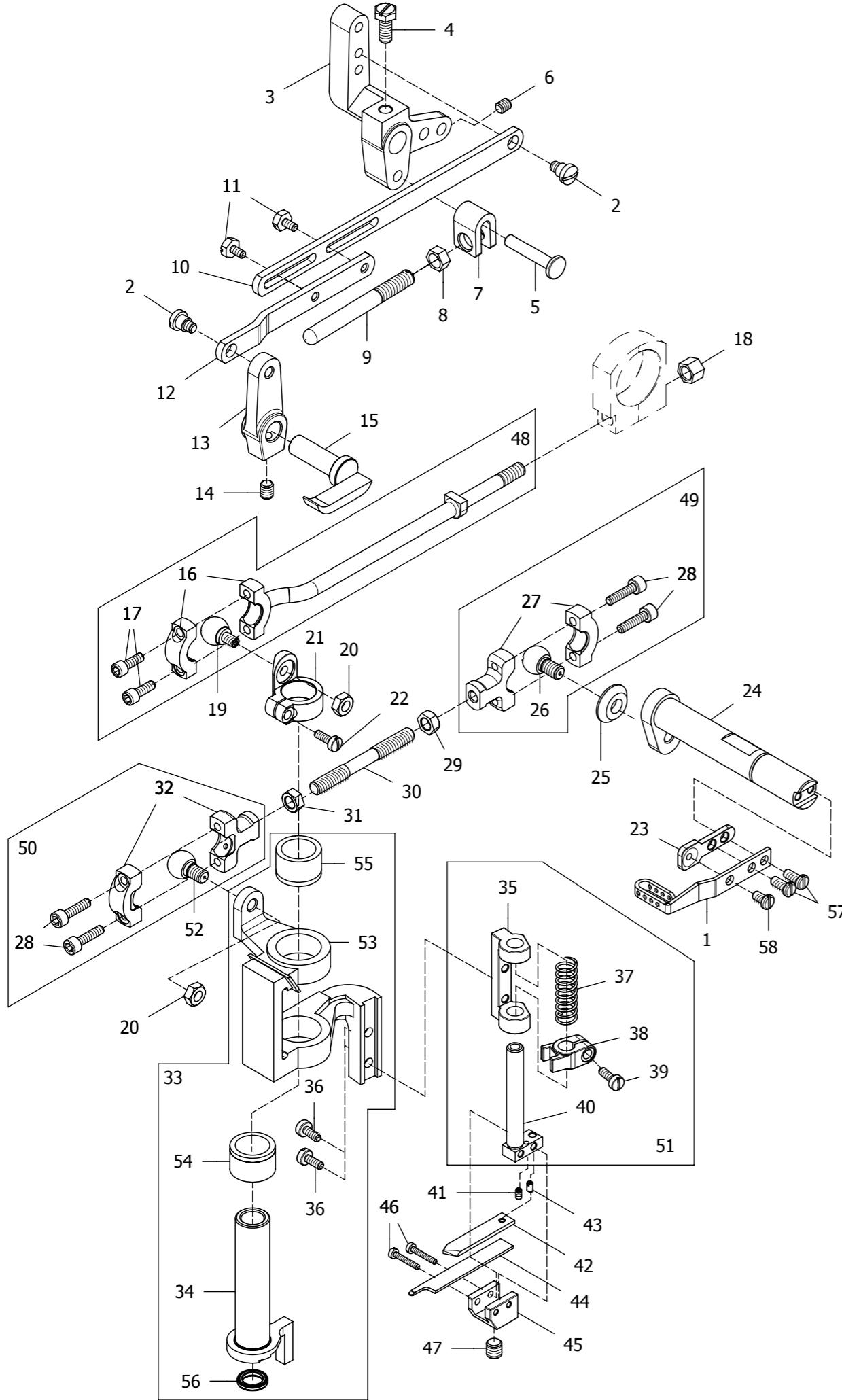
UPPER KNIFE , CARRIER AND HOOK DRIVING MECHANISM

| Ref. | Parts      | Amt.                                       |                |      |
|------|------------|--|----------------|------|
| No.  | No.        | Description                                | 品名             | Req. |
| 1    | 07400701   | Needle Thread Take-up.....                 | 導線架.....       | 1    |
| 2    | 07400702   | Screw (3/16-32X4).....                     | 螺絲.....        | 2    |
| 3    | 07400703   | Presser Bar Lifter Lever (Large).....      | 押腳升降槓桿(大)..... | 1    |
| 4    | 07400704   | Screw (7/32-32X12).....                    | 螺絲.....        | 1    |
| 5    | 07400705   | Stop Plunger Segment pin .....             | 擡押腳插銷.....     | 1    |
| 6    | 07400706   | Screw (M5-0.8X5).....                      | 螺絲.....        | 1    |
| 7    | 07400707   | Stop Plunger Segment.....                  | 擡押腳扣.....      | 1    |
| 8    | 07400708   | Nut .....                                  | 螺帽.....        | 1    |
| 9    | 07400709   | Presser Foot Lifter Stop Plunger .....     | 擡押腳軸.....      | 1    |
| 10   | 07400710   | Presser Foot Lifter Lever Link (Long)....  | 押腳升降槓桿連桿(長)... | 1    |
| 11   | 07400711   | Screw (9/64-40X6.1).....                   | 螺絲.....        | 2    |
| 12   | 07400712   | Presser Foot Lifter Lever Link (Short).... | 押腳升降槓桿連桿(短)... | 1    |
| 13   | 07400713   | Presser Bar Lifter Lever (Small).....      | 押腳升降槓桿(小)..... | 1    |
| 14   | 07400714   | Screw (7/32-32X6).....                     | 螺絲.....        | 1    |
| 15   | 07400715   | Presser Bar Lifter Lever.....              | 押腳拉桿.....      | 1    |
| 16   | 07400716   | Carrier Hook Driving Rod (Left).....       | 上飾線驅動珠殼.....   | 1    |
| 17   | 07400717   | Screw (9/64-40X10).....                    | 螺絲.....        | 2    |
| 18   | 07400718   | Nut .....                                  | 螺帽.....        | 1    |
| 19   | 07400719   | Rod Ball (Left).....                       | 上飾線驅動球型螺絲..... | 1    |
| 20   | 07400720   | Nut.....                                   | 螺帽.....        | 2    |
| 21   | ★ 07400721 | Carrier Hook Sleeve Lever.....             | 勾夾襯套.....      | 1    |
| 22   | 07400722   | Screw(9/64-40X9).....                      | 螺絲.....        | 1    |
| 23   | 07400723   | Bracket.....                               | 托架固定座.....     | 1    |
| 24   | 07400724   | Knife Driving Lever.....                   | 上切刀傳動槓桿.....   | 1    |
| 25   | 07400725   | Steady Washer.....                         | 穩定墊圈.....      | 1    |
| 26   | 07400726   | Knife Driving Connection Ball(Right)....   | 上切刀驅動連結球(右)... | 1    |
| 27   | 07400727   | Knife Driving Connection(Right).....       | 上切刀驅動連結桿(右)... | 1    |
| 28   | 07400728   | Screw (M3.5-0.6X14).....                   | 螺絲.....        | 4    |
| 29   | 07400729   | Nut (Left-handed Screw).....               | 螺帽.....        | 1    |
| 30   | 07400730   | Knife Driving Connecting Rod.....          | 上切刀驅動連結桿.....  | 1    |
| 31   | 07400731   | Nut .....                                  | 螺帽.....        | 1    |
| 32   | 07400732   | Knife Driving Connection (Left).....       | 上切刀驅動連結桿(左)... | 1    |
| 33   | 07400733   | Knife Holder Bracket C. Set.....           | 上切刀固定座托架組..... | 1    |
| 34   | 07400734   | Carrier/Hook Driving Sleeve .....          | 上飾線驅動襯套.....   | 1    |
| 35   | 07400735   | Knife Holder Shank Support.....            | 上切刀固定座支架.....  | 1    |
| 36   | 07400736   | Screw (9/64-40X8).....                     | 螺絲.....        | 2    |
| 37   | 07400737   | Knife Holder Spring .....                  | 上切刀固定座彈簧.....  | 1    |
| 38   | 07400738   | Knife Holder Guide Collar.....             | 刀台襯套.....      | 1    |
| 39   | 07400739   | Screw (9/64-40X9).....                     | 螺絲.....        | 1    |

★ 請參照第 25 頁【針距規格表】

上切刀及上勾針驅動機構 7

Amt.



## SPREADER MECHANISM

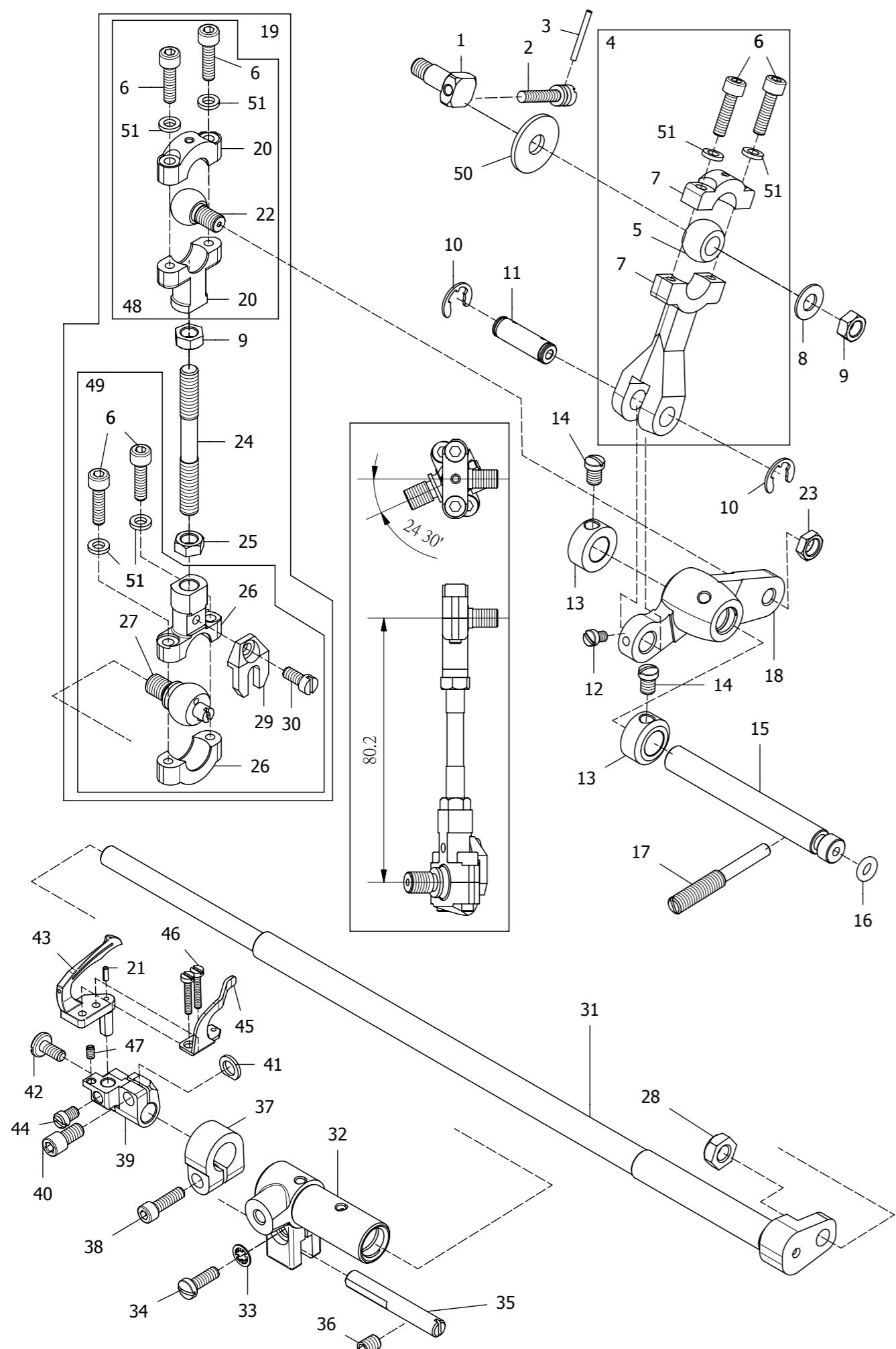
| Ref. | Parts      | 品名  | Amt.              |
|------|------------|---|-------------------|
| No.  | No.        | Description                                   | Req.              |
| 40   | 07400740   | Knife Holder Shank.....                       | 上切刀固定座柄.....1     |
| 41   | 07400741   | Screw (3/32-56X3.8).....                      | 螺絲.....1          |
| 42   | 07400742   | Knife Support.....                            | 上切刀支架.....1       |
| 43   | 07400743   | Screw (3/32-56X1.2).....                      | 螺絲.....1          |
| 44   | ★ 07400744 | Upper Knife.....                              | 上刀片.....1         |
| 45   | 07400745   | Knife Holder.....                             | 上刀片固定座.....1      |
| 46   | 07400746   | Screw (3/32-56X7).....                        | 螺絲.....2          |
| 47   | 07400530   | Screw (1/4-40X6).....                         | 螺絲.....1          |
| 48   | 07400748   | Carrier/Hook Driving Rod C. (Left).....       | 上飾線驅動珠桿組.....1    |
| 49   | 07400749   | Knife Driving Connection (Right) C. Set....   | 上切刀傳動連結桿(右)組....1 |
| 50   | 07400750   | Knife Driving Connection (Left) C. Set....    | 上切刀傳動連結桿(左)組....1 |
| 51   | 07400751   | Knife Holder Guide Collar C. Set.....         | 刀台組.....1         |
| 52   | 07400752   | Rod Ball (Left).....                          | 上切刀傳動連結球(左)....1  |
| 53   | 07400753   | Knife Holder Guide Collar.....                | 刀台座.....1         |
| 54   | 07400754   | Knife Holder Guide Collar Bushing(Top).....   | 刀台座銅套(上).....1    |
| 55   | 07400755   | Knife Holder Guide Collar Bushing(Under)..... | 刀台座銅套(下).....1    |
| 56   | 07400756   | Oil Seal.....                                 | 油封.....1          |
| 57   | 07400757   | Screw (M3.5-0.6X8).....                       | 螺絲(一字頭).....2     |
| 58   | 07400758   | Screw (M3.5-0.6X8).....                       | 螺絲(一字頭).....1     |

★ 請參照附件 1【針距規格表】

上飾線驅動機構

7

Amt.  
Req.

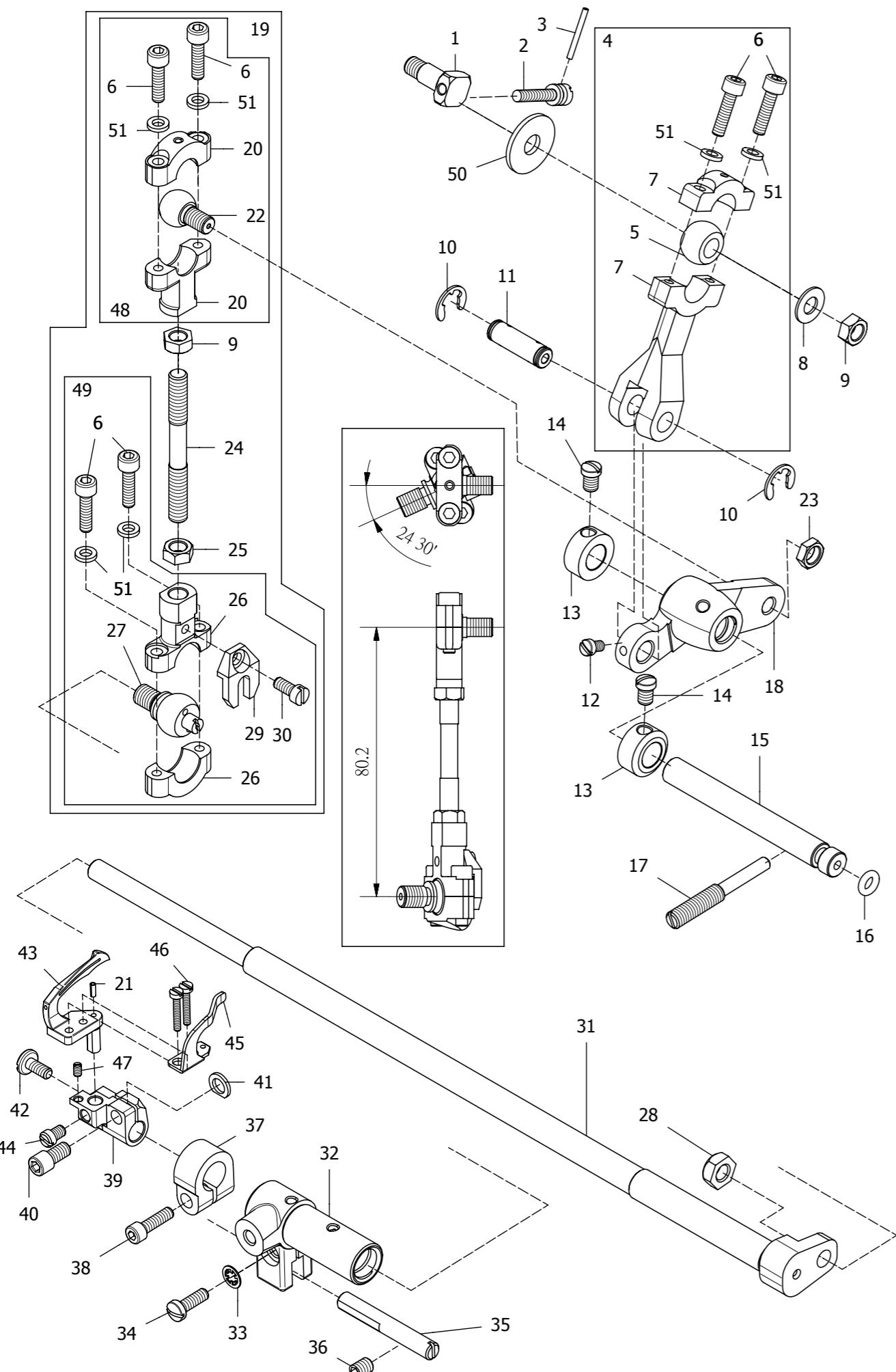


### LOOPER DRIVING MECHANISM

| Ref. | Parts    | Description                               | Amt.              |
|------|----------|---|-------------------|
| No.  | No.      | Description                               | Req.              |
| 1    | 07400801 | Looper Driving Crank Pin.....             | 下勾針驅動曲柄插銷..... 1  |
| 2    | 07400802 | Screw (9/64-40X16.3).....                 | 螺絲..... 1         |
| 3    | 07400803 | Roll Pin for Main Shaft.....              | 插銷..... 1         |
| 4    | 07400804 | Looper Lever Driving Rod C. Set.....      | 下勾針驅動桿組..... 1    |
| 5    | 07400805 | Looper Lever Driving Rod Ball.....        | 下勾針驅動桿球..... 1    |
| 6    | 07400728 | Screw (M3.5-0.6X14).....                  | 螺絲..... 6         |
| 7    | 07400807 | Looper Lever Driving Rod.....             | 下勾針驅動桿..... 1     |
| 8    | 07400808 | Washer.....                               | 墊片..... 1         |
| 9    | 07400729 | Nut (Left-handed Screw).....              | 螺帽..... 2         |
| 10   | 07400810 | Retaining Ring.....                       | 扣環..... 2         |
| 11   | 07400811 | Looper Lever Driving Rod Pin.....         | 下勾針驅動桿插銷..... 1   |
| 12   | 07400812 | Screw (1/8-44X5).....                     | 螺絲..... 1         |
| 13   | 07400813 | Collar.....                               | 軸環..... 2         |
| 14   | 07400814 | Screw (11/64-40X5.8).....                 | 螺絲..... 2         |
| 15   | 07400815 | Looper Lever Shaft.....                   | 下勾針槓桿軸..... 1     |
| 16   | 07400816 | O-ring.....                               | O型橡膠環..... 1      |
| 17   | 07400817 | Screw (7/32-32X20).....                   | 螺絲..... 1         |
| 18   | 07400818 | Looper Lever.....                         | 下勾針槓桿..... 1      |
| 19   | 07400819 | Looper Driving Connection Rod C. Set..... | 下勾針驅動連桿組..... 1   |
| 20   | 07400820 | Looper Driving Connection(Upper).....     | 下勾針驅動連桿(上)..... 1 |
| 21   | 07400821 | Pin.....                                  | 插銷..... 1         |
| 22   | 07400822 | Looper Driving Connection Ball(Upper).... | 下勾針驅動連桿球(上).... 1 |
| 23   | 07400823 | Nut.....                                  | 螺帽..... 1         |
| 24   | 07400730 | Looper Driving Connecting Rod.....        | 下勾針驅動連結桿..... 1   |
| 25   | 07400731 | Nut.....                                  | 螺帽..... 1         |
| 26   | 07400826 | Looper Driving Connection(Lower).....     | 下勾針驅動連桿(下)..... 1 |
| 27   | 07400827 | Looper Driving Connection Ball(Lower)...  | 下勾針驅動連桿球(下).... 1 |
| 28   | 07400828 | Nut.....                                  | 螺帽..... 1         |
| 29   | 07400829 | Steady Fork.....                          | 穩定叉..... 1        |
| 30   | 07400830 | Screw (M3.5-0.6X8).....                   | 螺絲..... 1         |
| 31   | 07400831 | Looper Rocker Shaft.....                  | 下勾針搖桿軸..... 1     |
| 32   | 07400832 | Looper Rocker Shaft Sleeve.....           | 下勾針搖桿軸套筒..... 1   |
| 33   | 07400833 | Washer.....                               | 墊片..... 1         |
| 34   | 07400107 | Screw (9/64-40X10.8).....                 | 螺絲..... 1         |
| 35   | 07400835 | Looper Rocker Shaft Sleeve Guide.....     | 下勾針搖桿軸套筒導件..... 1 |
| 36   | 07400836 | Screw (3/16-32X8).....                    | 螺絲..... 1         |
| 37   | 07400837 | Collar.....                               | 下勾針搖桿軸環..... 1    |
| 38   | 07400838 | Screw(11/64-40X13).....                   | 螺絲..... 1         |

下勾針驅動機構

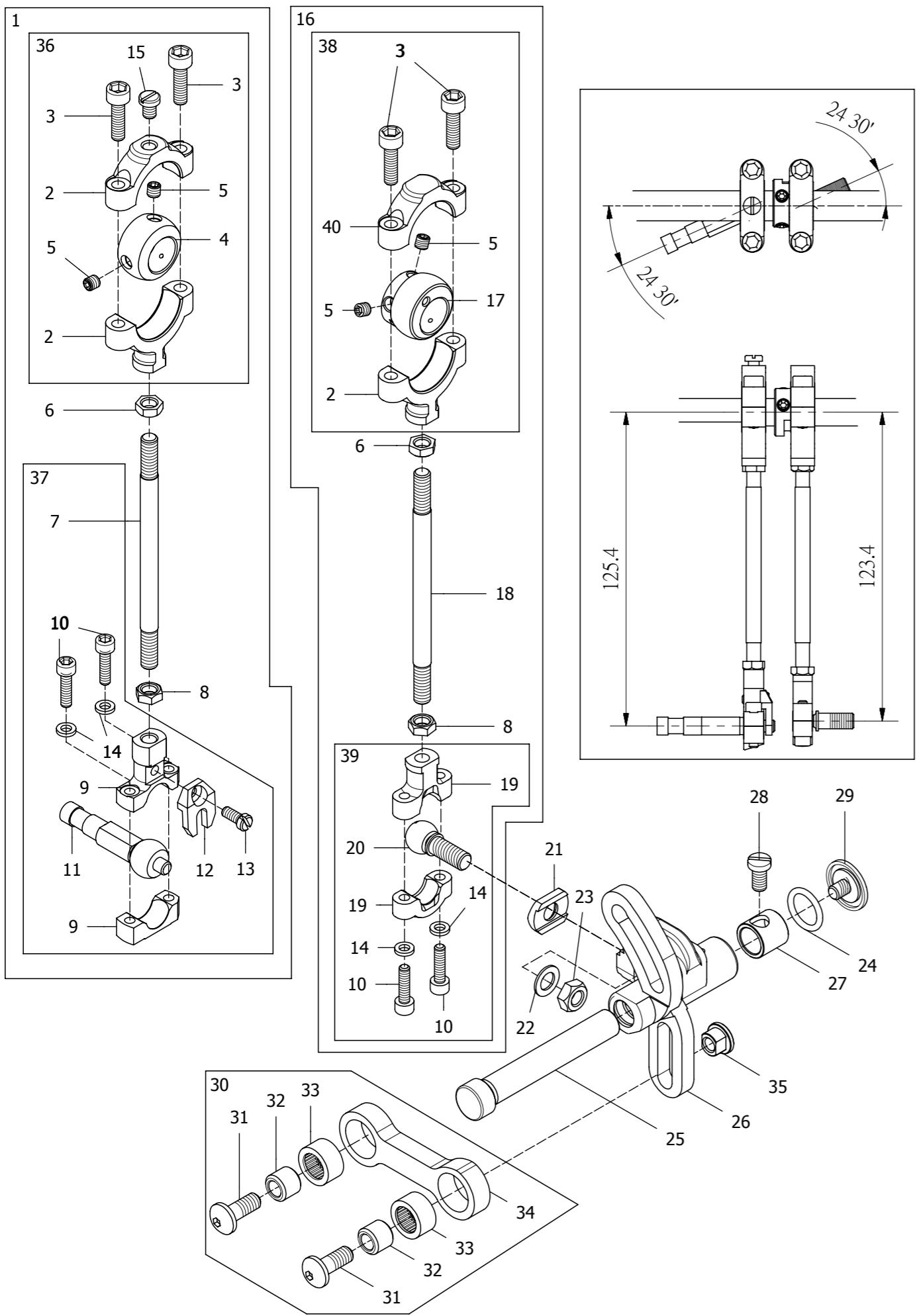
8



## LOOPER DRIVING MECHANISM

| Ref. | Parts      |  | Amt.             |      |
|------|------------|--|------------------|------|
| No.  | No.        | Description                                  | 品名               | Req. |
| 39   | 07400839   | Looper Holder.....                           | 下勾針固定座.....      | 1    |
| 40   | 07400840   | Screw (11/64-40X8.3).....                    | 螺絲.....          | 1    |
| 41   | 07400841   | Packing.....                                 | 襯墊.....          | 1    |
| 42   | 07400842   | Adjusting Screw(9/64-40X8.2).....            | 調節螺絲.....        | 1    |
| 43   | ★ 07400843 | Looper.....                                  | 下飾線勾針.....       | 1    |
| 44   | 07400844   | Screw (9/64-40X4.9).....                     | 螺絲.....          | 1    |
| 45   | ★ 07400845 | Needle Guard(Front).....                     | 針檔(前).....       | 1    |
| 46   | 07400846   | Screw (29/256-48X3).....                     | 螺絲.....          | 2    |
| 47   | 07400847   | Screw (3/32-56X3.6).....                     | 螺絲.....          | 1    |
| 48   | 07400848   | Looper Driving Connection(Upper) C. Set..... | 下勾針驅動連結組(上)..... | 1    |
| 49   | 07400849   | Looper Driving Connection(Lower) C. Set..... | 下勾針驅動連結組(下)..... | 1    |
| 50   | 07400850   | Spacer.....                                  | 墊片.....          | 1    |
| 51   | 07400851   | Washer.....                                  | 墊片.....          | 6    |

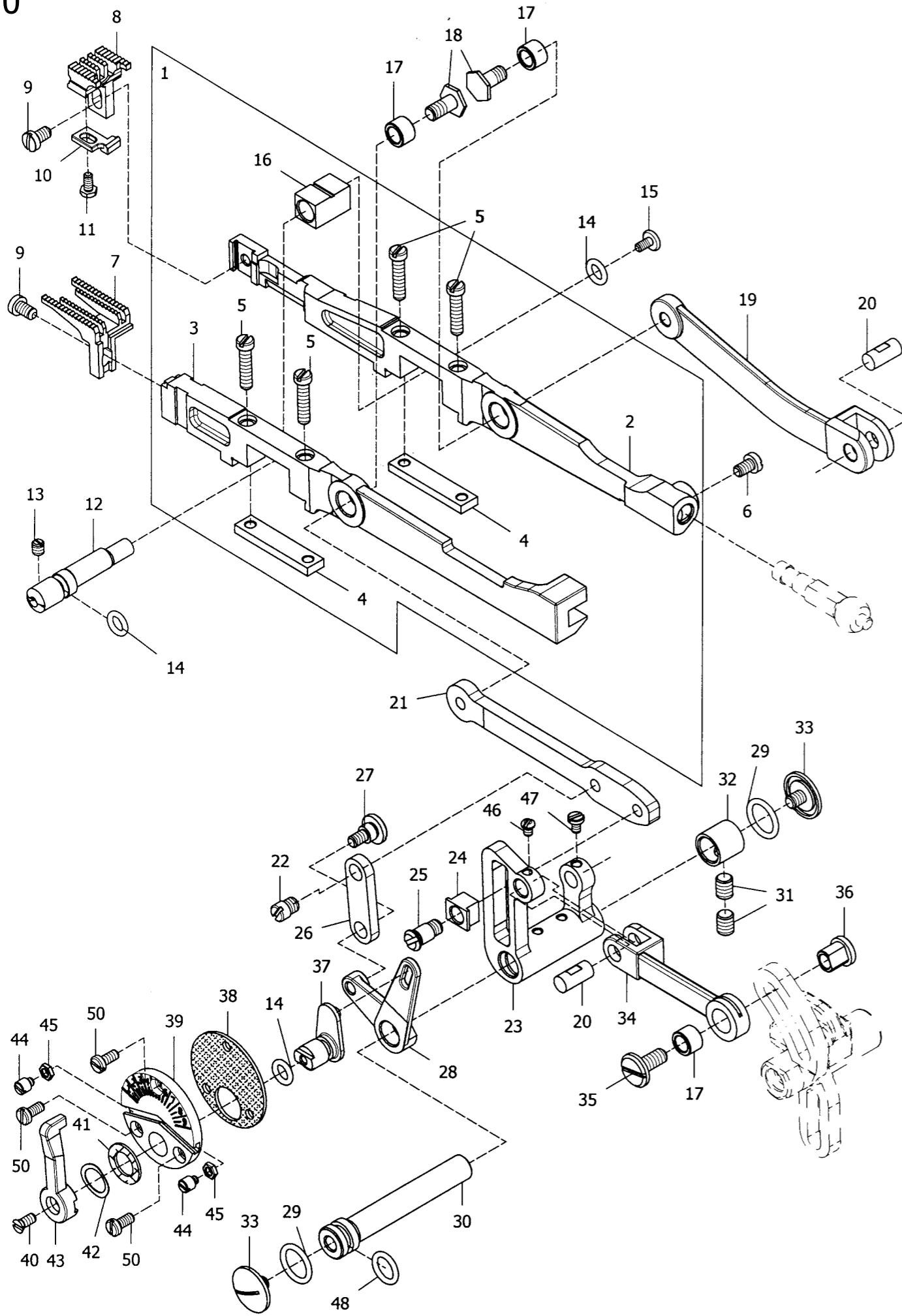
★ 請參照附件 1【針距規格表】



## FEED DRIVING CONTROL MECHANISM

| Ref. | Parts    | 品名                                       | Amt.              |
|------|----------|--|-------------------|
| No.  | No.      | Description                              | Req.              |
| 1    | 07400901 | Feed Lift Eccentric C. Set.....          | 送料具提升偏心輪組.....1   |
| 2    | 07400902 | Feed Lift Connection (Upper).....        | 送料具提升連桿(上).....1  |
| 3    | 07400903 | Screw (11/64-40X16).....                 | 螺絲.....4          |
| 4    | 07400904 | Feed Lift Eccentric Ball.....            | 送料具提升偏心輪球.....1   |
| 5    | 07400225 | Screw (11/64-40X4).....                  | 螺絲.....4          |
| 6    | 07400729 | Nut (Left-handed Screw).....             | 螺帽.....2          |
| 7    | 07400907 | Feed Lift Eccentric Connecting Rod.....  | 送料具提升偏心輪連桿.....1  |
| 8    | 07400731 | Nut.....                                 | 螺帽.....2          |
| 9    | 07400909 | Feed Lift Connection (Lower).....        | 送料具提升連桿.....1     |
| 10   | 07400728 | Screw (M3.5-0.6X14).....                 | 螺絲.....4          |
| 11   | 07400911 | Feed Lift Connection Ball.....           | 送料具提升連桿球.....1    |
| 12   | 07400829 | Steady Fork.....                         | 穩定叉.....1         |
| 13   | 07400830 | Screw (M3.5-0.6X8).....                  | 螺絲.....1          |
| 14   | 07400851 | Washer.....                              | 墊片.....4          |
| 15   | 07400915 | Screw (M5-0.8X6).....                    | 螺絲.....1          |
| 16   | 07400916 | Feed Drive Eccentric C. Set.....         | 送料具驅動偏心輪組.....1   |
| 17   | 07400917 | Feed Drive Eccentric Ball.....           | 送料具驅動偏心輪球.....1   |
| 18   | 07400918 | Feed Drive Eccentric Connecting Rod..... | 送料具驅動連結構.....1    |
| 19   | 07400919 | Feed Drive Connection(Lower).....        | 送料具驅動連桿(下).....1  |
| 20   | 07400920 | Feed Drive Connection Ball.....          | 送料具驅動連桿球.....1    |
| 21   | 07400921 | Steady Washer.....                       | 穩定墊片.....1        |
| 22   | 07400922 | Washer.....                              | 墊片.....1          |
| 23   | 07400828 | Nut.....                                 | 螺帽.....1          |
| 24   | 07400924 | O-ring.....                              | O型橡膠環.....1       |
| 25   | 07400925 | Feed Drive Shaft.....                    | 送料具驅動軸.....1      |
| 26   | 07400926 | Feed Drive/Looper Avoid Lever.....       | 勾齒台座.....1        |
| 27   | 07400927 | Feed Drive Shaft Bushing.....            | 送料具驅動軸套筒.....1    |
| 28   | 07400928 | Screw (3/16-32X9.1).....                 | 螺絲.....1          |
| 29   | 07400929 | Screw (3/16-32X6).....                   | 螺絲.....1          |
| 30   | 07400930 | Looper Avoid Connecting Rod C. Set.....  | 下勾針連桿組.....1      |
| 31   | 07400931 | Screw (7/32-32X10).....                  | 螺絲.....2          |
| 32   | 07400932 | Looper Avoid Connecting Rod Bushing..... | 下勾針連桿襯套.....2     |
| 33   | 07400933 | Needle Bearing.....                      | 軸承.....2          |
| 34   | 07400934 | Looper Avoid Connecting Rod.....         | 下勾針前後連桿.....1     |
| 35   | 07400935 | Looper Avoid Adjusting Nut.....          | 調整螺母.....1        |
| 36   | 07400936 | Feed Lift Connection(Upper) C. Set.....  | 送料具提升連桿(上)組....1  |
| 37   | 07400937 | Feed Lift Connection(Lower) C. Set.....  | 送料具提升連桿(下)組....1  |
| 38   | 07400938 | Feed Drive Eccentric(Upper) C. Set.....  | 送料具提升偏心輪(上)組....1 |
| 39   | 07400939 | Feed Drive Eccentric(Lower) C. Set.....  | 送料具提升偏心輪(下)組....1 |
| 40   | 07400940 | Feed Drive Eccentric(Upper).....         | 送料具提升偏心輪(上)....1  |

送料具驅動機構



## FEED DRIVING MECHANISM

| Ref. | Parts      |   | 品名               | Amt. |
|------|------------|---|------------------|------|
| No.  | No.        | Description                                     |                  | Req. |
| 1    | 07401001   | Feed Bar C. Set.....                            | 送料具固定座組.....     | 1    |
| 2    | 07401002   | Main Feed Bar.....                              | 主送料具固定座.....     | 1    |
| 3    | 07401003   | Differential Feed Bar.....                      | 差動送料具固定座.....    | 1    |
| 4    | 07401004   | Feed Bar Plate.....                             | 送料具固定座片.....     | 2    |
| 5    | 07401005   | Screw (11/64-40X18.7).....                      | 螺絲.....          | 4    |
| 6    | 07401006   | Screw (11/64-40X7).....                         | 螺絲.....          | 1    |
| 7    | ★ 07401007 | Differential Feed Dog.....                      | 前送齒.....         | 1    |
| 8    | ★ 07401008 | Main Feed Dog.....                              | 後送齒.....         | 1    |
| 9    | 07400302   | Screw (11/64-40X7.8).....                       | 螺絲.....          | 2    |
| 10   | ★ 07401010 | Needle Guard(Rear).....                         | 針檔(後).....       | 1    |
| 11   | 07401011   | Screw (1/8-44X4.8).....                         | 螺絲.....          | 1    |
| 12   | 07401012   | Feed Bar Eccentric Pin.....                     | 送料具偏心銷.....      | 1    |
| 13   | 07400508   | Screw (11/64-40X6).....                         | 螺絲.....          | 1    |
| 14   | 07401014   | O-ring.....                                     | O型橡膠環.....       | 3    |
| 15   | 07400364   | Screw (1/8-44X6.4).....                         | 螺絲.....          | 1    |
| 16   | 07401016   | Feed Bar Slide Block.....                       | 送料具滑塊.....       | 1    |
| 17   | 07401017   | Feed Rocker Link Bushing.....                   | 送料具搖桿套筒.....     | 3    |
| 18   | 07401018   | Screw (7/32-32X6.5).....                        | 螺絲.....          | 2    |
| 19   | 07401019   | Main Feed Bar Driving Link.....                 | 主送料具固定座驅動桿...    | 1    |
| 20   | 07401020   | Feed Rocker Link Pin.....                       | 送料具搖桿插銷.....     | 2    |
| 21   | 07401021   | Differential Feed Bar Driving Link.....         | 差動送料具固定座驅動桿...   | 1    |
| 22   | 07401022   | Screw (7/32-32X5).....                          | 螺絲.....          | 1    |
| 23   | 07401023   | Feed Rocker.....                                | 送料具搖桿.....       | 1    |
| 24   | 07401024   | Differential Feed Bar Driving Link Slider.....  | 差動送料具固定座驅動桿滑塊... | 1    |
| 25   | 07401025   | Screw (7/32-32X4.6).....                        | 螺絲.....          | 1    |
| 26   | 07401026   | Differential Feed Adjusting Link.....           | 差動送料具調節桿.....    | 1    |
| 27   | 07401027   | Screw (11/64-40X6.6).....                       | 螺絲.....          | 1    |
| 28   | 07401028   | Differential Feed Adjusting Lever.....          | 差動送料具調節槓桿.....   | 1    |
| 29   | 07400924   | O-ring.....                                     | O型橡膠環.....       | 2    |
| 30   | 07401030   | Feed Rocker Shaft.....                          | 送料具搖桿軸.....      | 1    |
| 31   | 07400611   | Screw (3/16-32X8).....                          | 螺絲.....          | 2    |
| 32   | 07401032   | Feed Rocker Shaft Bushing.....                  | 送料具搖桿軸套筒.....    | 1    |
| 33   | 07400929   | Screw (3/16-32X6).....                          | 螺絲.....          | 2    |
| 34   | 07401034   | Feed Rocker Link.....                           | 送料具搖桿連桿.....     | 1    |
| 35   | 07401035   | Screw (7/32-32X10.5).....                       | 螺絲.....          | 1    |
| 36   | 07401036   | Feed Adjusting Nut.....                         | 送料具調節螺絲.....     | 1    |
| 37   | 07401037   | Differential Feed Adjusting Lever (Middle)..... | 差動送料具調節槓桿(中).... | 1    |
| 38   | 07401038   | Differential Feed Adjusting Dial Gasket.....    | 差動送料具調節標度盤墊片.... | 1    |

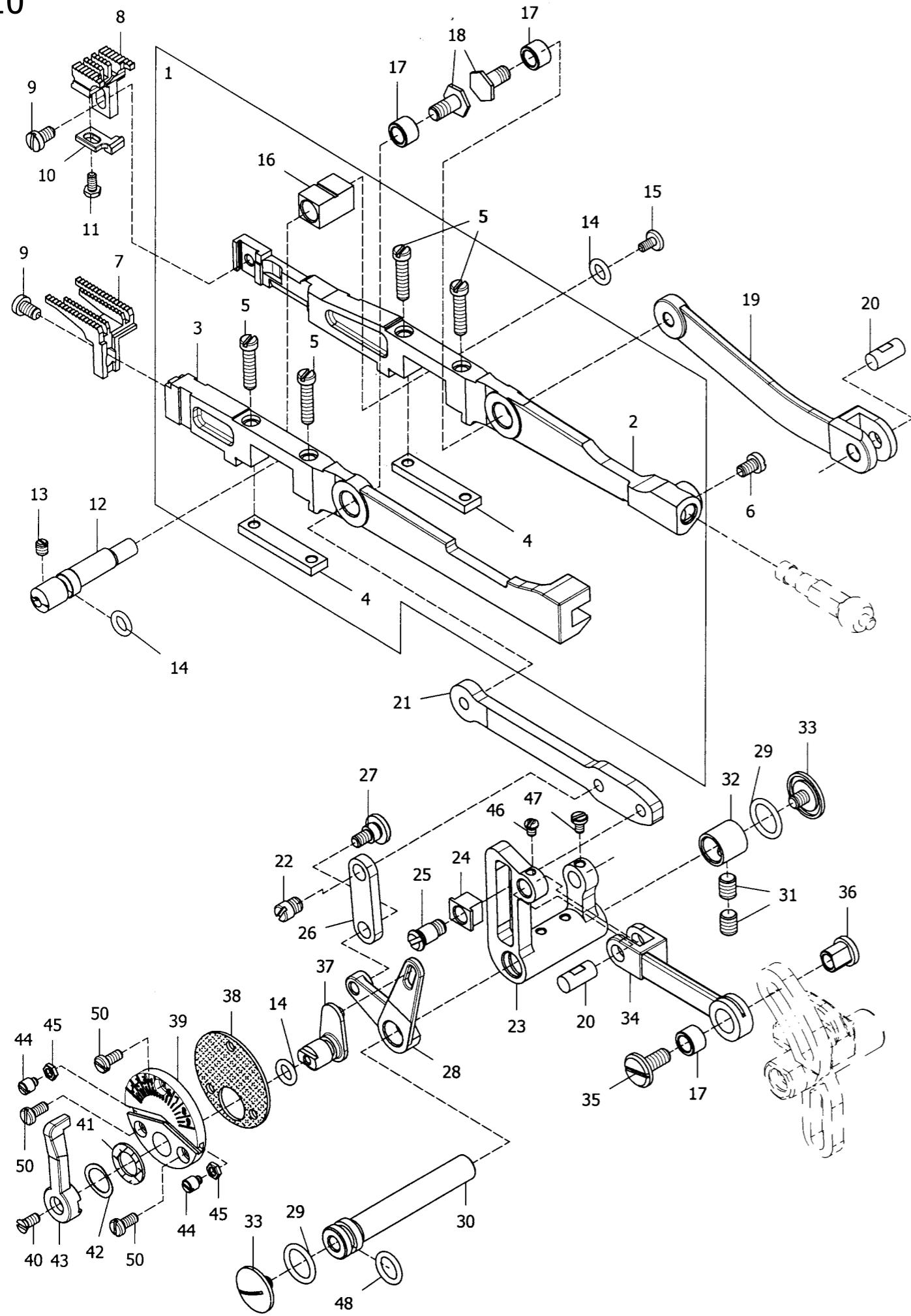
★ 請參照附件 1【針距規格表】

## 送料具調節機構

## 10

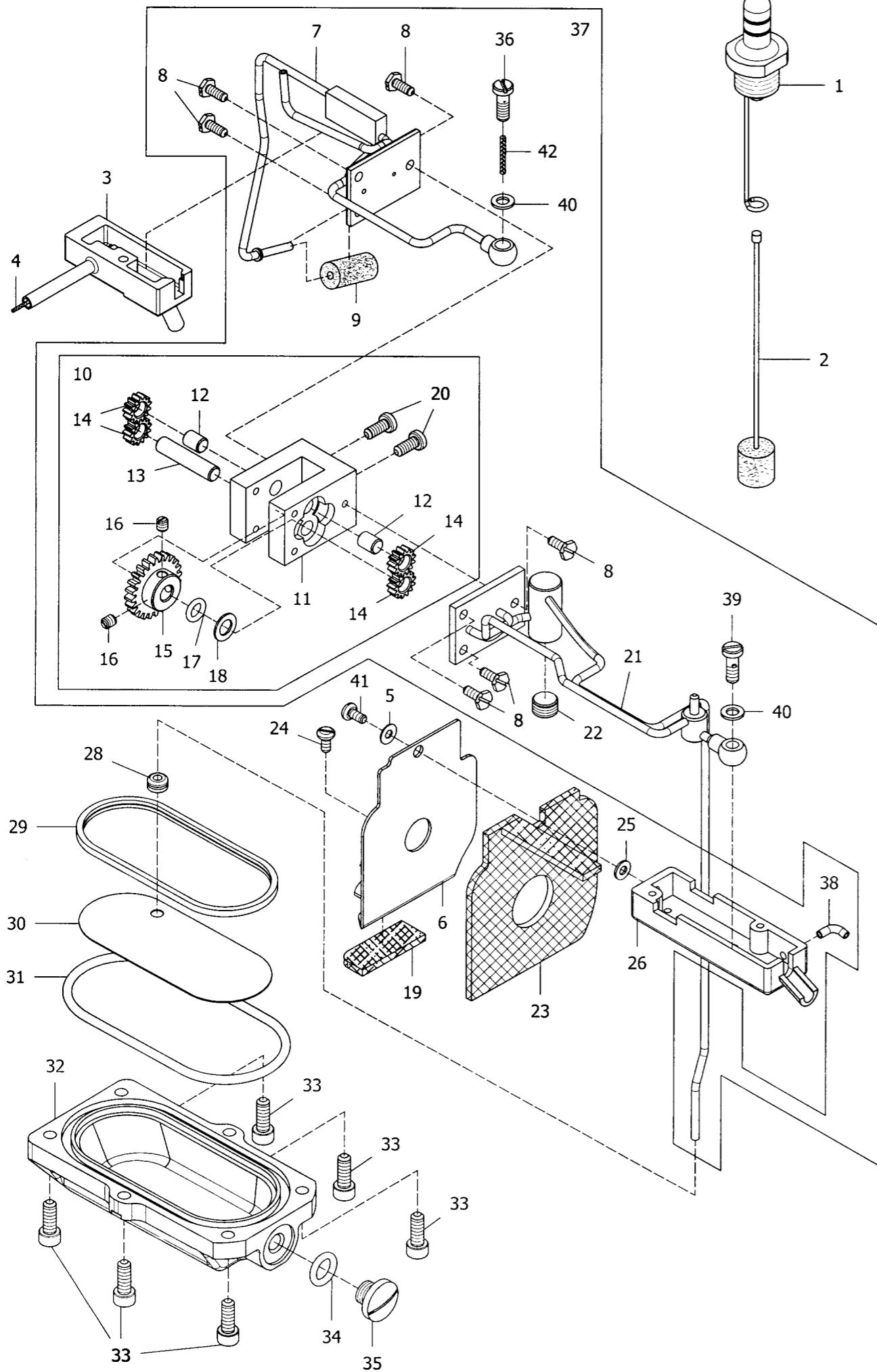
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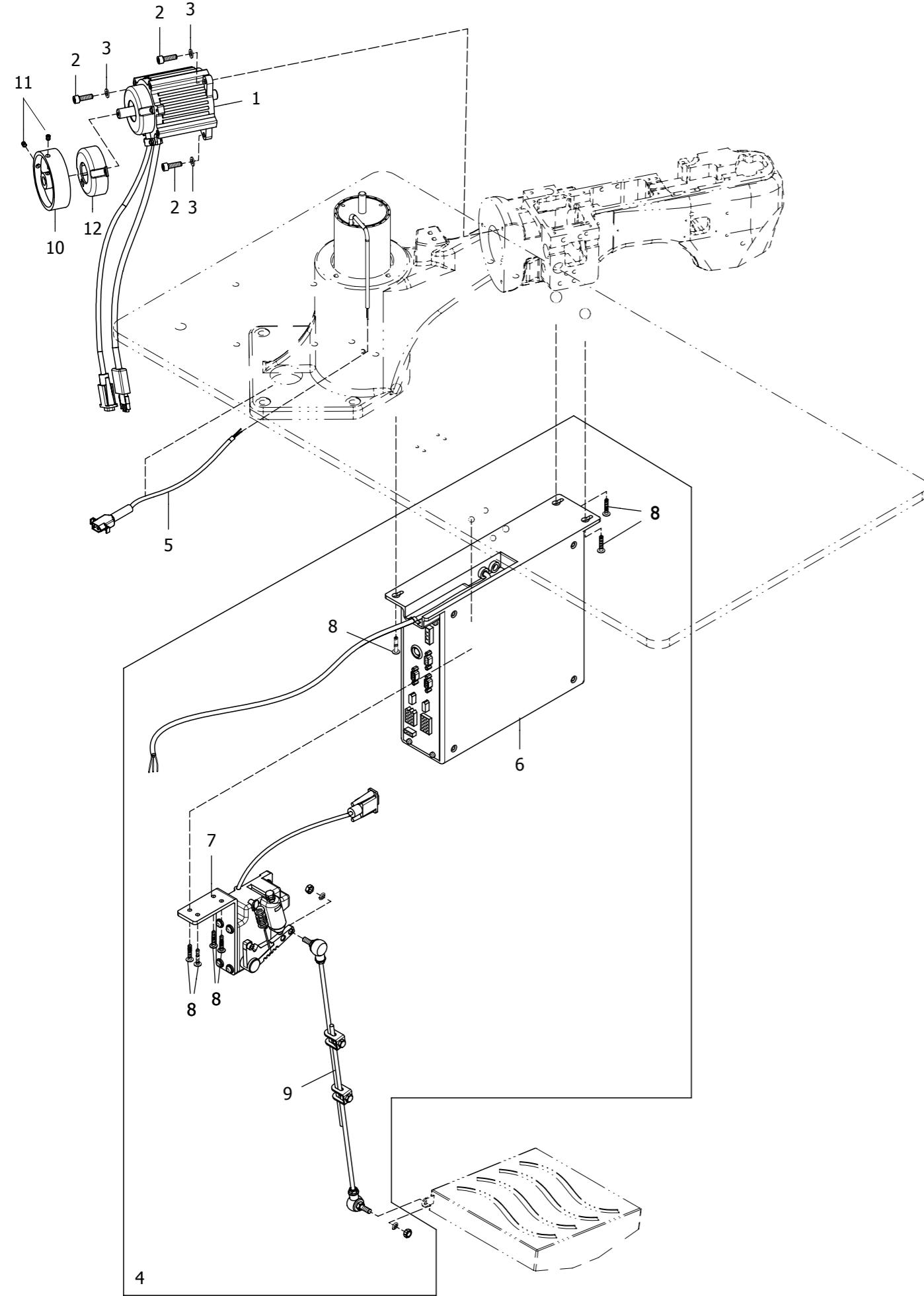
## FEED DEIVING MECHANISM

| Ref. | Parts    | Description                            | 品名              | Amt. |
|------|----------|--|-----------------|------|
| No.  | No.      |  |                 | Req. |
| 39   | 07401039 | Differential Feed Adjusting Dial.....  | 差動送料具調節標度盤..... | 1    |
| 40   | 07400132 | Screw (9/64-40X8).....                 | 螺絲.....         | 1    |
| 41   | 07401041 | Spacer (Fiber).....                    | 墊片(纖維).....     | 1    |
| 42   | 07401042 | Corrugated Washer.....                 | 波狀墊片 .....      | 1    |
| 43   | 07401043 | Differential Feed Operating Lever..... | 差動送料具操作桿.....   | 1    |
| 44   | 07401044 | Screw (M3-0.5X2.6).....                | 螺絲.....         | 2    |
| 45   | 07401045 | Nut.....                               | 螺帽.....         | 2    |
| 46   | 07401046 | Screw (1/8-44X3.9).....                | 螺絲.....         | 1    |
| 47   | 07401047 | Screw (1/8-44X4.7).....                | 螺絲.....         | 1    |
| 48   | 07401048 | O-ring.....                            | O型橡膠環.....      | 1    |
| 50   | 07400208 | Screw (9/64-40X8).....                 | 螺絲.....         | 3    |



## LUBRICATING MECHANISM

| Ref. | Parts    | 給油機構                                 |                |      |      |
|------|----------|--------------------------------------|----------------|------|------|
| No.  | No.      | Description                          | 品名             | Amt. | Req. |
| 1    | 07401101 | Crank Chamber Oil Gauge Unit.....    | 油鏡(後).....     | 1    | 1    |
| 2    | 07401102 | Oil Height Indicator.....            | 油量指示棒.....     | 1    | 1    |
| 3    | 07401103 | Oil Receiver (Rear).....             | 油量接收器(後).....  | 1    | 1    |
| 4    | 07401104 | Oil Wick.....                        | 油芯.....        | 1    | 1    |
| 5    | 07400139 | Seal.....                            | 油封.....        | 1    | 1    |
| 6    | 07401106 | Take-up Oil Defense Plate.....       | 打線防油板.....     | 1    | 1    |
| 7    | 07401107 | Pump Housing Cover (Rear) Unit.....  | 迴油管路(後).....   | 1    | 1    |
| 8    | 07401108 | Screw (9/64-40X9.7).....             | 螺絲.....        | 6    | 6    |
| 9    | 07401109 | In-take Filter.....                  | 吸油氈.....       | 1    | 1    |
| 10   | 07401110 | Pump C. Set.....                     | 油泵組.....       | 1    | 1    |
| 11   | 07401111 | Pump Housing.....                    | 油泵殼.....       | 1    | 1    |
| 12   | 07401112 | Pump Gear Shaft (Short).....         | 油泵齒輪(短).....   | 2    | 2    |
| 13   | 07401113 | Pump Gear Shaft (Long).....          | 油泵齒輪(長).....   | 1    | 1    |
| 14   | 07401114 | Oil Pump Gear.....                   | 油泵齒輪.....      | 4    | 4    |
| 15   | 07401115 | Pump Driven Gear.....                | 油泵從動齒輪.....    | 1    | 1    |
| 16   | 07401116 | Screw (11/64-40X5).....              | 螺絲.....        | 2    | 2    |
| 17   | 07401014 | O-ring.....                          | O型橡膠環.....     | 1    | 1    |
| 18   | 07401118 | Washer.....                          | 墊片.....        | 1    | 1    |
| 19   | 07401119 | Thread Take-up Oil Defense Unit..... | 打線防油墊片(小)..... | 1    | 1    |
| 20   | 07401120 | Screw (11/64-40X10.5).....           | 螺絲.....        | 2    | 2    |
| 21   | 07401121 | Pump Housing Cover (Front) Unit..... | 回油管路(前).....   | 1    | 1    |
| 22   | 07401122 | Screw (M10-1.5X6.1).....             | 螺絲.....        | 1    | 1    |
| 23   | 07401123 | Thread Take-up Oil Defense Unit..... | 打線防油墊片(大)..... | 1    | 1    |
| 24   | 07400111 | Screw (9/64-40X5.6).....             | 螺絲.....        | 1    | 1    |
| 25   | 07401125 | Washer.....                          | 墊片.....        | 1    | 1    |
| 26   | 07401126 | Oil Receiver (Front).....            | 油量接收器(前).....  | 1    | 1    |
| 28   | 07401128 | Rubber Bushing.....                  | 橡膠套筒.....      | 1    | 1    |
| 29   | 07401129 | Oil Filter Screen Rubber Seal.....   | 吸油氈篩橡膠油封.....  | 1    | 1    |
| 30   | 07401130 | Oil Filter Screen.....               | 吸油氈篩.....      | 1    | 1    |
| 31   | 07401131 | Oil Reservoir Rubber Seal.....       | 油槽橡膠油封.....    | 1    | 1    |
| 32   | 07401132 | Oil Reservoir.....                   | 油槽.....        | 1    | 1    |
| 33   | 07401133 | Screw (M5-0.8X14).....               | 螺絲.....        | 6    | 6    |
| 34   | 07400124 | O-ring.....                          | O型橡膠環.....     | 1    | 1    |
| 35   | 07400125 | Drain Hole Screw (3/8-24X8).....     | 螺絲.....        | 1    | 1    |
| 36   | 07401136 | Screw (3/16-32X8).....               | 螺絲.....        | 1    | 1    |
| 37   | 07401137 | Pump C. Set.....                     | 油泵組.....       | 1    | 1    |
| 38   | 07401138 | Oil Tube.....                        | 供油銅管.....      | 1    | 1    |
| 39   | 07401139 | Screw (3/16-32X8).....               | 螺絲.....        | 1    | 1    |
| 40   | 07401140 | Washer.....                          | 墊片.....        | 2    | 2    |
| 41   | 07400150 | Screw (9/64-40X7).....               | 螺絲.....        | 1    | 1    |
| 42   | 07401142 | Oil Wick.....                        | 油芯.....        | 1    | 1    |


DEIRCTLY DRIVING TYPE MINI-SERVO MOTOR C.SET

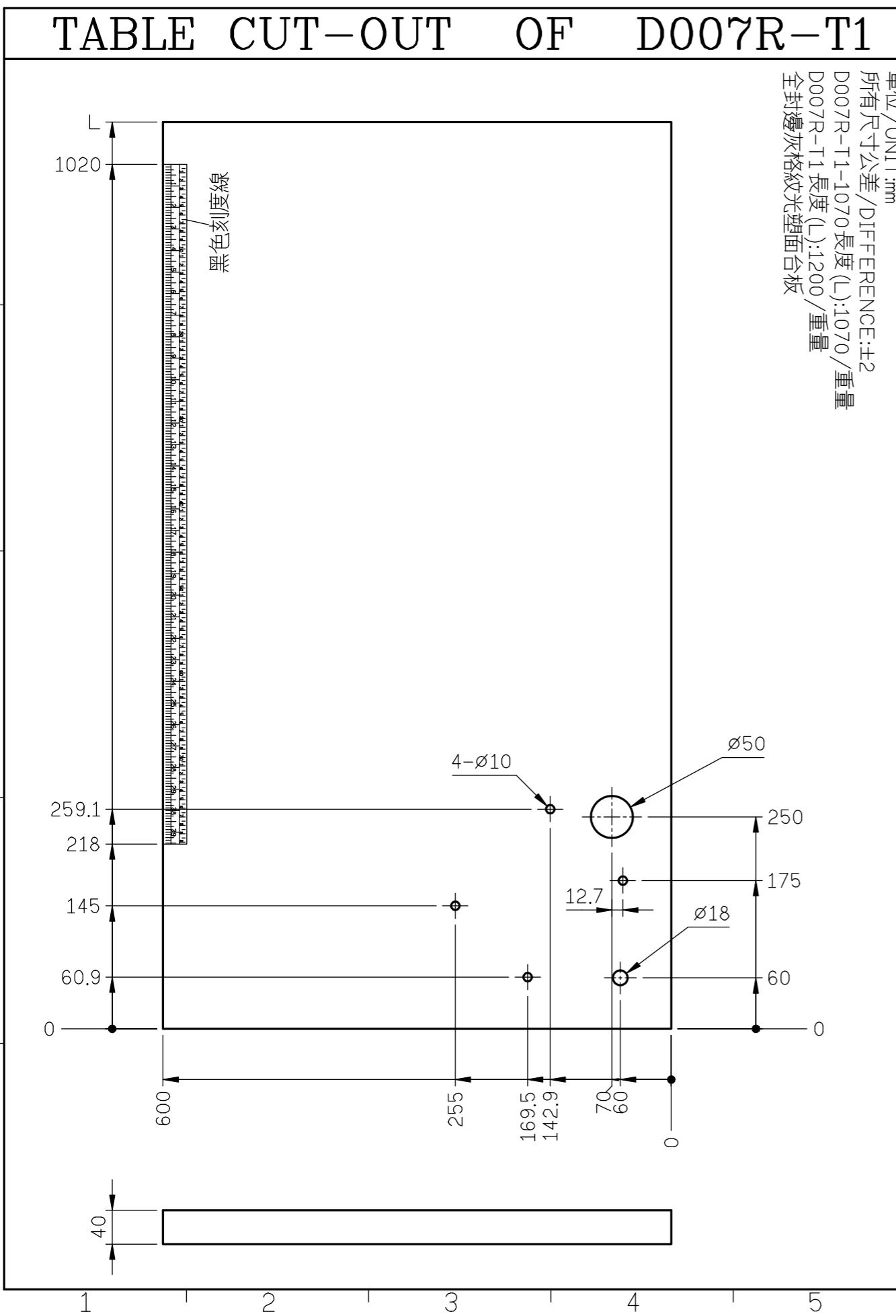
| Ref. | Parts    | Amt.   |    |      |
|------|----------|--|----|------|
| No.  | No.      | Description  | 品名 | Req. |
| 1    | 07401201 | Directly Driving Type Mini-Servo Motor...直驅式微型伺服馬達.....1 |    |      |
| 2    | 07401202 | Screw (M6-1X20).....螺絲.....3                             |    |      |
| 3    | 07401203 | Washer.....墊片.....3                                      |    |      |
| 4    | 07401204 | Control Box Set.....控制箱組.....1                           |    |      |
| 5    | 07401205 | Relay Line.....擡押腳中繼線.....1                              |    |      |
| 6    | 07401206 | Control Box.....控制箱.....1                                |    |      |
| 7    | 07401207 | Switch.....啟動開關.....1                                    |    |      |
| 8    | 07401208 | Wood Screw.....木螺絲.....7                                 |    |      |
| 9    | 07401209 | Pitman.....腳踏板連接桿.....1                                  |    |      |
| 10   | 07401210 | Handwheel.....手推輪.....1                                  |    |      |
| 11   | 07401211 | Screw(M5-0.8X6).....螺絲.....2                             |    |      |
| 12   | 07401212 | Motor Cover.....馬達護蓋.....1                               |    |      |

伺服馬達機構

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Amt.

Req.



TABLE

Ref. Parts

No. No.

1 07401301

Description

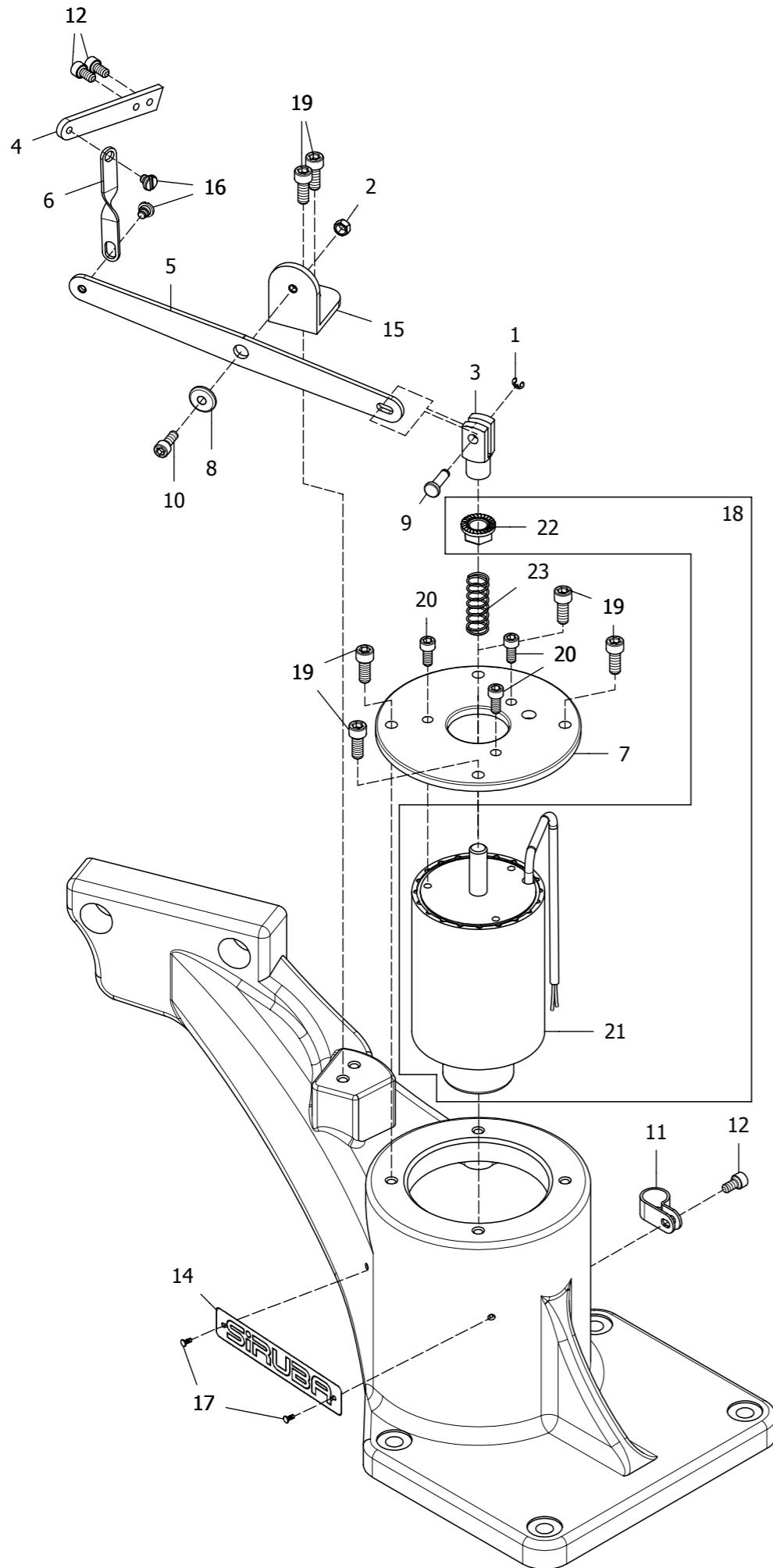
D007R Table.....

品名

D007R 桌板圖 .....

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## SUPPORTING BLOCK MECHANISM

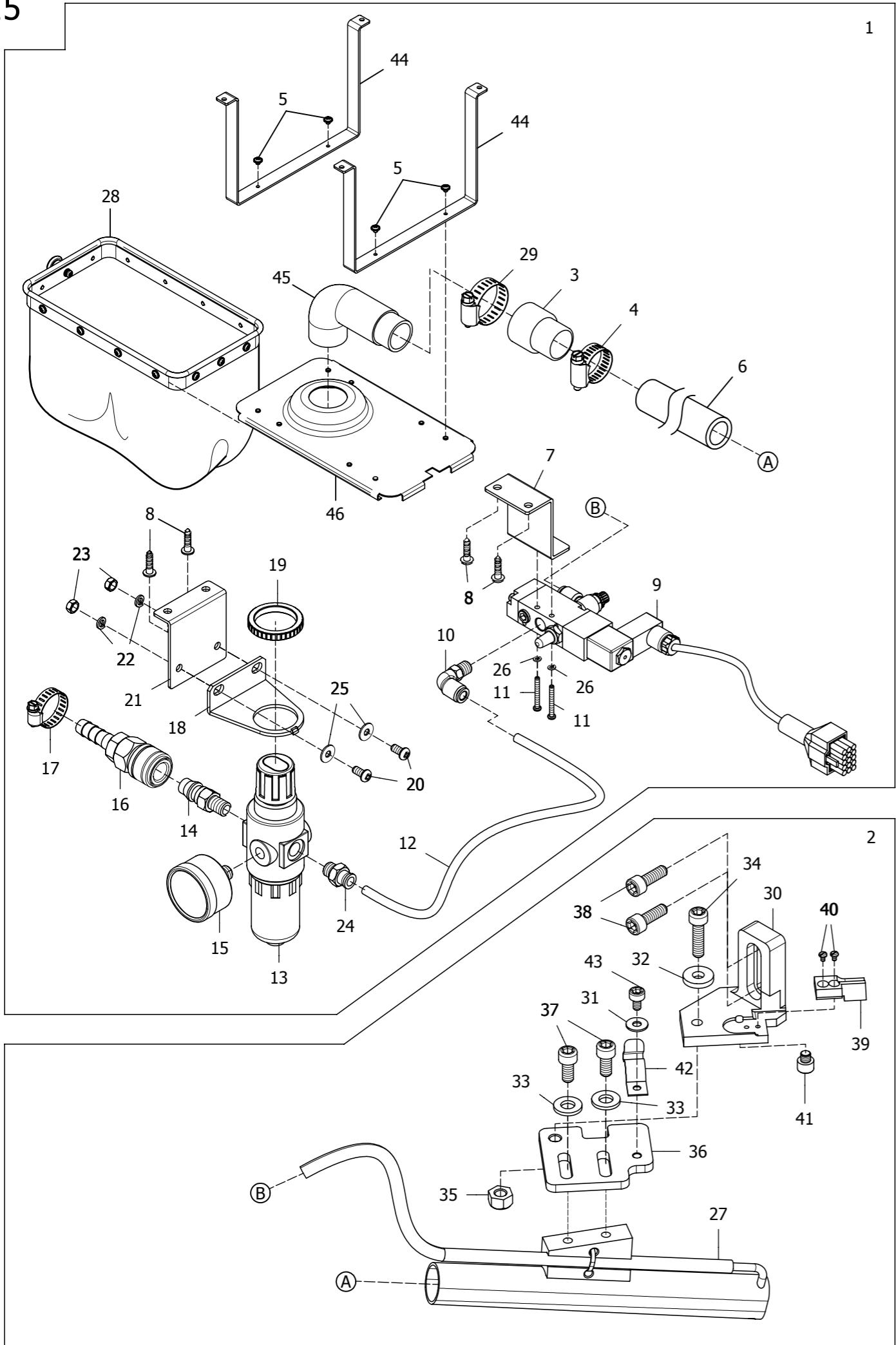
| Ref. | Parts    |   | 品名            | Amt. |
|------|----------|---|---------------|------|
| No.  | No.      | Description                                 |               | Req. |
| 1    | 07401401 | Retaining Ring.....                         | 扣環.....       | 1    |
| 2    | 07401402 | Nut.....                                    | 螺帽.....       | 1    |
| 3    | 07401403 | Presser Foot Lifter Connector.....          | 擡押腳接頭.....    | 1    |
| 4    | 07401404 | Presser Foot Lifter Connecting Lever(S).... | 擡押腳連接片(小).... | 1    |
| 5    | 07401405 | Presser Foot Lifter Connecting Lever(L).... | 擡押腳連接片(大).... | 1    |
| 6    | 07401406 | Presser Foot Lifter Switch Lever.....       | 擡押腳轉接片.....   | 1    |
| 7    | 07401407 | Fix Solenoid Plate.....                     | 電磁閥固定套.....   | 1    |
| 8    | 07401408 | Center Sleeve.....                          | 中心襯套.....     | 1    |
| 9    | 07401409 | Fix Pin.....                                | 轉接頭插銷.....    | 1    |
| 10   | 07401410 | Screw(M5-0.8X14).....                       | 螺絲.....       | 1    |
| 11   | 07401411 | Pin.....                                    | 固線鈕.....      | 1    |
| 12   | 07401412 | Screw(M5-0.8X10).....                       | 螺絲.....       | 3    |
| 13   | 07401413 | Supporting Block.....                       | 車台固定座.....    | 1    |
| 14   | 07400151 | Emblem.....                                 | 銘牌.....       | 1    |
| 15   | 07401415 | Center Bracket.....                         | 中心座.....      | 1    |
| 16   | 07401416 | Screw(3/16-32X3.5).....                     | 螺絲.....       | 2    |
| 17   | 07400164 | Rivet.....                                  | 鉚釘.....       | 2    |
| 18   | 07401418 | Solenoid Set.....                           | 電磁閥組.....     | 1    |
| 19   | 07401419 | Screw(M6-1X16).....                         | 螺絲.....       | 6    |
| 20   | 07401420 | Screw(M5-0.8X12).....                       | 螺絲.....       | 3    |
| 21   | 07401421 | Solenoid.....                               | 電磁閥.....      | 1    |
| 22   | 07401422 | Nut.....                                    | 電磁閥螺母.....    | 1    |
| 23   | 07401423 | Spring.....                                 | 定位緩衝壓簧.....   | 1    |

車台固定座機構

14

Amt.

Req.

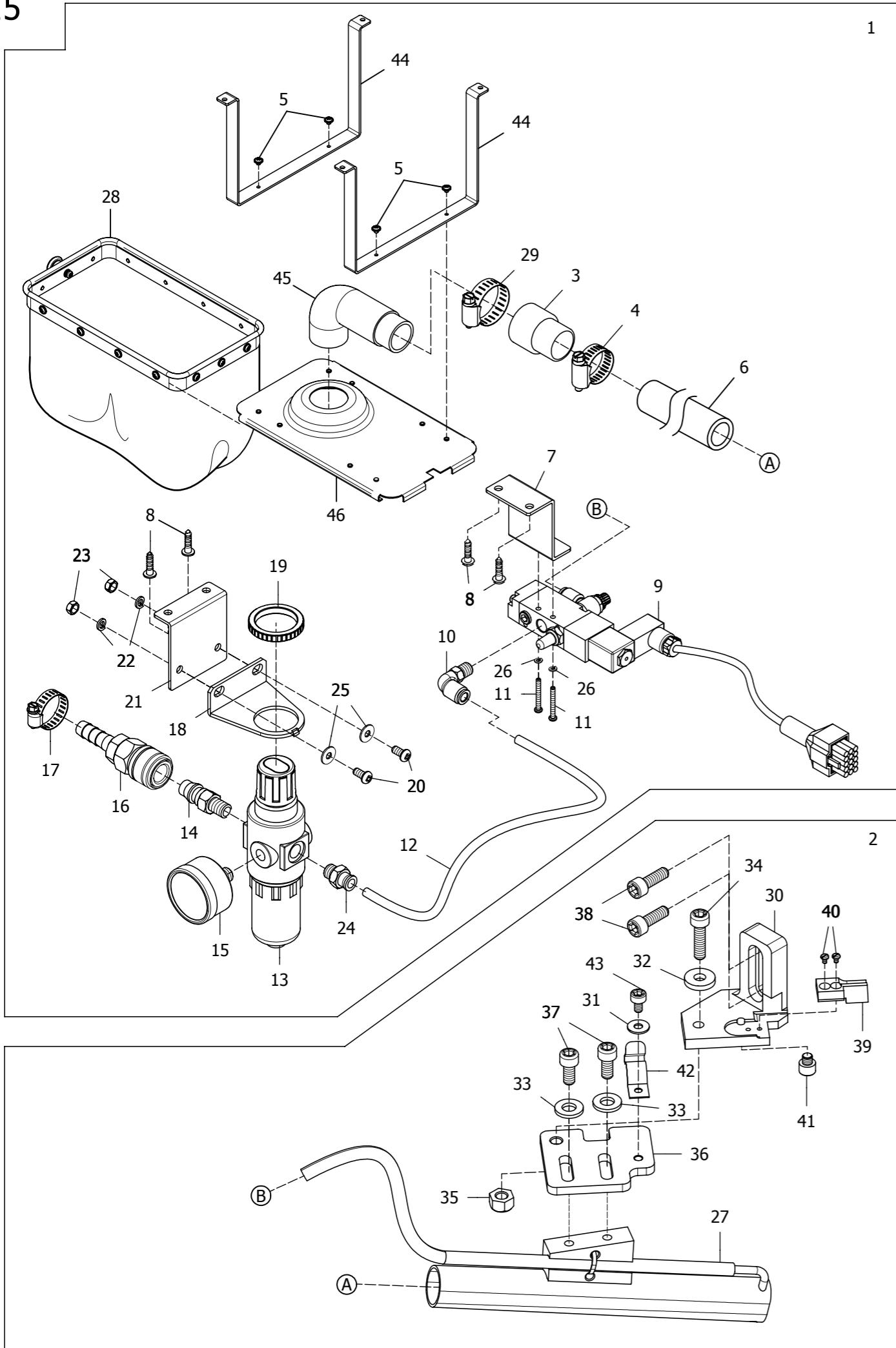
"AW1" DEVICE C.SET (SELECT DEVICE)

| Ref. | Parts    | Amt.                       |            |      |
|------|----------|----------------------------|------------|------|
| No.  | No.      | Description                | 品名         | Req. |
| 1    | 07401501 | AW Clear System.....       | 吸風組.....   | 1    |
| 2    | 07401502 | AW Tube System.....        | 吸風管組.....  | 1    |
| 3    | 07401503 | Connect Tube.....          | 接管.....    | 1    |
| 4    | 07401504 | Fixed Ring.....            | 套環.....    | 1    |
| 5    | 07401505 | Wood Screw.....            | 木螺絲.....   | 4    |
| 6    | 07401506 | Tube.....                  | 風管.....    | 1    |
| 7    | 07401507 | Bracket.....               | 托架.....    | 1    |
| 8    | 07401508 | Wood Screw.....            | 木螺絲.....   | 4    |
| 9    | 07401509 | Solenoid Valve.....        | 電磁閥.....   | 1    |
| 10   | 07401510 | Coupler.....               | 轉接頭.....   | 1    |
| 11   | 07401511 | Screw (M3-0.5X24).....     | 螺絲.....    | 2    |
| 12   | 07401512 | Tube.....                  | 風管.....    | 1    |
| 13   | 07401513 | Pneumatic Regulator.....   | 氣壓調節器..... | 1    |
| 14   | 07401514 | Coupler.....               | 轉接頭.....   | 1    |
| 15   | 07401515 | Gauge.....                 | 氣磅表.....   | 1    |
| 16   | 07401516 | Connect Valve.....         | 氣壓閥.....   | 1    |
| 17   | 07401517 | Fixed Ring.....            | 套環.....    | 1    |
| 18   | 07401518 | Bracket.....               | 托架.....    | 1    |
| 19   | 07401519 | Screw Ring.....            | 螺環.....    | 1    |
| 20   | 07401520 | Screw (M5-0.8X9).....      | 螺絲.....    | 2    |
| 21   | 07401521 | Bracket.....               | 托架.....    | 1    |
| 22   | 07401522 | Spring Washer.....         | 彈簧墊片.....  | 2    |
| 23   | 07401523 | Nut.....                   | 螺帽.....    | 2    |
| 24   | 07401524 | Coupler.....               | 轉接頭.....   | 1    |
| 25   | 07401525 | Washer.....                | 墊片.....    | 2    |
| 26   | 07401526 | Spring Washer.....         | 彈簧墊片.....  | 2    |
| 27   | 07401527 | Clear Pipe.....            | 吸屑管.....   | 1    |
| 28   | 07401528 | Bag.....                   | 布袋.....    | 1    |
| 29   | 07401529 | Fixed Ring.....            | 套環.....    | 1    |
| 30   | 07401530 | Bracket.....               | 托架.....    | 1    |
| 31   | 07401531 | Washer.....                | 墊片.....    | 1    |
| 32   | 07401532 | Washer.....                | 墊片.....    | 1    |
| 33   | 07401533 | Washer.....                | 墊片.....    | 2    |
| 34   | 07401534 | Screw (M5-0.8X19.8).....   | 螺絲.....    | 1    |
| 35   | 07401535 | Nut.....                   | 螺帽.....    | 1    |
| 36   | 07401536 | Bracket.....               | 托架.....    | 1    |
| 37   | 07401537 | Screw (M5-0.8X11.7).....   | 螺絲.....    | 2    |
| 38   | 07401538 | Screw (M5-0.8 X 15.9)..... | 螺絲.....    | 2    |

外接式吸布屑組-AW1(選擇配備) 15

Amt.

Req.

"AW1" DEVICE C.SET (SELECT DEVICE)

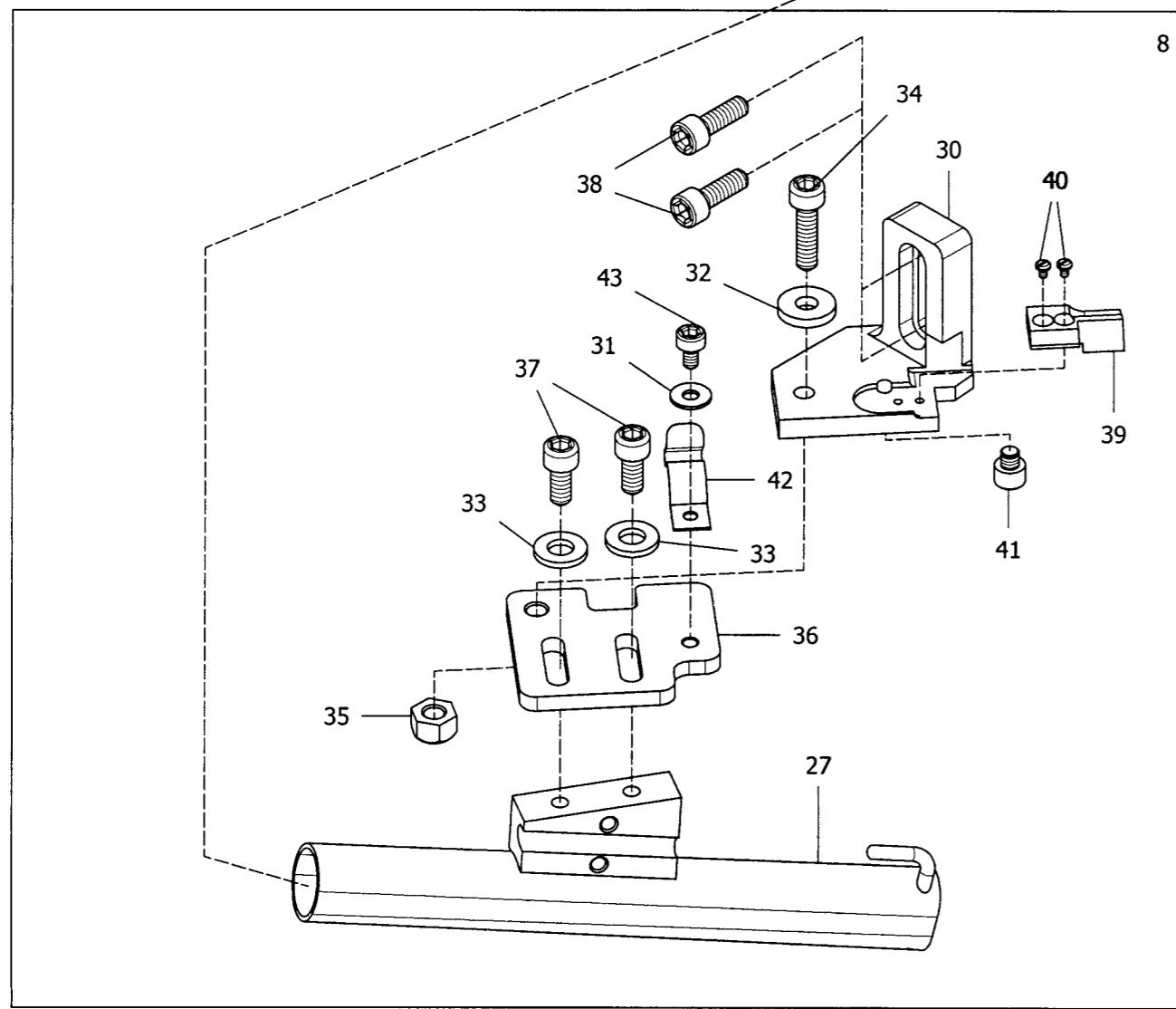
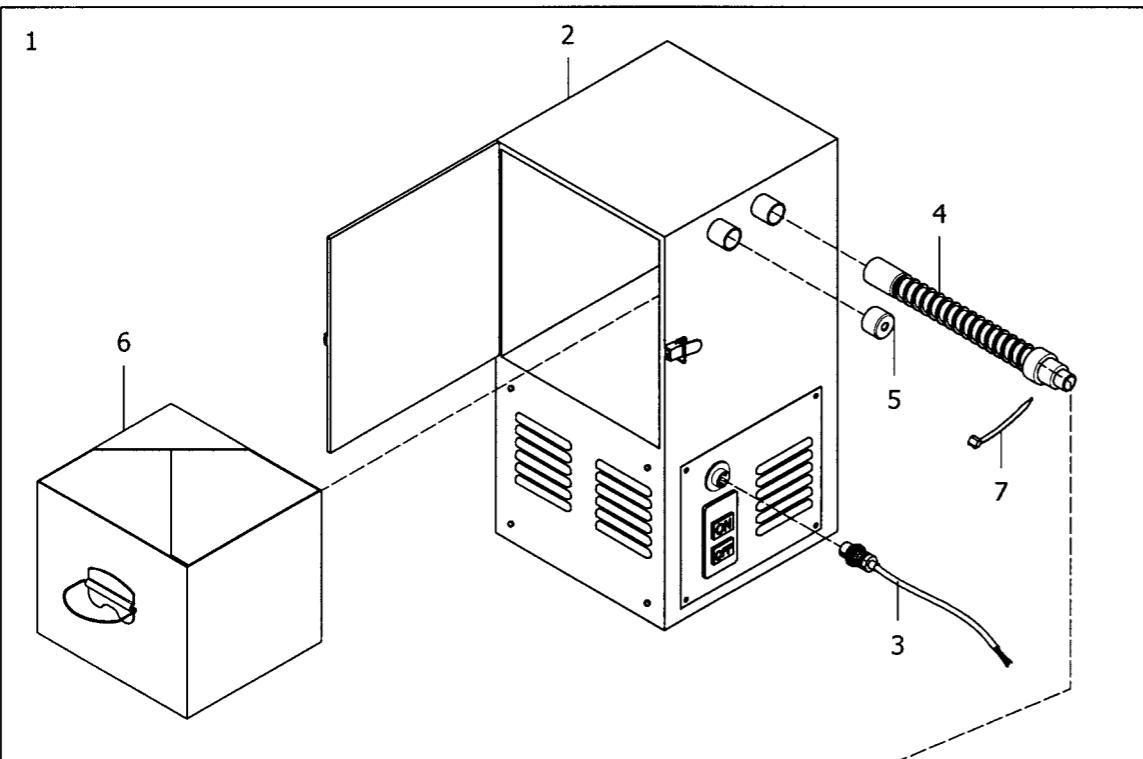
| Ref. | Parts    | Amt.                      |          |      |
|------|----------|---------------------------|----------|------|
| No.  | No.      | Description               | 品名       | Req. |
| 39   | 07401539 | Holder.....               | 固定座..... | 1    |
| 40   | 07401540 | Screw (M2.5-0.45X3) ..... | 螺絲.....  | 2    |
| 41   | 07401541 | Screw (M5-0.8X3.8) .....  | 螺絲.....  | 1    |
| 42   | 07401542 | Spring Washer.....        | 彈片.....  | 1    |
| 43   | 07401543 | Screw (M4-0.7X6) .....    | 螺絲.....  | 1    |
| 44   | 07401544 | Holder.....               | 固定座..... | 2    |
| 45   | 07401545 | Clear Pipe.....           | 吸屑管..... | 1    |
| 46   | 07401546 | Cover.....                | 布屑蓋..... | 1    |

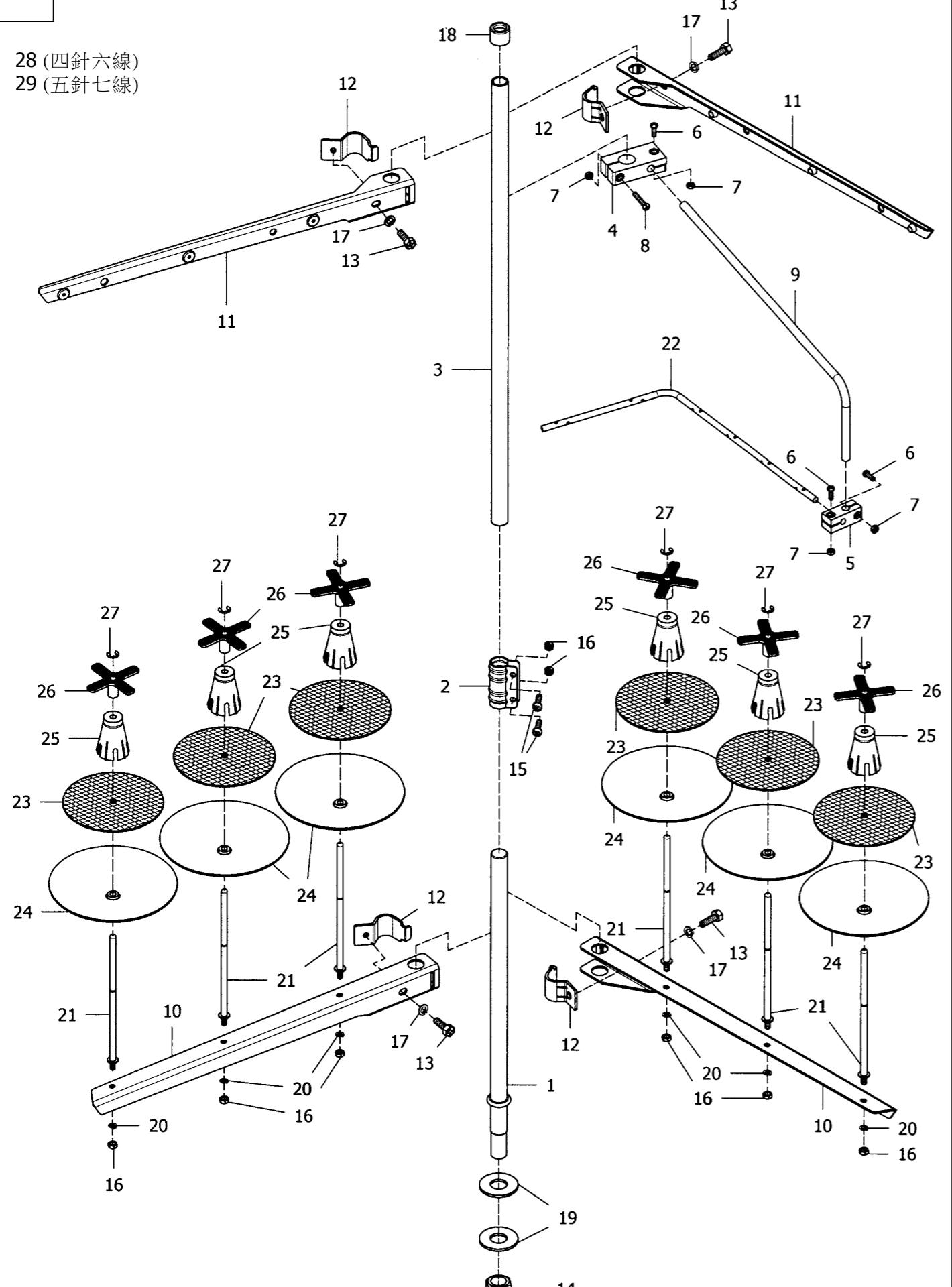
外接式吸布屑組-AW1(選擇配備) 15

"AW2" DEVICE C.SET (SELECT DEVICE)

密封式(箱型)吸布屑組-AW2(選擇配備) 16

| Ref. | Parts    | Amt.                       |            |      |
|------|----------|----------------------------|------------|------|
| No.  | No.      | Description                | 品名         | Req. |
| 1    | 07401601 | AW Case Set.....           | 吸風箱組.....  | 1    |
| 2    | 07401602 | Air Case.....              | 吸風箱.....   | 1    |
| 3    | 07401603 | Electric Wire.....         | 電源線.....   | 1    |
| 4    | 07401604 | Clear Tube.....            | 吸屑管.....   | 1    |
| 5    | 07401605 | Plug.....                  | 塞子.....    | 1    |
| 6    | 07401606 | Case.....                  | 布屑集中盒..... | 1    |
| 7    | 07401607 | Stable Strap.....          | 束帶.....    | 1    |
| 8    | 07401502 | AW Tube System.....        | 吸風管組.....  | 1    |
| 27   | 07401527 | Clear Pipe.....            | 吸屑管.....   | 1    |
| 30   | 07401530 | Bracket.....               | 托架.....    | 1    |
| 31   | 07401531 | Washer.....                | 墊片.....    | 1    |
| 32   | 07401532 | Washer.....                | 墊片.....    | 1    |
| 33   | 07401533 | Washer.....                | 墊片.....    | 2    |
| 34   | 07401534 | Screw (M5-0.8X19.8).....   | 螺絲.....    | 1    |
| 35   | 07401535 | Nut.....                   | 螺帽.....    | 1    |
| 36   | 07401536 | Bracket.....               | 托架.....    | 1    |
| 37   | 07401537 | Screw (M5-0.8X11.7).....   | 螺絲.....    | 2    |
| 38   | 07401538 | Screw (M5-0.8 X 15.9)..... | 螺絲.....    | 2    |
| 39   | 07401539 | Holder.....                | 固定座.....   | 1    |
| 40   | 07401540 | Screw (M2.5-0.45X3).....   | 螺絲.....    | 2    |
| 41   | 07401541 | Screw (M5-0.8X3.8).....    | 螺絲.....    | 1    |
| 42   | 07401542 | Spring Washer.....         | 彈片.....    | 1    |
| 43   | 07401543 | Screw (M4-0.7X6).....      | 螺絲.....    | 1    |

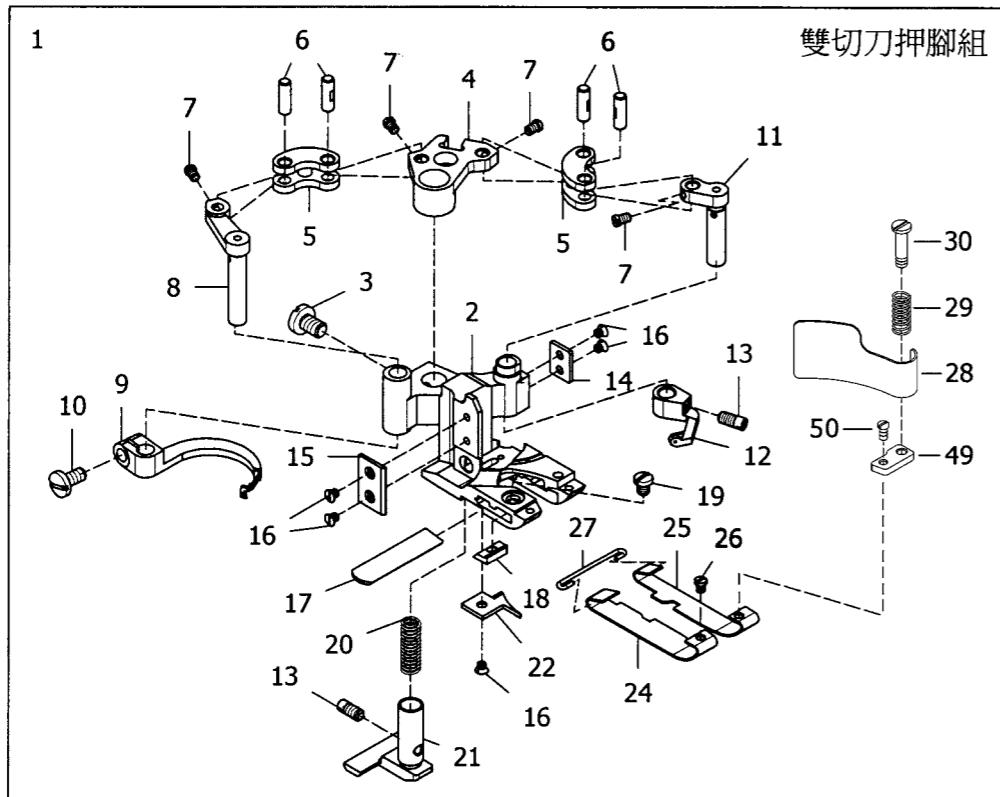
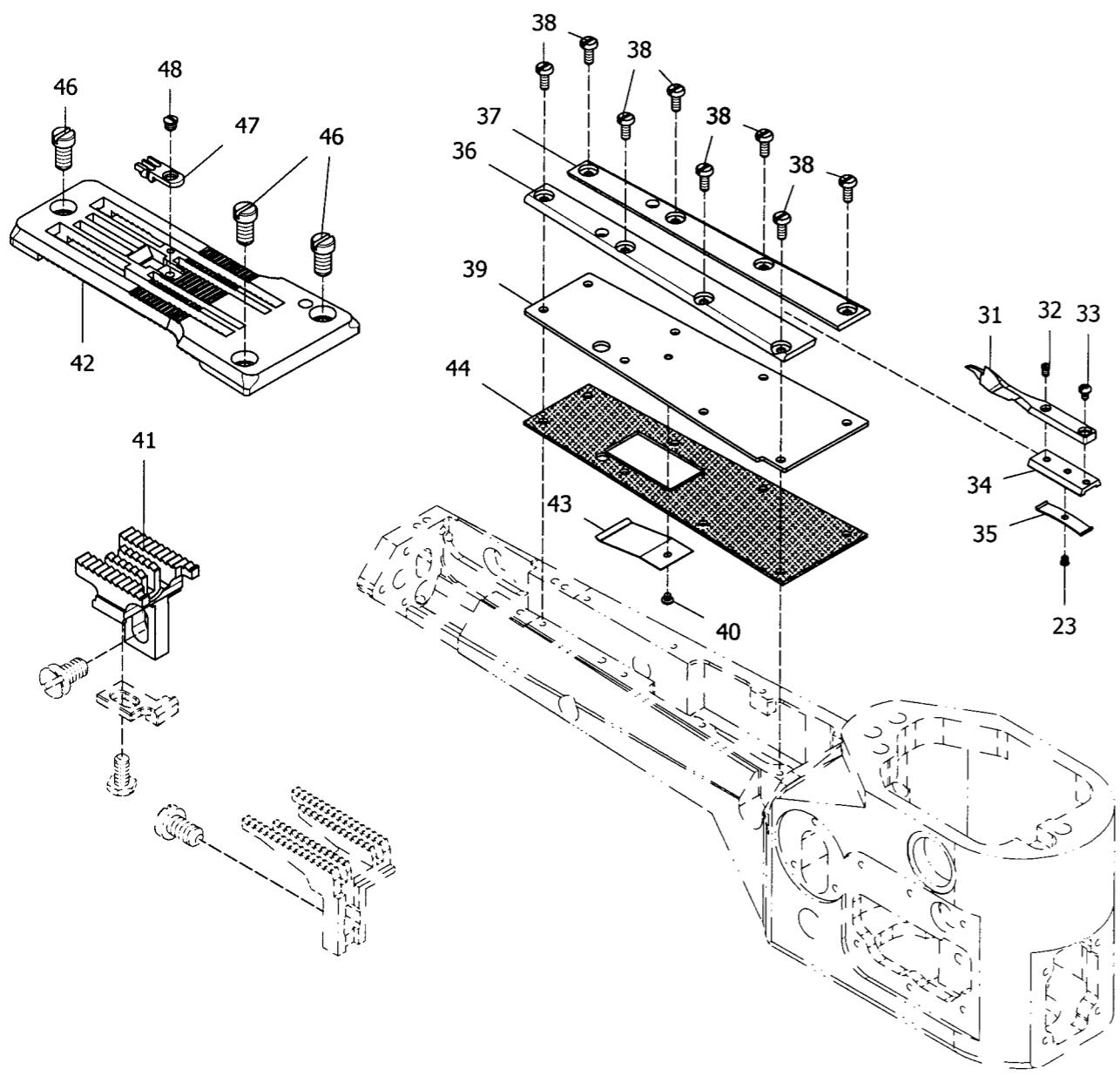


THREAD STAND

| Ref. | Parts    | Description                        | 品名            | Req. |
|------|----------|------------------------------------|---------------|------|
| No.  | No.      |                                    |               | Amt. |
| 1    | 07401701 | Column Pipe (Lower).....           | 下線柱.....      | 1    |
| 2    | 07401702 | Column Pipe Connecter.....         | 線柱接頭.....     | 1    |
| 3    | 07401703 | Column Pipe(Upper).....            | 上線柱.....      | 1    |
| 4    | 07401704 | Thread Guide Holder (Large).....   | 大過線桿固定座.....  | 1    |
| 5    | 07401705 | Thread Guide Holder (Small).....   | 小過線桿固定座.....  | 1    |
| 6    | 07401706 | Screw (M4-0.7X11.9).....           | 螺絲.....       | 3    |
| 7    | 07401707 | Nut.....                           | 螺帽.....       | 4    |
| 8    | 07401708 | Screw (M4-0.7X24.6).....           | 螺絲.....       | 1    |
| 9    | 07401709 | Thread Guide Arm.....              | 過線桿連接臂.....   | 1    |
| 10   | 07401710 | Spool Stand (3 Spool Type).....    | 3孔線軸架.....    | 2    |
| 11   | 07401711 | Thread Hanger (3 Spools Type)..... | 3孔過線吊臂.....   | 2    |
| 12   | 07401712 | Column Pipe Connecter.....         | 線柱接頭.....     | 4    |
| 13   | 07401713 | Screw (M6-1X16.8).....             | 螺絲.....       | 4    |
| 14   | 07401714 | Nut.....                           | 螺帽.....       | 1    |
| 15   | 07401715 | Screw (M5-0.8X16.8).....           | 螺絲.....       | 2    |
| 16   | 07401716 | Nut.....                           | 螺帽.....       | 8    |
| 17   | 07401717 | Spring Washer.....                 | 彈簧墊片.....     | 4    |
| 18   | 07401718 | Column Cap.....                    | 柱頭蓋.....      | 1    |
| 19   | 07401719 | Washer.....                        | 墊片.....       | 2    |
| 20   | 07401720 | Spring Washer.....                 | 彈簧墊片.....     | 6    |
| 21   | 07401721 | Spool Pin.....                     | 線軸柱.....      | 6    |
| 22   | 07401722 | Thread Guide (6 Spool Type).....   | 6孔過線桿.....    | 1    |
| 23   | 07401723 | Spool Mat.....                     | 線軸墊.....      | 6    |
| 24   | 07401724 | Spool Seat Disc.....               | 線軸底盤.....     | 6    |
| 25   | 07401725 | Spool Cushion.....                 | 線軸避震座.....    | 6    |
| 26   | 07401726 | Rubber Spool Cushion.....          | 橡膠線軸避震座.....  | 6    |
| 27   | 07401727 | Retaining Ring.....                | 扣環.....       | 6    |
| 28   | 07401728 | Thread Stand.....                  | 線架(四針六線)..... | 1    |
| 29   | 07401729 | Thread Stand.....                  | 線架(五針七線)..... | 1    |

線架組

17



### DOUBLE SIDE CUT PRESSER FOOT MECHANISM

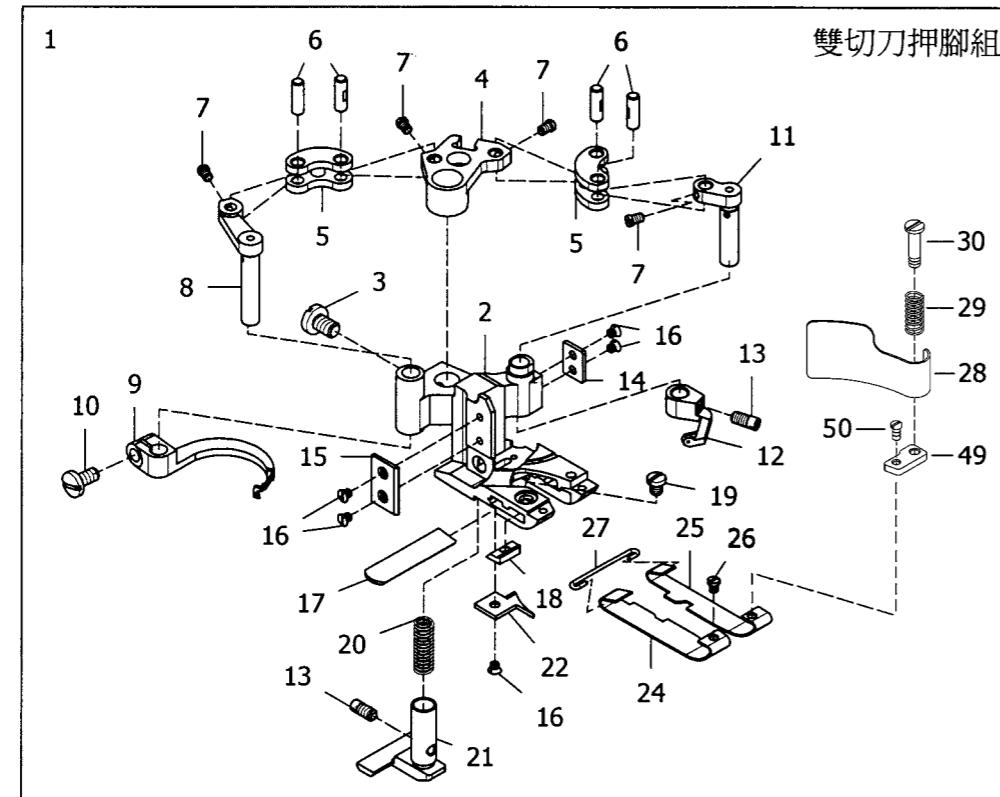
| Ref. | Parts      | Description                                 | 品名             | Amt. |
|------|------------|---|----------------|------|
| No.  | No.        |   |                |      |
| 1    | ★ 07401801 | Double Side Cut Presser Foot C. Set.....    | 雙切押具組.....     | 1    |
| 2    | 07401802   | Double Side Cut Presser Foot.....           | 雙切押腳.....      | 1    |
| 3    | 07400615   | Screw (11/64-40X6.3).....                   | 螺絲.....        | 1    |
| 4    | 07400616   | Carrier/Hook Driving Segment.....           | 上勾針驅動扇形片.....  | 1    |
| 5    | 07400617   | Carrier/Hook Driving Lever Link.....        | 上勾針驅動連桿.....   | 2    |
| 6    | 07400618   | Link Pin.....                               | 連桿插銷.....      | 4    |
| 7    | 07400619   | Screw (3/32-56X3.3).....                    | 螺絲.....        | 4    |
| 8    | 07400620   | Thread Hook Driving Lever.....              | 勾針驅動槓桿.....    | 1    |
| 9    | 07400621   | Top Cover Thread Hook.....                  | 上飾線過線勾.....    | 1    |
| 10   | 07400622   | Screw (9/64-40X6.8).....                    | 螺絲.....        | 1    |
| 11   | 07400623   | Top Cover Thread Carrier Driving Lever..... | 上飾線托架驅動槓桿..... | 1    |
| 12   | 07400624   | Top Cover Thread Carrier.....               | 上飾線托架.....     | 1    |
| 13   | 07400338   | Screw (1/8-44X5).....                       | 螺絲.....        | 2    |
| 14   | 07400626   | Presser Foot Attach Piece (Right).....      | 押腳連接片(右).....  | 1    |
| 15   | 07400627   | Presser Foot Attach Piece (Left).....       | 押腳連接片(左).....  | 1    |
| 16   | 07400628   | Screw(3/32-56X1.5).....                     | 螺絲.....        | 5    |
| 17   | 07400629   | Lower Knife.....                            | 下切刀.....       | 1    |
| 18   | 07400630   | Lower Knife Clamp.....                      | 下切刀夾板.....     | 1    |
| 19   | 07400631   | Screw (1/8-44X3.5).....                     | 螺絲.....        | 1    |
| 20   | 07400632   | Yielding Section Spring.....                | 押具輔助座彈簧.....   | 1    |
| 21   | ★ 07401821 | Yielding Section.....                       | 押具輔助座.....     | 1    |
| 22   | ★ 07401822 | Presser Foot Tongue.....                    | 導布板.....       | 1    |
| 23   | 07401823   | Screw (3/32-56X2).....                      | 螺絲.....        | 1    |
| 24   | ★ 07401824 | Presser Foot Spring Plate (Left).....       | 押具押板(左).....   | 1    |
| 25   | ★ 07401825 | Presser Foot Spring Plate (Right).....      | 押具押板(右).....   | 1    |
| 26   | 07400637   | Screw (3/32-56X2.6).....                    | 螺絲.....        | 2    |
| 27   | 07400638   | Spring Plate Holder.....                    | 彈簧片固定座.....    | 1    |
| 28   | 07400639   | Chip Guard.....                             | 切角防護片.....     | 1    |
| 29   | 07400640   | Chip Guard Spring.....                      | 切角防護片彈簧.....   | 1    |
| 30   | 07400641   | Screw (1/8-44X3.4).....                     | 螺絲.....        | 1    |
| 31   | ★ 07401831 | Lap Former Guide.....                       | 導布器.....       | 1    |
| 32   | 07401832   | Screw (3/32-56X3.5).....                    | 螺絲.....        | 1    |
| 33   | 07401833   | Screw (3/32-56X3.9).....                    | 螺絲.....        | 1    |
| 34   | 07401834   | Lap Former Guide Support.....               | 導布器座.....      | 1    |
| 35   | 07401835   | Lap Former Guide Spring.....                | 導布器彈簧片.....    | 1    |
| 36   | 07401836   | Lap Former Guide Plate (Left).....          | 導布器滑軌(左).....  | 1    |
| 37   | 07401837   | Lap Former Guide Plate (Right).....         | 導布器滑軌(右).....  | 1    |
| 38   | 07400218   | Screw (1/8-44X8).....                       | 螺絲.....        | 8    |

★ 請參照附件 1【針距規格表】

雙切押腳機構

18

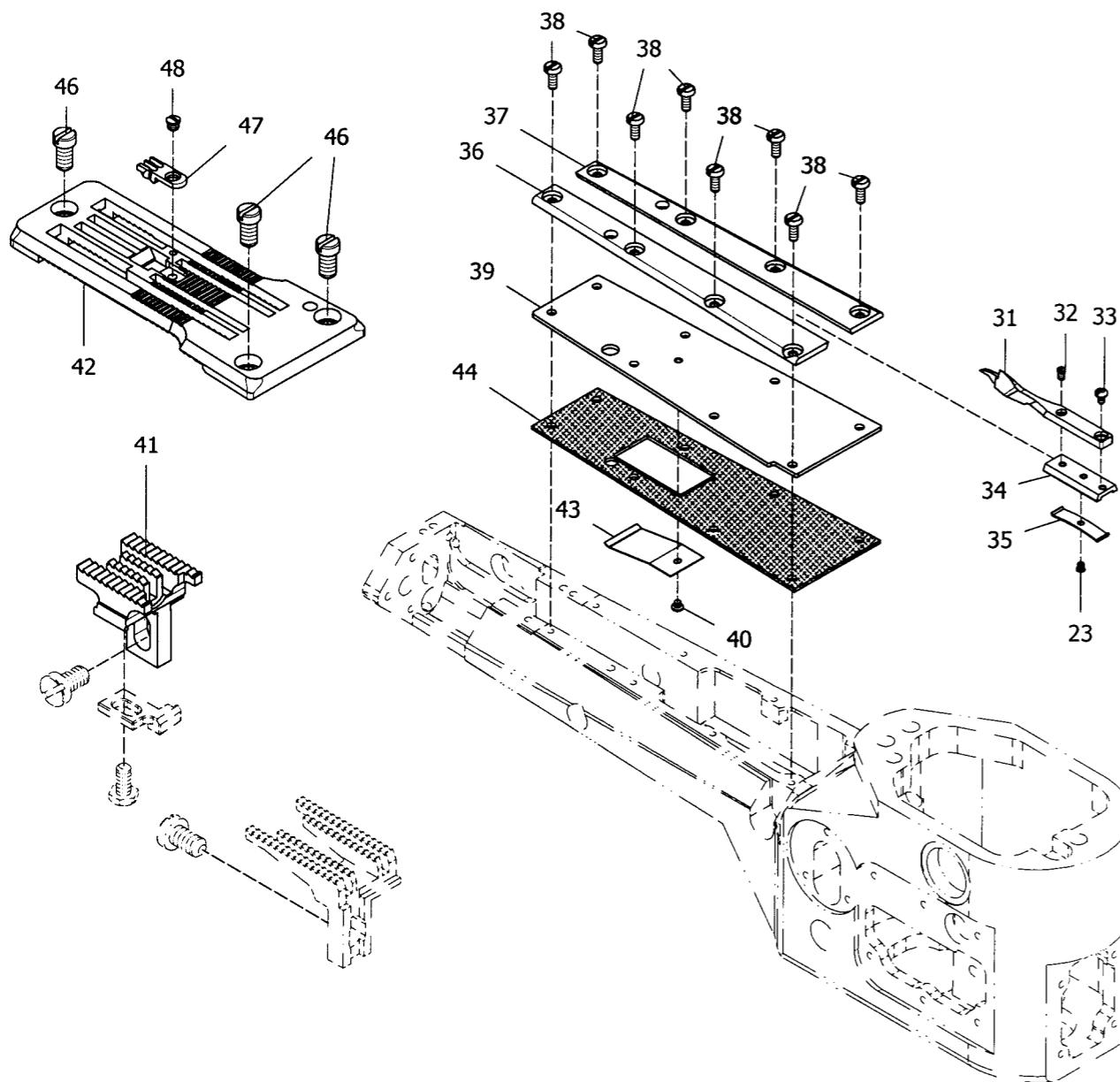
Amt.  
Req.



## DOBLE SIDE CUT PRESSER FOOT MECHANISM

| Ref. | Parts      | Description                        | 品名          | Amt. |
|------|------------|------------------------------------|-------------|------|
| 39   | 07401839   | Sewing Cylinder Cover (Upper)..... | 下巴蓋板.....   | 1    |
| 40   | 07400221   | Screw (3/32-56X2.1).....           | 螺絲.....     | 1    |
| 41   | ★ 07401841 | Main Feed Dog.....                 | 後送齒.....    | 1    |
| 42   | ★          | Stitch Plate.....                  | 針板.....     | 1    |
| 43   | 07400220   | Dust Defender (Upper).....         | 防塵蓋(上)..... | 1    |
| 44   | 07400217   | Seal Gasket.....                   | 止油墊片.....   | 1    |
| 46   | 07400538   | Screw (9/64-40X6.4).....           | 螺絲.....     | 3    |
| 47   | ★          | Stitch Plate Tongue.....           | 針板舌.....    | 1    |
| 48   | 07400547   | Screw (3/32-56X2).....             | 螺絲.....     | 1    |
| 49   | 07400649   | Spacer.....                        | 墊塊.....     | 1    |
| 50   | 07400650   | Screw (3/32-56X4.3).....           | 螺絲.....     | 1    |

★ 請參照附件 1【針距規格表】

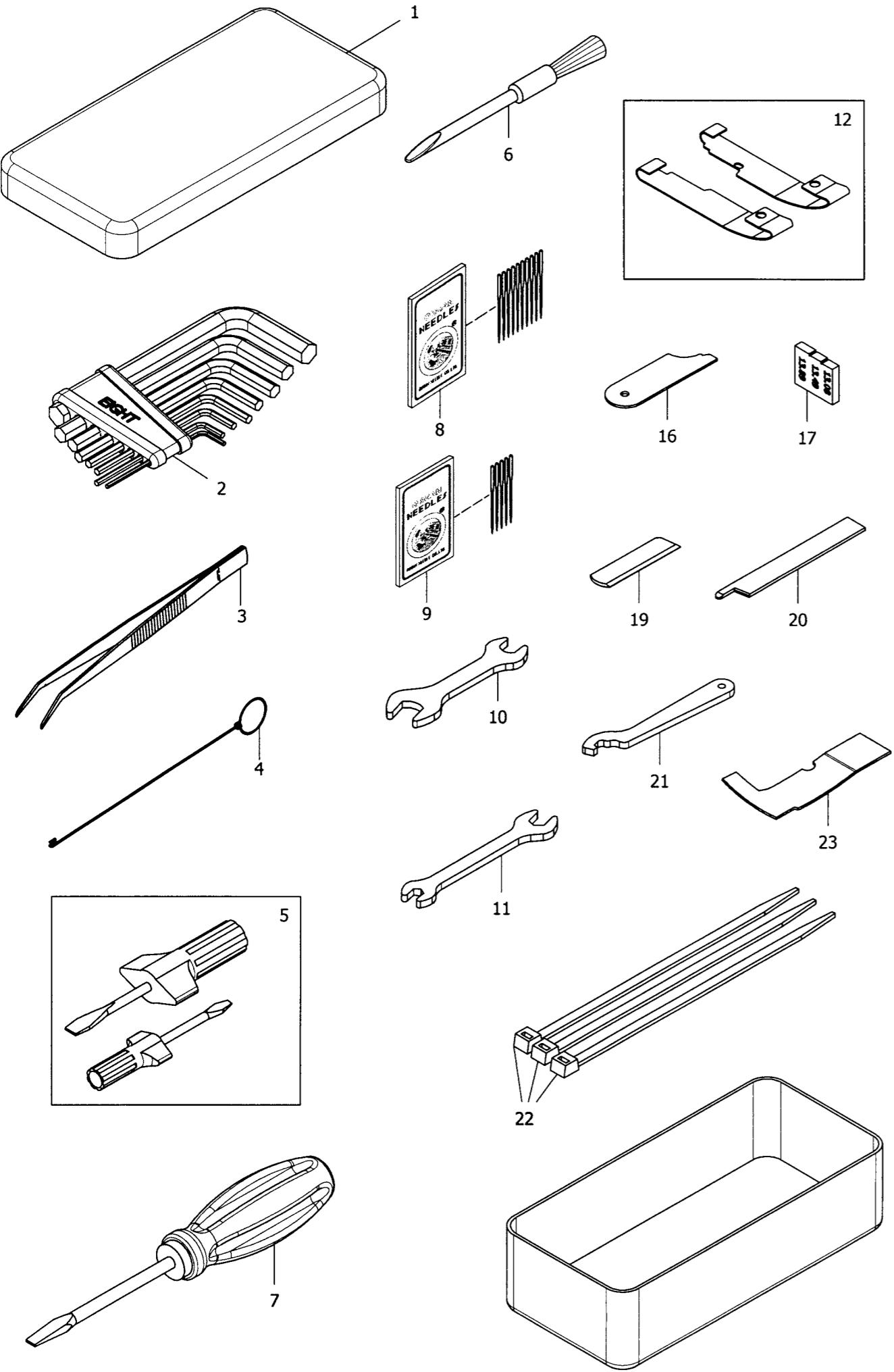


## 雙切押腳機構

18

Amt.

Req.

ATTACHMENT BOX

| Ref. | Parts    | Description                           | 品名            | Req. |
|------|----------|---------------------------------------|---------------|------|
| No.  | No.      |                                       |               | Amt. |
| 1    | 07401901 | Attachment Box.....                   | 附件盒.....      | 1    |
| 2    | 07401902 | Hexagonal Wrench C. Set.....          | 內六角板手組.....   | 1    |
| 3    | 07401903 | Thread Tweezers.....                  | 穿線夾.....      | 1    |
| 4    | 07401904 | Threading Wire.....                   | 穿線鐵絲.....     | 1    |
| 5    | 07401905 | Screwdriver C. Set.....               | 螺絲起子組.....    | 1    |
| 6    | 07401906 | Hairbrush.....                        | 毛刷.....       | 1    |
| 7    | 07401907 | Screwdriver.....                      | 螺絲起子.....     | 1    |
| 8    | 07401908 | Needle.....                           | 擊針.....       | 10   |
| 9    | 07401909 | Needle.....                           | 擊針.....       | 5    |
| 10   | 07401910 | Wrench.....                           | 板手.....       | 1    |
| 11   | 07401911 | Wrench.....                           | 板手.....       | 1    |
| 12   | ★        | Presser Foot Spring Plate C. Set..... | 押腳押具組.....    | 1    |
| 16   | 07401916 | Looper Gauge.....                     | 勾針前後調節板手..... | 1    |
| 17   | 07401917 | Needle Height Gauge.....              | 針棒高度調節器.....  | 1    |
| 19   | 07401919 | Lower Knife.....                      | 下切刀片.....     | 1    |
| 20   | 07401920 | Upper Knife.....                      | 上切刀片.....     | 1    |
| 21   | 07401921 | Adjusting Gauge.....                  | 調節板手.....     | 1    |
| 22   | 07401922 | Ties.....                             | 束線帶.....      | 3    |
| 23   | 07401923 | Looper Gauges.....                    | 下勾針平行定規.....  | 1    |

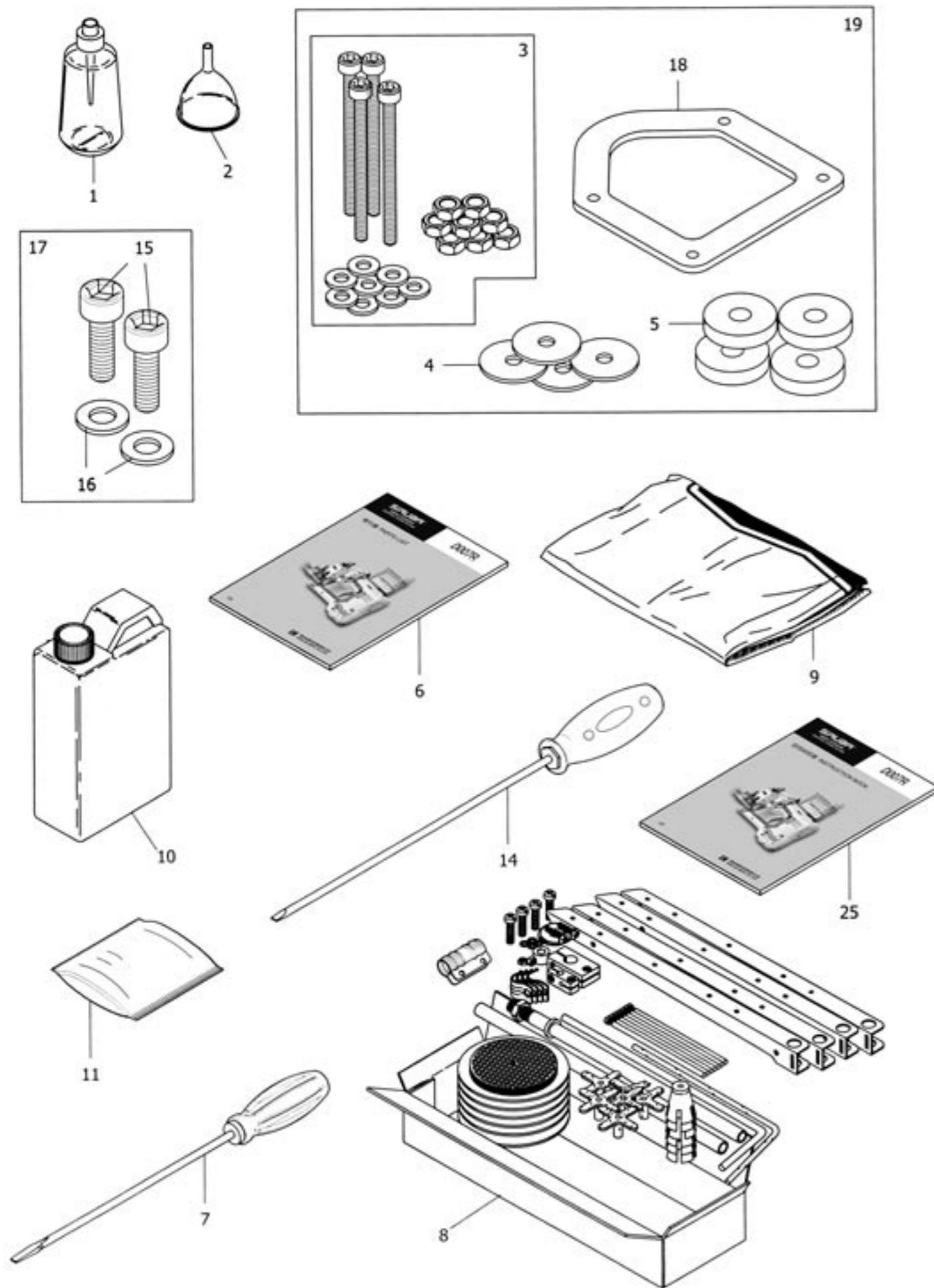
★ 請參照附件 1【針距規格表】

## 附件盒

## 19

Amt.

Req.

ACCESSORIES

| Ref. | Parts    | Amt.                                     |                   |      |
|------|----------|--|-------------------|------|
| No.  | No.      | Description                              | 品名                | Req. |
| 1    | 07402001 | Oiler.....                               | 油壺.....           | 1    |
| 2    | 07402002 | Funnel.....                              | 漏斗.....           | 1    |
| 3    | 07402003 | Screw C. Set.....                        | 螺絲組.....          | 1    |
| 4    | 07402004 | Washer.....                              | 墊片.....           | 4    |
| 5    | 07402005 | Rubber Cushion.....                      | 避震膠墊.....         | 4    |
| 6    | 07402006 | Spare Parts Book.....                    | 零件圖.....          | 1    |
| 7    | 07402007 | Screwdriver.....                         | 螺絲起子.....         | 1    |
| 8    | 07402008 | Thread Stand C. Set.....                 | 線架組.....          | 1    |
| 9    | 07402009 | Machine Cover.....                       | 防塵罩.....          | 1    |
| 10   | 07402010 | Oil.....                                 | 潤滑油.....          | 1    |
| 11   | 07402011 | Drier.....                               | 乾燥劑.....          | 1    |
| 14   | 07402014 | Screwdriver.....                         | 螺絲起子.....         | 1    |
| 15   | 07402015 | Screw(3/8-24X32).....                    | 螺絲.....           | 2    |
| 16   | 07402016 | Washer.....                              | 墊片.....           | 2    |
| 17   | 07402017 | Screw C. Set.....                        | 螺絲組.....          | 1    |
| 18   | 07402018 | Supporting Block Rubber Cushion.....     | 車台固定座避震膠墊.....    | 1    |
| 19   | 07402019 | Supporting Block Rubber Cushion Set..... | 車台固定座避震膠墊螺絲組..... | 1    |
| 25   | 07402025 | Instruction & Maintenance Book.....      | 使用說明&維修手冊.....    | 1    |

附件箱

20

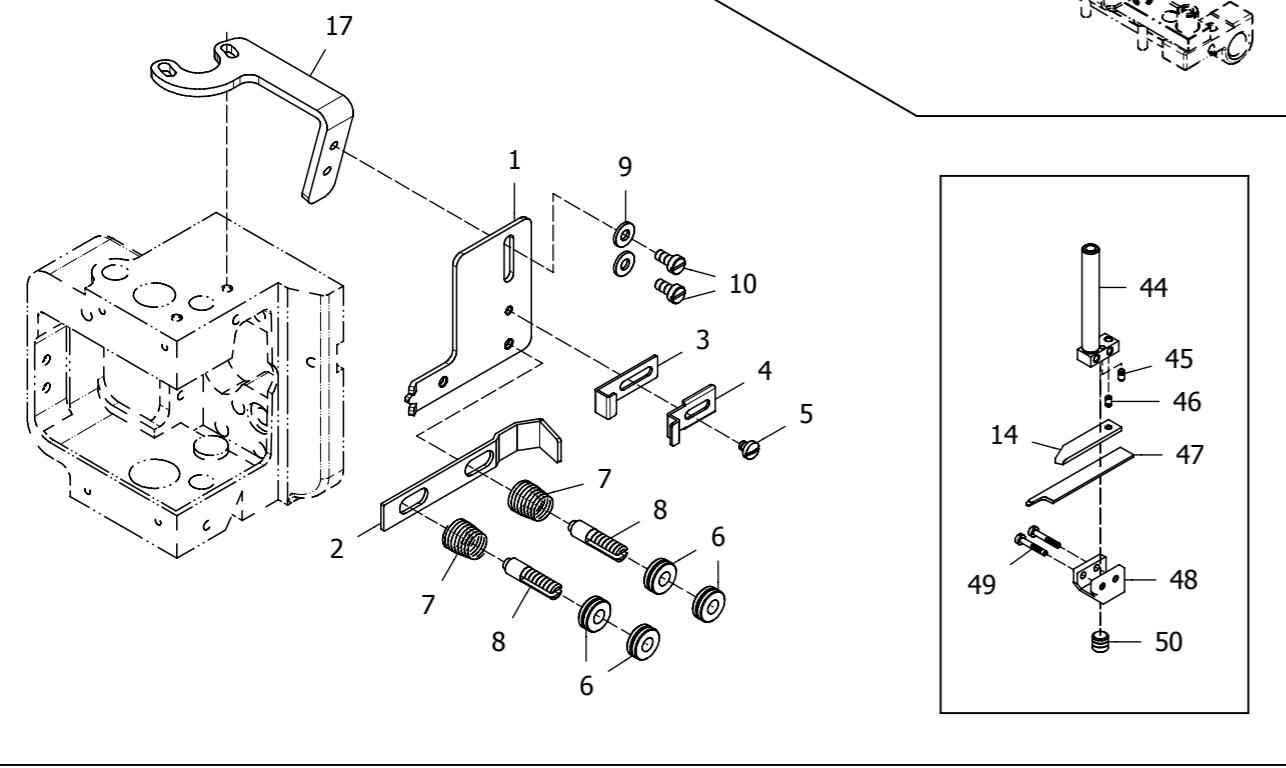
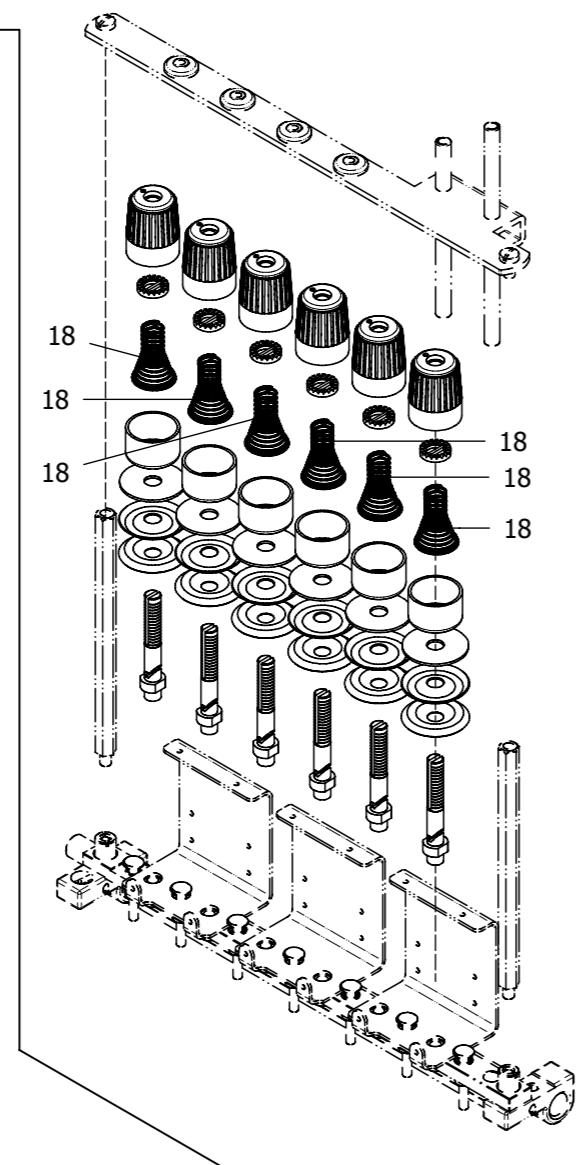
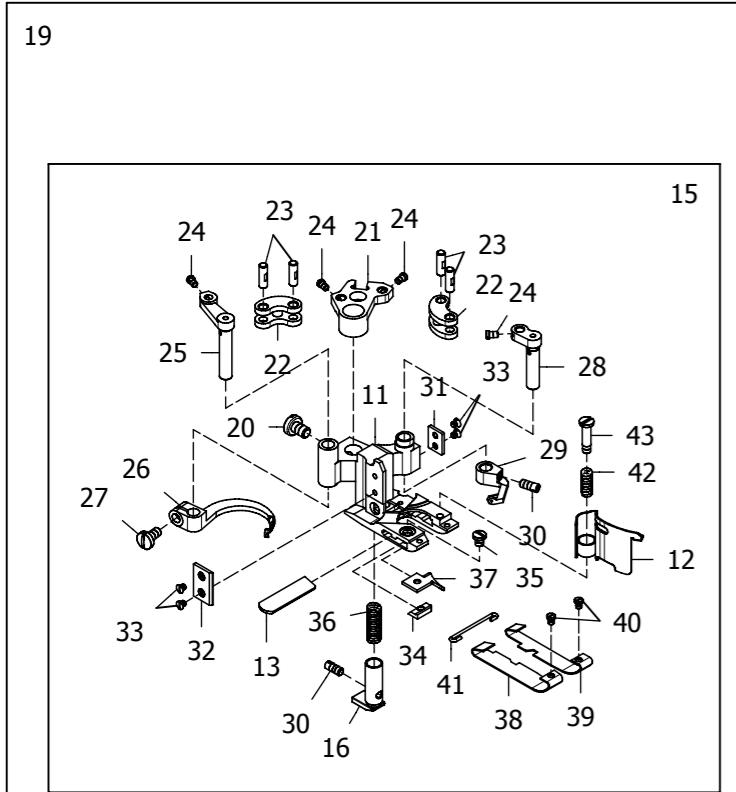
Amt.

Req.

## SELECT DEVICE(02-T1)

| Ref. | Parts          | 品名             | Req. |
|------|----------------|----------------|------|
| No.  | No.            | Description    | Amt. |
| 1    | 07402101       | 織帶固定座.....     | 1    |
| 2    | 07402102       | 張力調整夾板.....    | 1    |
| 3    | 07402103       | 過線架(後).....    | 1    |
| 4    | 07402104       | 過線架(前).....    | 1    |
| 5    | 07870534       | 螺絲.....        | 1    |
| 6    | 07402106       | 彈簧調整螺帽.....    | 4    |
| 7    | 07402107       | 彈簧.....        | 2    |
| 8    | 07402108       | 張力彈簧支柱.....    | 2    |
| 9    | 07402109(WF03) | Wash.....      | 2    |
| 10   | 07400302       | 螺絲.....        | 2    |
| 11   | 07402111       | 押腳.....        | 1    |
| 12   | 07402112       | 切角防護片.....     | 1    |
| 13   | ★ 07402113     | 下切刀.....       | 1    |
| 14   | 07402114       | 上切刀支架.....     | 1    |
| 15   | ★ 07402115     | 押具組.....       | 1    |
| 16   | ★ 07402116     | 押具輔助座.....     | 1    |
| 17   | 07402117       | 織帶控制架.....     | 1    |
| 18   | 07400320       | 上飾線張力彈簧.....   | 6    |
| 19   | 07402119       | 織帶組.....       | 1    |
| 20   | 07400615       | 螺絲.....        | 1    |
| 21   | 07400616       | 上勾針驅動扇形片.....  | 1    |
| 22   | 07400617       | 上勾針驅動連桿.....   | 2    |
| 23   | 07400618       | 連桿插銷.....      | 4    |
| 24   | 07400619       | 螺絲.....        | 4    |
| 25   | 07400620       | 勾針驅動槓桿.....    | 1    |
| 26   | 07400621       | 上飾線過線勾.....    | 1    |
| 27   | 07400622       | 螺絲.....        | 1    |
| 28   | 07400623       | 上飾線托架驅動槓桿..... | 1    |
| 29   | 07400624       | 上飾線托架.....     | 1    |
| 30   | 07400338       | 螺絲.....        | 2    |
| 31   | 07400626       | 押腳連接片(右).....  | 1    |
| 32   | 07400627       | 押腳連接片(左).....  | 1    |
| 33   | 07400628       | 螺絲.....        | 5    |
| 34   | 07400630       | 下切刀夾板.....     | 1    |
| 35   | 07400631       | 螺絲.....        | 1    |
| 36   | 07400632       | 押具輔助座彈簧.....   | 1    |
| 37   | ★ 07401822     | 導布板.....       | 1    |
| 38   | ★ 07401824     | 押具押板(左).....   | 1    |
| 39   | ★ 07401825     | 押具押板(右).....   | 1    |

★ 請參照附件 1【針距規格表】

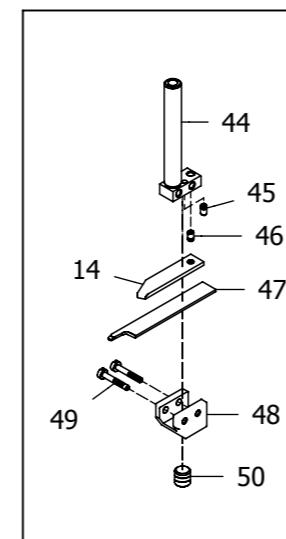
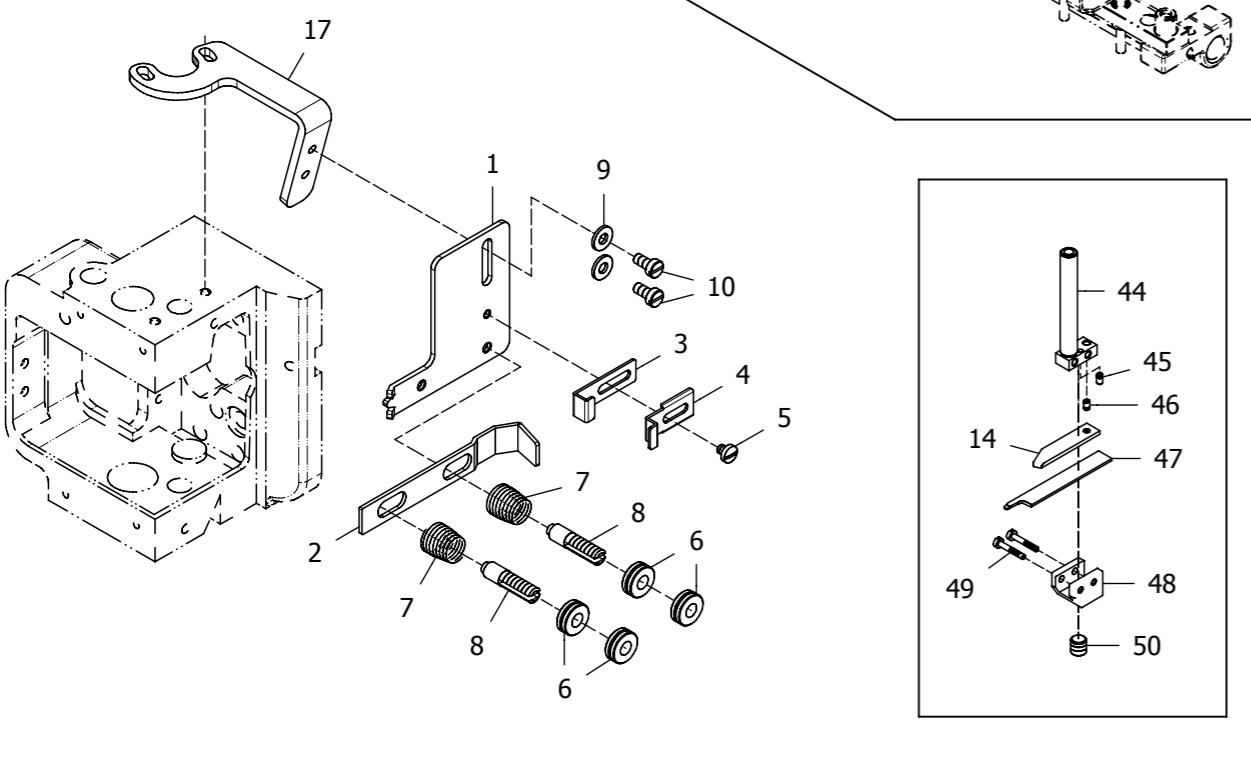
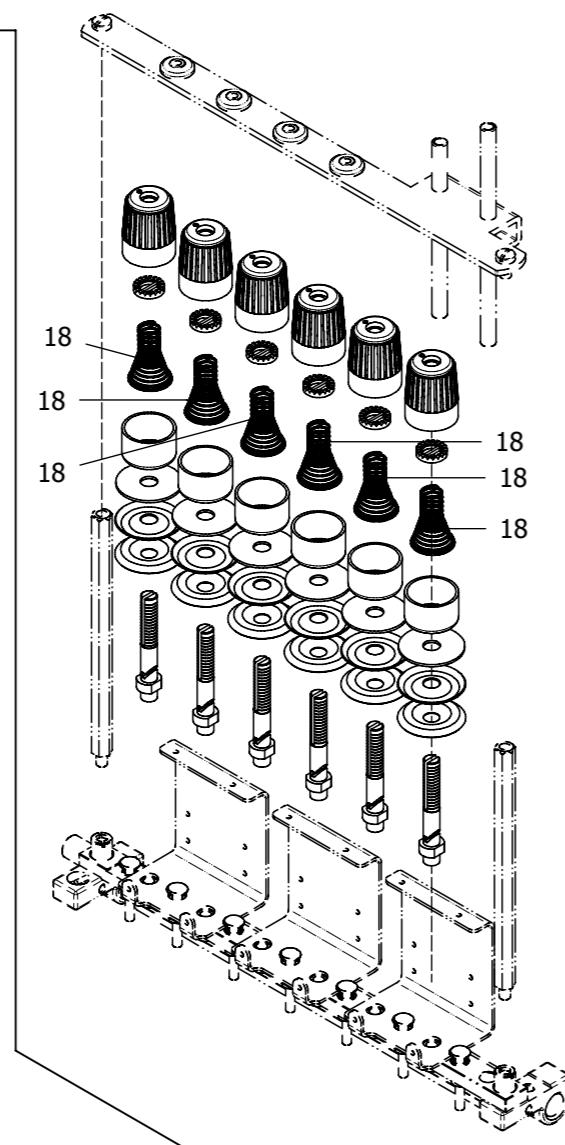
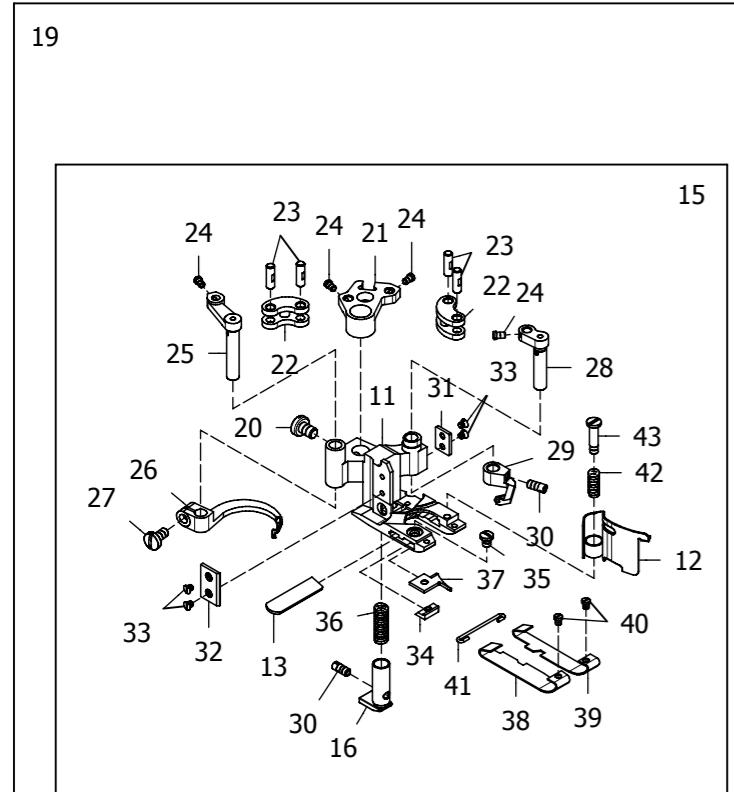


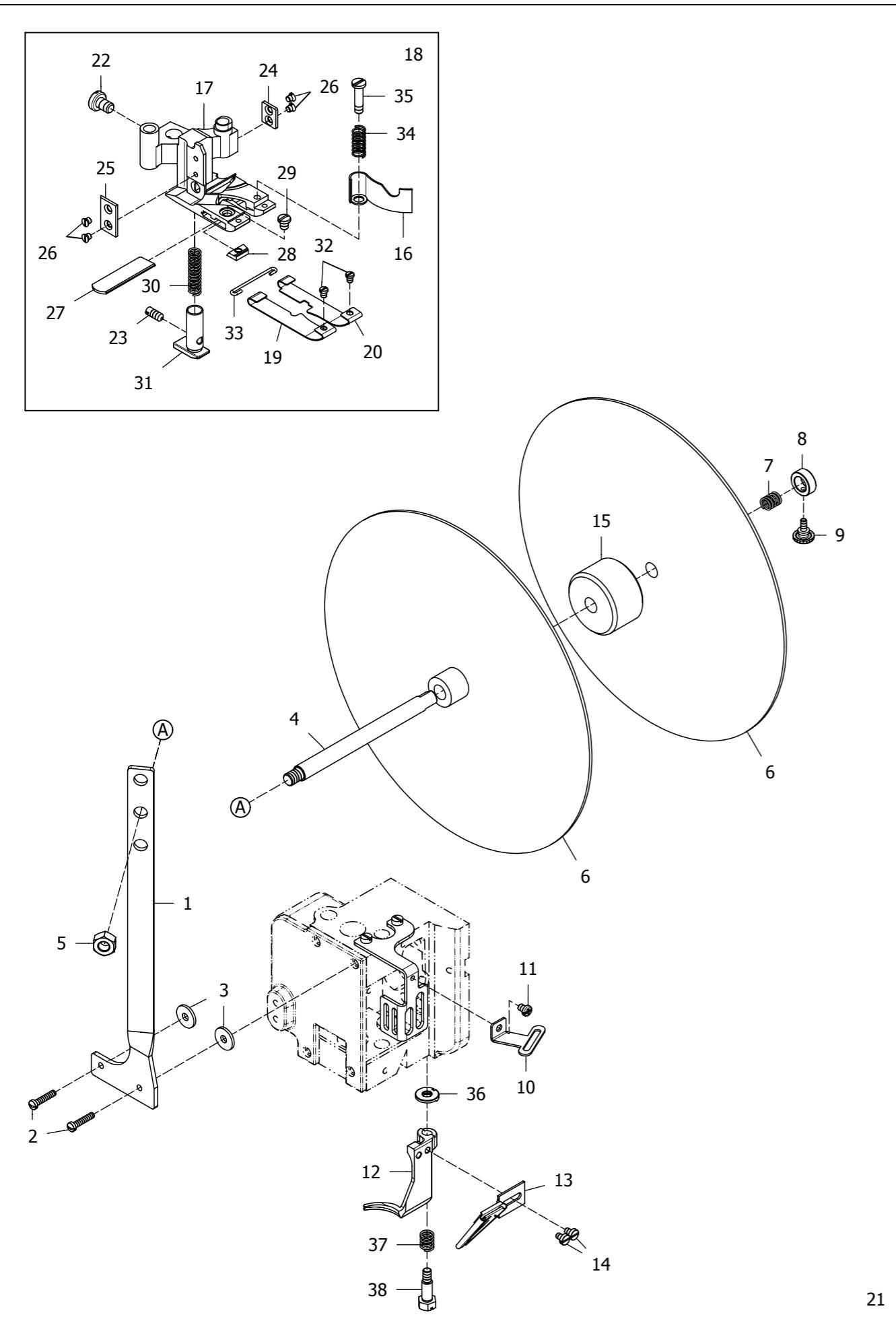
## SELECT DEVICE(02-T1)

選擇配備(02-T1)-織帶 21

| Ref. | Parts      | 品名           | Amt. |
|------|------------|--------------|------|
| No.  | No.        | Description  | Req. |
| 40   | 07400637   | 螺絲.....      | 2    |
| 41   | 07400638   | 彈簧片固定座.....  | 1    |
| 42   | 07400640   | 切角防護片彈簧..... | 1    |
| 43   | 07400641   | 螺絲.....      | 1    |
| 44   | 07400740   | 上切刀固定座柄..... | 1    |
| 45   | 07400741   | 螺絲.....      | 1    |
| 46   | 07400743   | 螺絲.....      | 1    |
| 47   | ★ 07400744 | 上刀片.....     | 1    |
| 48   | 07400745   | 上刀片固定座.....  | 1    |
| 49   | 07400746   | 螺絲.....      | 2    |
| 50   | 07400530   | 螺絲.....      | 1    |

★ 請參照附件 1【針距規格表】





## SELECT DEVICE(01-T2)

選擇配備(01-T2)-貼條 22

| Ref. | Parts      | Amt.                                   |               |      |
|------|------------|--|---------------|------|
| No.  | No.        | Description                            | 品名            | Req. |
| 1    | 07402201   | Tape Reel Support.....                 | 貼條架.....      | 1    |
| 2    | 07402202   | Screw(9/64"-40 x 17).....              | 螺絲.....       | 2    |
| 3    | 07402203   | Rubber Cushion.....                    | 橡膠墊片.....     | 2    |
| 4    | 07402204   | Tape Reel Shaft.....                   | 貼條主軸.....     | 1    |
| 5    | 07402205   | Nut.....                               | 螺帽.....       | 1    |
| 6    | 07402206   | Tape Reel.....                         | 貼條盤.....      | 2    |
| 7    | 07402207   | Tape Reel Spring.....                  | 彈簧.....       | 1    |
| 8    | 07402208   | Collar( 10 x16 x 6mm).....             | 軸環.....       | 1    |
| 9    | 07402209   | Screw(9/64"-40 x 7.9).....             | 螺絲.....       | 1    |
| 10   | 07402210   | Tape Guide.....                        | 織帶導引支架.....   | 1    |
| 11   | 07402211   | Screw(M4-0.7 x 5).....                 | 螺絲.....       | 1    |
| 12   | 07402212   | Frame Chip Guard.....                  | 導布蓋.....      | 1    |
| 13   | 07402213   | Binder.....                            | 包邊器(喇叭).....  | 1    |
| 14   | 07402214   | Screw(9/64"-40 x 5).....               | 螺絲.....       | 2    |
| 15   | 07402215   | Cushion Block.....                     | 墊塊.....       | 1    |
| 16   | 07402216   | Chip Guard.....                        | 切角防護片.....    | 1    |
| 17   | ★ 07402217 | Presser Foot .....                     | 押腳.....       | 1    |
| 18   | 07402218   | Presser Foot C. Set .....              | 押具組.....      | 1    |
| 19   | ★ 07402219 | Presser Foot Spring Plate (Left).....  | 押具押板(左).....  | 1    |
| 20   | ★ 07402220 | Presser Foot Spring Plate (Right)..... | 押具押板(右).....  | 1    |
| 21   | 07402221   | Tape Reel C.Set.....                   | 貼條組.....      | 1    |
| 22   | 07400615   | Screw (11/64-40X6.3).....              | 螺絲.....       | 1    |
| 23   | 07400338   | Screw (1/8-44X5).....                  | 螺絲.....       | 2    |
| 24   | 07400626   | Presser Foot Attach Piece (Right)..... | 押腳連接片(右)..... | 1    |
| 25   | 07400627   | Presser Foot Attach Piece (Left).....  | 押腳連接片(左)..... | 1    |
| 26   | 07400628   | Screw(3/32-56X1.5).....                | 螺絲.....       | 5    |
| 27   | 07400629   | Lower Knife.....                       | 下切刀.....      | 1    |
| 28   | 07400630   | Lower Knife Clamp.....                 | 下切刀夾板.....    | 1    |
| 29   | 07400631   | Screw (1/8-44X3.5).....                | 螺絲.....       | 1    |
| 30   | 07400632   | Yielding Section Spring.....           | 押具輔助座彈簧.....  | 1    |
| 31   | ★ 07400633 | Yielding Section.....                  | 押具輔助座.....    | 1    |
| 32   | 07400637   | Screw (3/32-56X2.6).....               | 螺絲.....       | 2    |
| 33   | 07400638   | Spring Plate Holder.....               | 彈簧片固定座.....   | 1    |
| 34   | 07400640   | Chip Guard Spring.....                 | 切角防護片彈簧.....  | 1    |
| 35   | 07400641   | Screw (1/8-44X3.4).....                | 螺絲.....       | 1    |
| 36   | 07400144   | Frame Chip Guard Washer.....           | 導布蓋固定墊片.....  | 1    |
| 37   | 07400146   | Frame Chip Guard Spring.....           | 導布蓋彈簧.....    | 1    |
| 38   | 07400147   | Screw (M5-0.8X8.5).....                | 螺絲.....       | 1    |

★ 請參照附件 1【針距規格表】

SELECT DEVICE(S)

選擇配備(S)-襪子

23

Ref. Parts

Amt.

No. No.

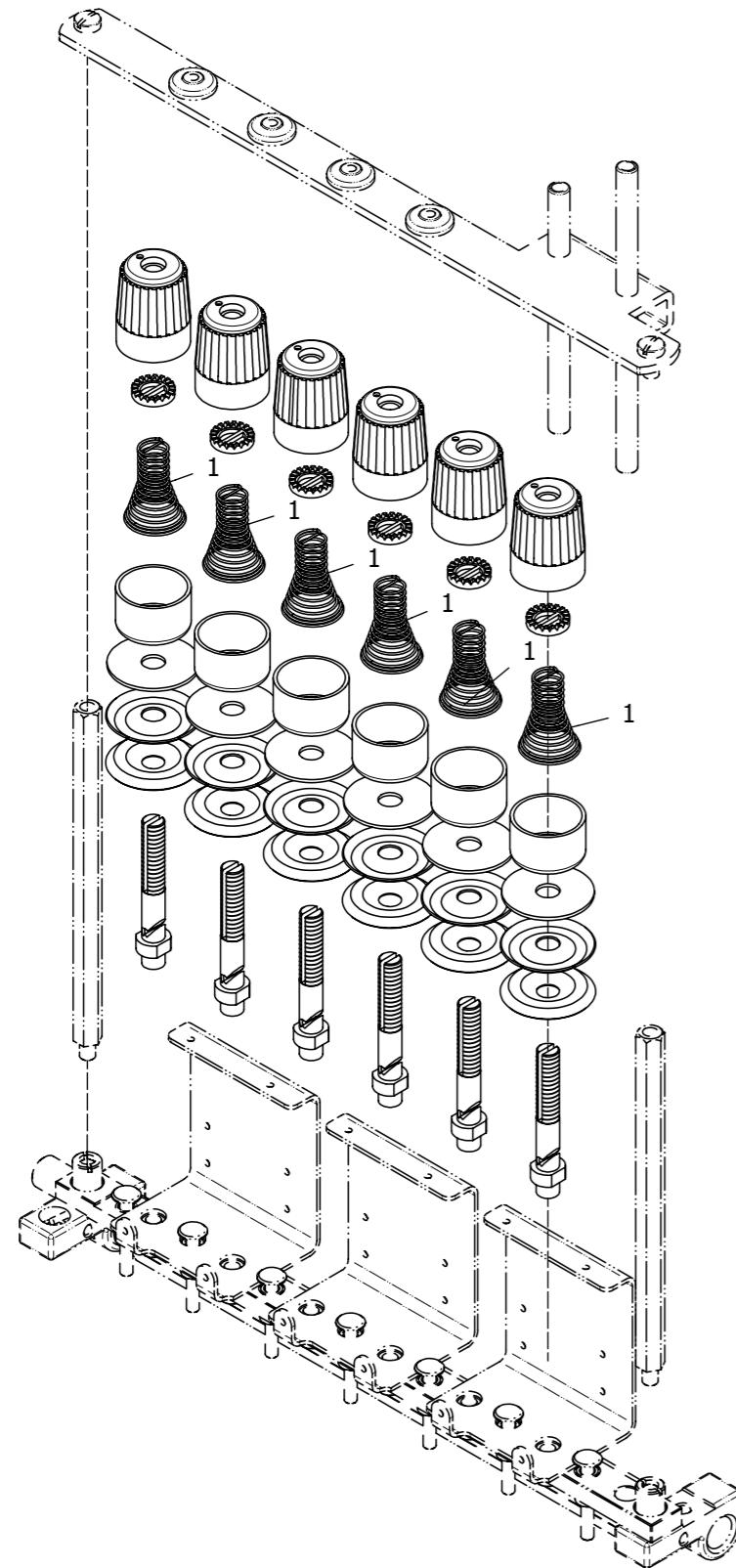
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1 07400320

Description

品名

Top Cover Thread Tension Spring..... 上飾線張力彈簧.....6

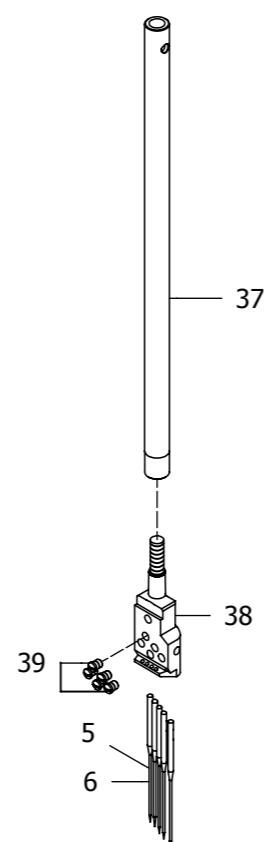
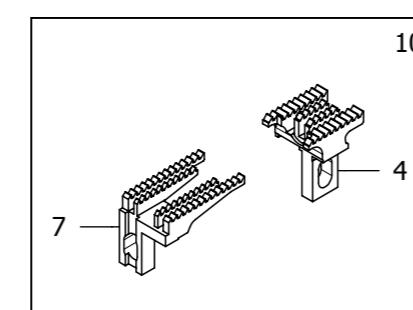
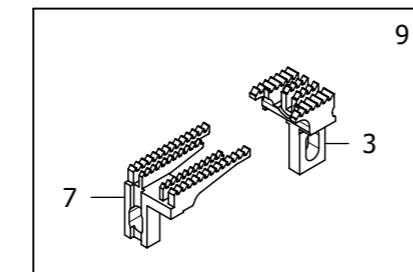
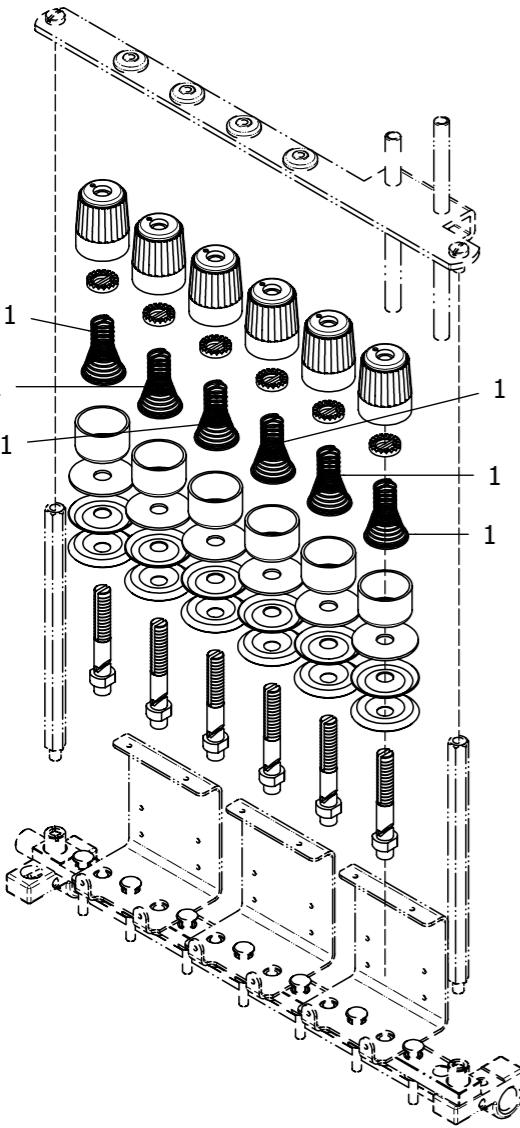
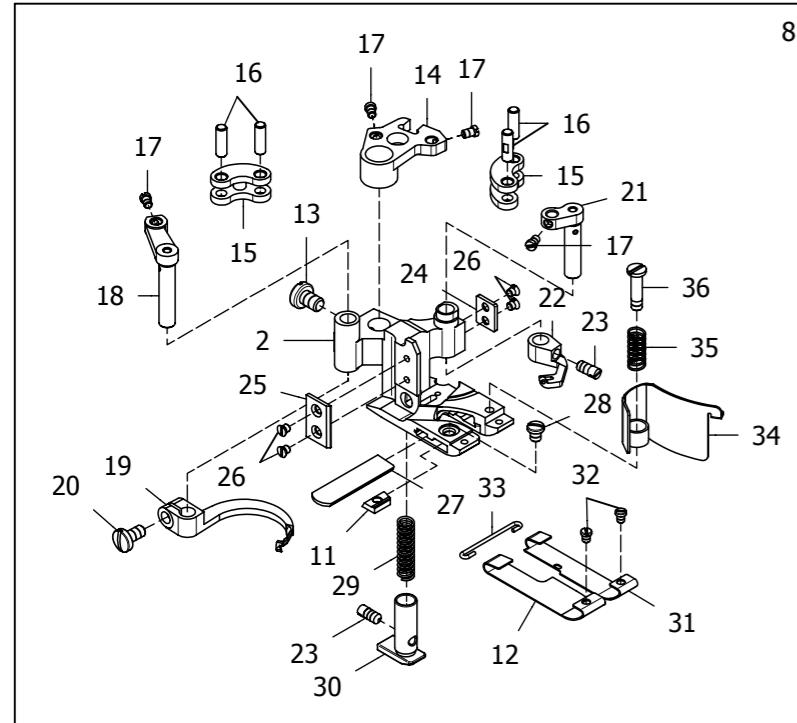


## SELECT DEVICE(01-DS)

選擇配備(01-DS)-潛水衣 24

| Ref. | Parts      | Amt.   |                              |      |
|------|------------|--|------------------------------|------|
| No.  | No.        | Description  | 品名                           | Req. |
| 1    | 07870303   | Top Cover Thread Tension Spring.....                                       | 上飾線張力彈簧.....                 | 6    |
| 2    | ★ 07402402 | Presser Foot (01)-452.....   | 專用押腳(01)-規格 452.....         | 1    |
| 3    | ★ 07402403 | Main Feed Dog (One Side Cut).....  | 後送齒(單切).....                 | 1    |
| 4    | ★ 07402404 | Main Feed Dog (Double Side Cut).....                                       | 後送齒(雙切).....                 | 1    |
| 5    | 07402405   | Needle.....  | 擊針.....                      | 4    |
| 6    | 07402406   | Retainer.....  | 假針.....                      | 1    |
| 7    | ★ 07402407 | Differential Feed Dog.....   | 前送齒.....                     | 1    |
| 8    | 07402408   | Presser Foot C. Set .....  | 專用押具組.....                   | 1    |
| 9    | 07402409   | One Side Cut Feed Dog C. Set.....  | 單切送齒組.....                   | 1    |
| 10   | 07402410   | Double Side Cut Feed Dog C. Set.....                                       | 雙切送齒組.....                   | 1    |
| 11   | ★ 07402411 | Lower Knife Clamp.....   | 下切刀夾板.....                   | 1    |
| 12   | ★ 07402412 | Presser Foot Spring Plate (Left).....                                      | 押具押板(左).....                 | 1    |
| 13   | 07400615   | Screw (11/64-40X6.3).....  | 螺絲.....                      | 1    |
| 14   | 07400616   | Carrier/Hook Driving Segment.....  | 上勾針驅動扇形片.....                | 1    |
| 15   | 07400617   | Carrier/Hook Driving Lever Link.....                                       | 上勾針驅動連桿.....                 | 2    |
| 16   | 07400618   | Link Pin.....  | 連桿插銷.....                    | 4    |
| 17   | 07400619   | Screw (3/32-56X3.3).....   | 螺絲.....                      | 4    |
| 18   | 07400620   | Thread Hook Driving Lever.....   | 勾針驅動槓桿.....                  | 1    |
| 19   | 07400621   | Top Cover Thread Hook.....   | 上飾線過線勾.....                  | 1    |
| 20   | 07400622   | Screw (9/64-40X6.8).....   | 螺絲.....                      | 1    |
| 21   | 07400623   | Top Cover Thread Carrier Driving Lever...<br>Top Cover Thread Carrier..... | 上飾線托架驅動槓桿.....<br>上飾線托架..... | 1    |
| 22   | 07400624   | Screw (1/8-44X5).....  | 螺絲.....                      | 2    |
| 23   | 07400338   | Presser Foot Attach Piece (Right).....                                     | 押腳連接片(右).....                | 1    |
| 24   | 07400626   | Presser Foot Attach Piece (Left).....                                      | 押腳連接片(左).....                | 1    |
| 25   | 07400627   | Screw(3/32-56X1.5).....  | 螺絲.....                      | 5    |
| 26   | 07400628   | Lower Knife.....   | 下切刀.....                     | 1    |
| 27   | 07400629   | Screw (1/8-44X3.5).....  | 螺絲.....                      | 1    |
| 28   | 07400631   | Yielding Section Spring.....   | 押具輔助座彈簧.....                 | 1    |
| 29   | 07400632   | Yielding Section.....  | 押具輔助座.....                   | 1    |
| 30   | ★ 07400633 | Presser Foot Spring Plate (Right).....                                     | 押具押板(右).....                 | 1    |
| 31   | ★ 07400636 | Screw (3/32-56X2.6).....   | 螺絲.....                      | 2    |
| 32   | 07400637   | Spring Plate Holder.....   | 彈簧片固定座.....                  | 1    |
| 33   | 07400638   | Chip Guard.....  | 切角防護片.....                   | 1    |
| 34   | 07400639   | Chip Guard Spring.....   | 切角防護片彈簧.....                 | 1    |
| 35   | 07400640   | Screw (1/8-44X3.4).....  | 螺絲.....                      | 1    |
| 36   | 07400641   | Needle Bar.....  | 針柱.....                      | 1    |
| 37   | 07400539   | Needle Clamp.....  | 針鎗.....                      | 1    |
| 38   | ★          | Screw (3/32-56X2.5).....   | 螺絲.....                      | 5    |
| 39   | 07400543   |  |                              |      |

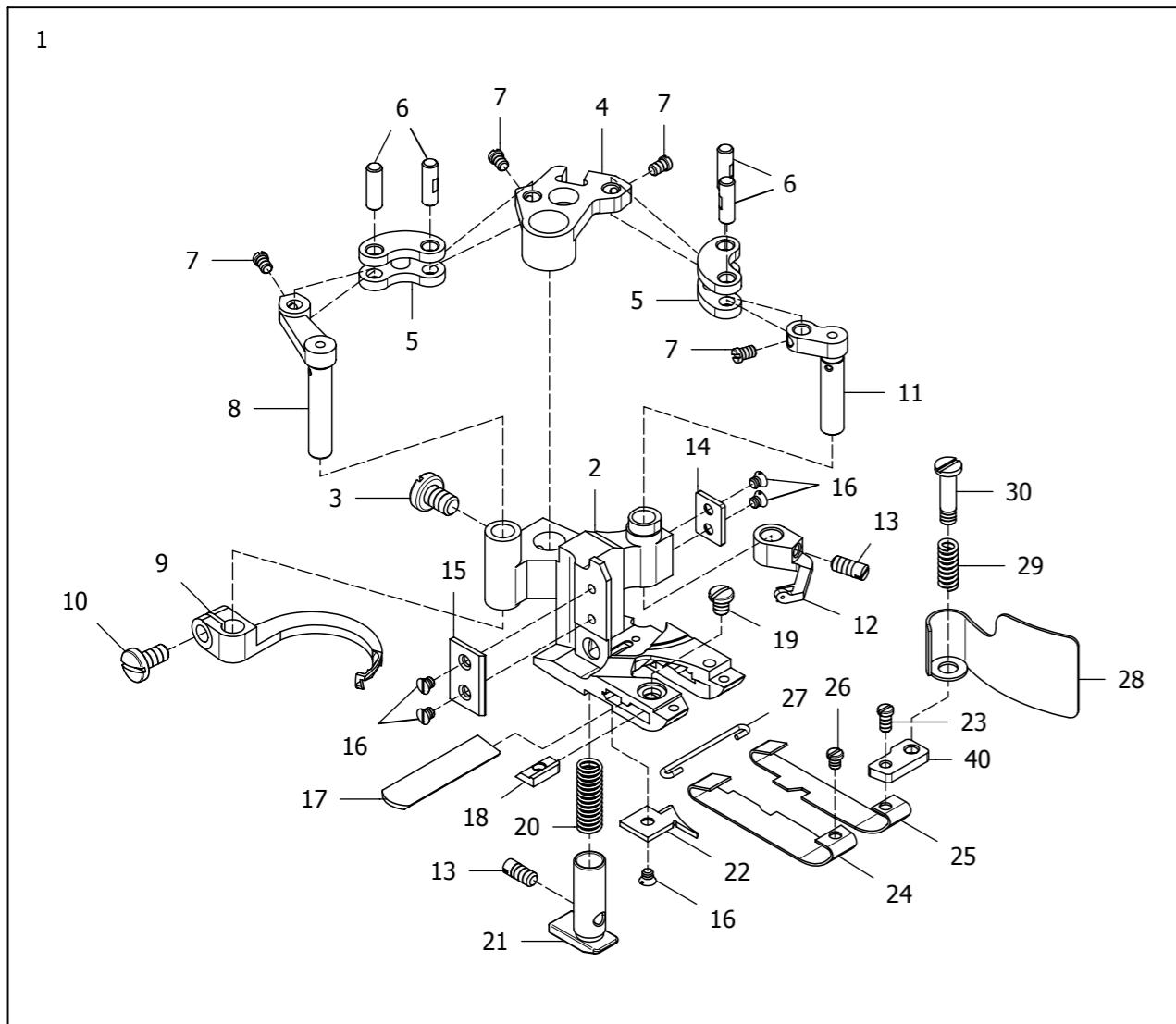
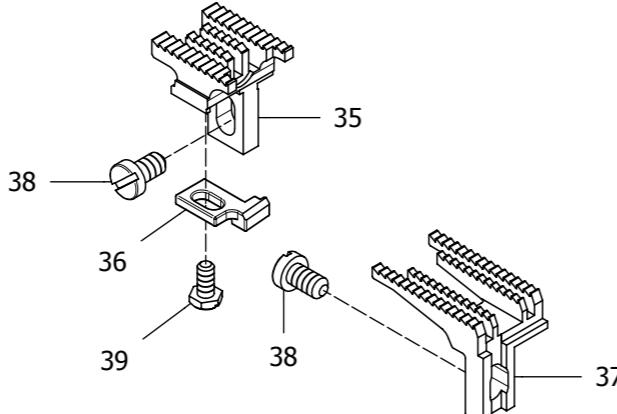
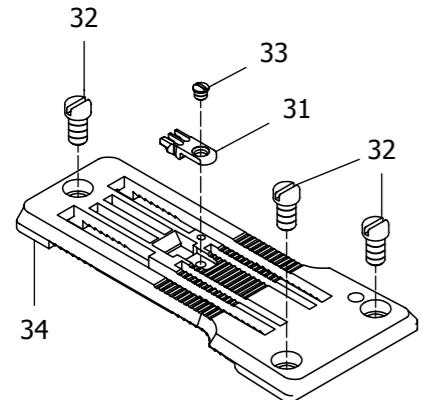
★ 請參照附件 1【針距規格表】



## SELECT DEVICE(02R)

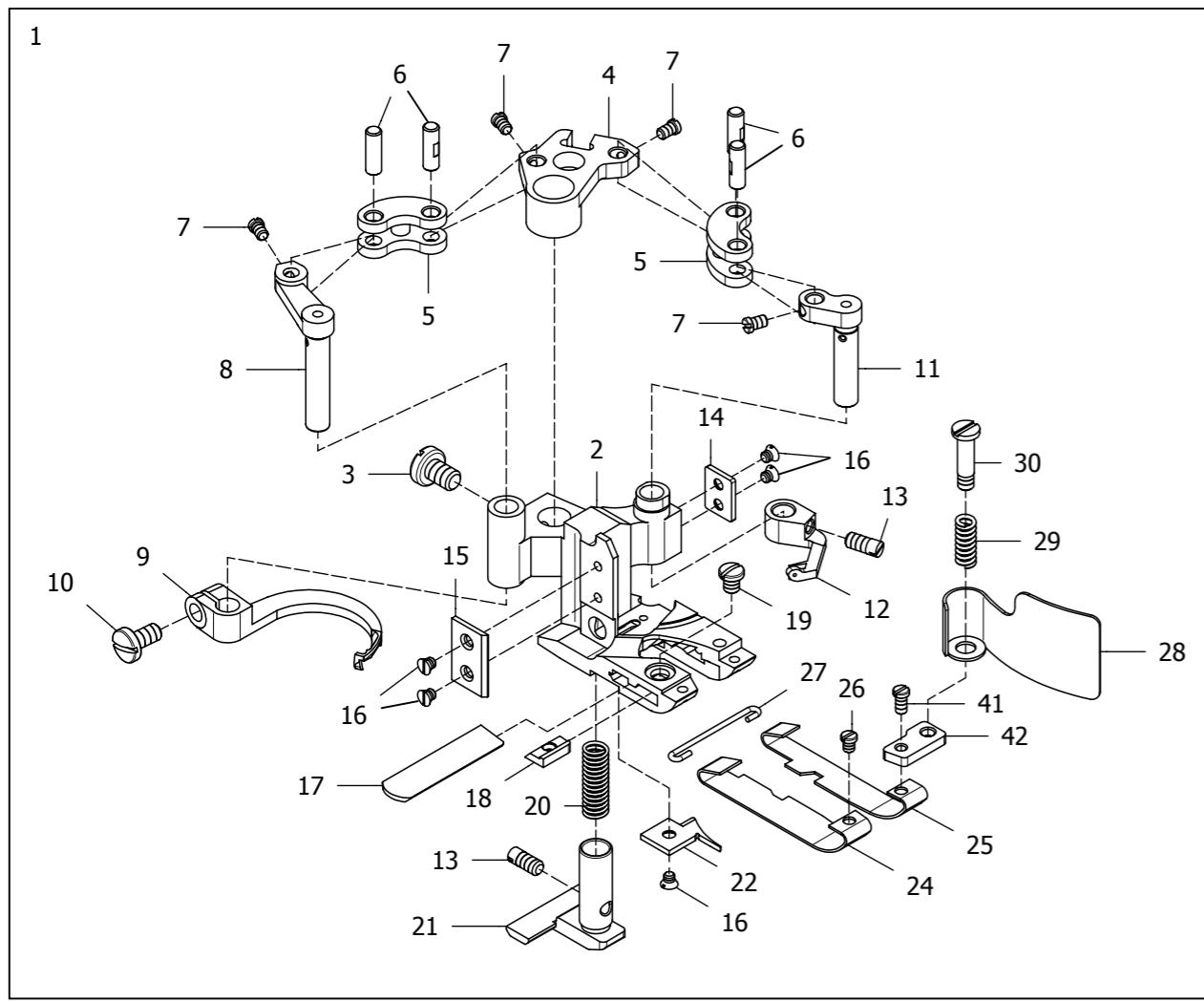
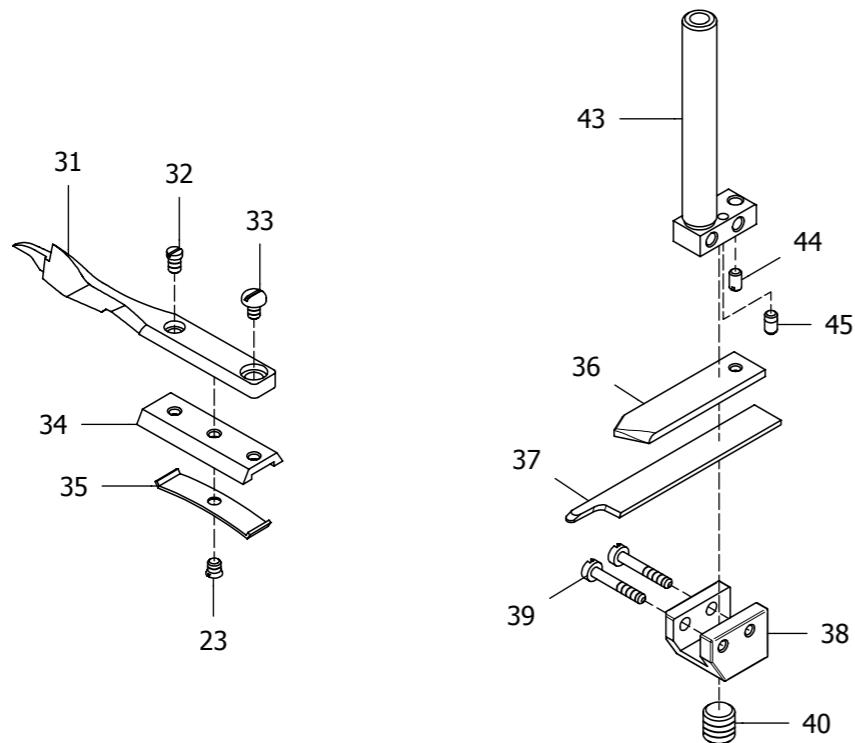
| Ref. | Parts      | Amt.   |                              |      |
|------|------------|--|------------------------------|------|
| No.  | No.        | Description  | 品名                           | Req. |
| 1    | ★ 07402501 | Double Side Cut Presser Foot C. Set.....                                   | 雙切押具組.....                   | 1    |
| 2    | 07401802   | Double Side Cut Presser Foot.....  | 雙切押腳.....                    | 1    |
| 3    | 07400615   | Screw (11/64-40X6.3).....  | 螺絲.....                      | 1    |
| 4    | 07400616   | Carrier/Hook Driving Segment.....  | 上勾針驅動扇形片.....                | 1    |
| 5    | 07400617   | Carrier/Hook Driving Lever Link.....                                       | 上勾針驅動連桿.....                 | 2    |
| 6    | 07400618   | Link Pin.....  | 連桿插銷.....                    | 4    |
| 7    | 07400619   | Screw (3/32-56X3.3).....   | 螺絲.....                      | 4    |
| 8    | 07400620   | Thread Hook Driving Lever.....   | 勾針驅動槓桿.....                  | 1    |
| 9    | 07400621   | Top Cover Thread Hook.....   | 上飾線過線勾.....                  | 1    |
| 10   | 07400622   | Screw (9/64-40X6.8).....   | 螺絲.....                      | 1    |
| 11   | 07400623   | Top Cover Thread Carrier Driving Lever...<br>Top Cover Thread Carrier..... | 上飾線托架驅動槓桿.....<br>上飾線托架..... | 1    |
| 12   | 07400624   | Top Cover Thread Carrier.....  | 上飾線托架.....                   | 1    |
| 13   | 07400338   | Screw (1/8-44X5).....  | 螺絲.....                      | 2    |
| 14   | 07400626   | Presser Foot Attach Piece (Right).....                                     | 押腳連接片(右).....                | 1    |
| 15   | 07400627   | Presser Foot Attach Piece (Left).....                                      | 押腳連接片(左).....                | 1    |
| 16   | 07400628   | Screw(3/32-56X1.5).....  | 螺絲.....                      | 5    |
| 17   | 07400629   | Lower Knife.....   | 下切刀.....                     | 1    |
| 18   | 07400630   | Lower Knife Clamp.....   | 下切刀夾板.....                   | 1    |
| 19   | 07400631   | Screw (1/8-44X3.5).....  | 螺絲.....                      | 1    |
| 20   | 07400632   | Yielding Section Spring.....   | 押具輔助座彈簧.....                 | 1    |
| 21   | ★ 07402521 | Yielding Section.....  | 押具輔助座.....                   | 1    |
| 22   | ★ 07401822 | Presser Foot Tongue.....   | 導布板.....                     | 1    |
| 23   | 07400650   | Screw (3/32-56X4.3).....   | 螺絲.....                      | 1    |
| 24   | ★ 07401824 | Presser Foot Spring Plate (Left).....                                      | 押具押板(左).....                 | 1    |
| 25   | ★ 07401825 | Presser Foot Spring Plate (Right).....                                     | 押具押板(右).....                 | 1    |
| 26   | 07400637   | Screw (3/32-56X2.6).....   | 螺絲.....                      | 2    |
| 27   | 07400638   | Spring Plate Holder.....   | 彈簧片固定座.....                  | 1    |
| 28   | 07400639   | Chip Guard.....  | 切角防護片.....                   | 1    |
| 29   | 07400640   | Chip Guard Spring.....   | 切角防護片彈簧.....                 | 1    |
| 30   | 07400641   | Screw (1/8-44X3.4).....  | 螺絲.....                      | 1    |
| 31   | ★          | Stitch Plate Tongue.....   | 針板舌.....                     | 1    |
| 32   | 07400538   | Screw (9/64-40X6.4).....   | 螺絲.....                      | 3    |
| 33   | 07400547   | Screw (3/32-56X2).....   | 螺絲.....                      | 1    |
| 34   | ★          | Stitch Plate.....  | 針板.....                      | 1    |
| 35   | ★ 07401008 | Main Feed Dog.....   | 後送齒.....                     | 1    |
| 36   | ★ 07401010 | Needle Guard(Rear).....  | 針檔(後).....                   | 1    |
| 37   | ★ 07401007 | Differential Feed Dog.....   | 前送齒.....                     | 1    |
| 38   | 07400302   | Screw (11/64-40X7.8).....  | 螺絲.....                      | 2    |
| 39   | 07401011   | Screw (1/8-44X4.8).....  | 螺絲.....                      | 1    |
| 40   | 07400649   | Spacer.....  | 墊塊.....                      | 1    |

★ 請參照附件 1【針距規格表】



## SELECT DEVICE(02H)

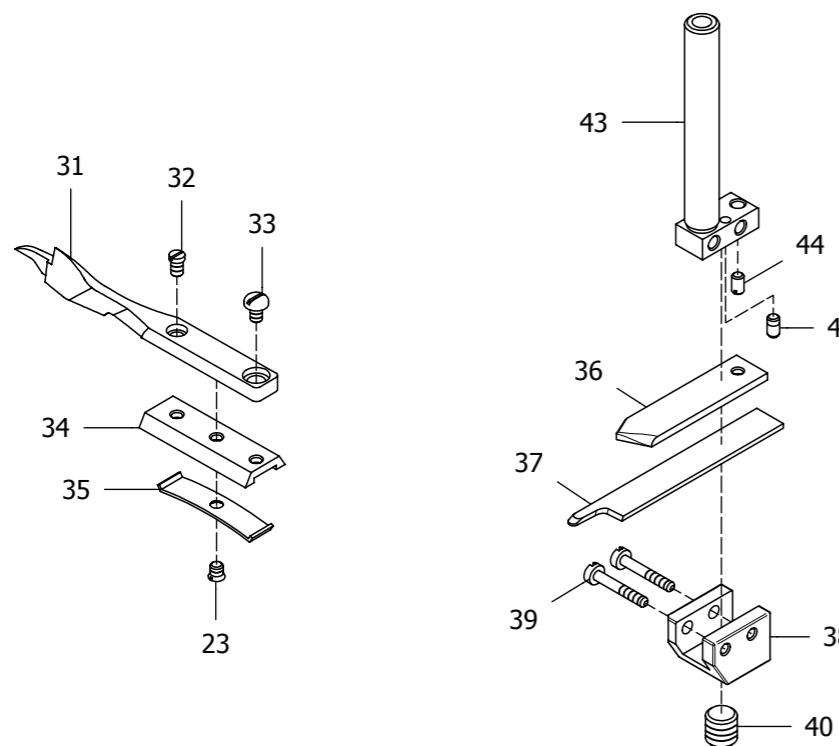
| Ref. | Parts      | Amt.   |                              |      |
|------|------------|--|------------------------------|------|
| No.  | No.        | Description  | 品名                           | Req. |
| 1    | ★ 07402601 | Double Side Cut Presser Foot C. Set.....                                   | 雙切押具組.....                   | 1    |
| 2    | 07402602   | Double Side Cut Presser Foot.....  | 雙切押腳.....                    | 1    |
| 3    | 07400615   | Screw (11/64-40X6.3).....  | 螺絲.....                      | 1    |
| 4    | 07400616   | Carrier/Hook Driving Segment.....  | 上勾針驅動扇形片.....                | 1    |
| 5    | 07400617   | Carrier/Hook Driving Lever Link.....                                       | 上勾針驅動連桿.....                 | 2    |
| 6    | 07400618   | Link Pin.....  | 連桿插銷.....                    | 4    |
| 7    | 07400619   | Screw (3/32-56X3.3).....   | 螺絲.....                      | 4    |
| 8    | 07400620   | Thread Hook Driving Lever.....   | 勾針驅動槓桿.....                  | 1    |
| 9    | 07400621   | Top Cover Thread Hook.....   | 上飾線過線勾.....                  | 1    |
| 10   | 07400622   | Screw (9/64-40X6.8).....   | 螺絲.....                      | 1    |
| 11   | 07400623   | Top Cover Thread Carrier Driving Lever...<br>Top Cover Thread Carrier..... | 上飾線托架驅動槓桿.....<br>上飾線托架..... | 1    |
| 12   | 07400624   | Screw (1/8-44X5).....  | 螺絲.....                      | 2    |
| 13   | 07400338   | Presser Foot Attach Piece (Right).....                                     | 押腳連接片(右).....                | 1    |
| 14   | 07400626   | Presser Foot Attach Piece (Left).....                                      | 押腳連接片(左).....                | 1    |
| 15   | 07400627   | Screw(3/32-56X1.5).....  | 螺絲.....                      | 5    |
| 16   | 07400628   | Lower Knife.....   | 下切刀.....                     | 1    |
| 17   | 07402617   | Lower Knife Clamp.....   | 下切刀夾板.....                   | 1    |
| 18   | 07400630   | Screw (1/8-44X3.5).....  | 螺絲.....                      | 1    |
| 19   | 07400631   | Yielding Section Spring.....   | 押具輔助座彈簧.....                 | 1    |
| 20   | 07400632   | Yielding Section.....  | 押具輔助座.....                   | 1    |
| 21   | ★ 07401821 | Presser Foot Tongue.....   | 導布板.....                     | 1    |
| 22   | ★ 07401822 | Screw (3/32-56X2).....   | 螺絲.....                      | 1    |
| 23   | 07401823   | Presser Foot Spring Plate (Left).....                                      | 押具押板(左).....                 | 1    |
| 24   | ★ 07401824 | Presser Foot Spring Plate (Right).....                                     | 押具押板(右).....                 | 1    |
| 25   | ★ 07401825 | Screw (3/32-56X2.6).....   | 螺絲.....                      | 2    |
| 26   | 07400637   | Spring Plate Holder.....   | 彈簧片固定座.....                  | 1    |
| 27   | 07400638   | Chip Guard.....  | 切角防護片.....                   | 1    |
| 28   | 07400639   | Chip Guard Spring.....   | 切角防護片彈簧.....                 | 1    |
| 29   | 07400640   | Screw (1/8-44X3.4).....  | 螺絲.....                      | 1    |
| 30   | 07400641   | Lap Former Guide.....  | 導布器.....                     | 1    |
| 31   | ★ 07402631 | Screw (3/32-56X3.5).....   | 螺絲.....                      | 1    |
| 32   | 07401832   | Screw (3/32-56X3.9).....   | 螺絲.....                      | 1    |
| 33   | 07401833   | Lap Former Guide Support.....  | 導布器座.....                    | 1    |
| 34   | 07401834   | Lap Former Guide Spring.....   | 導布器彈簧片.....                  | 1    |
| 35   | 07401835   | Knife Support.....   | 上切刀支架.....                   | 1    |
| 36   | 07402636   | Upper Knife.....   | 上刀片.....                     | 1    |
| 37   | ★ 07402637 | Knife Holder.....  | 上刀片固定座.....                  | 1    |
| 38   | 07402638   | Screw (3/32-56X8).....   | 螺絲.....                      | 2    |
| 39   | 07402639   | ★ 請參照附件 1【針距規格表】   |                              |      |



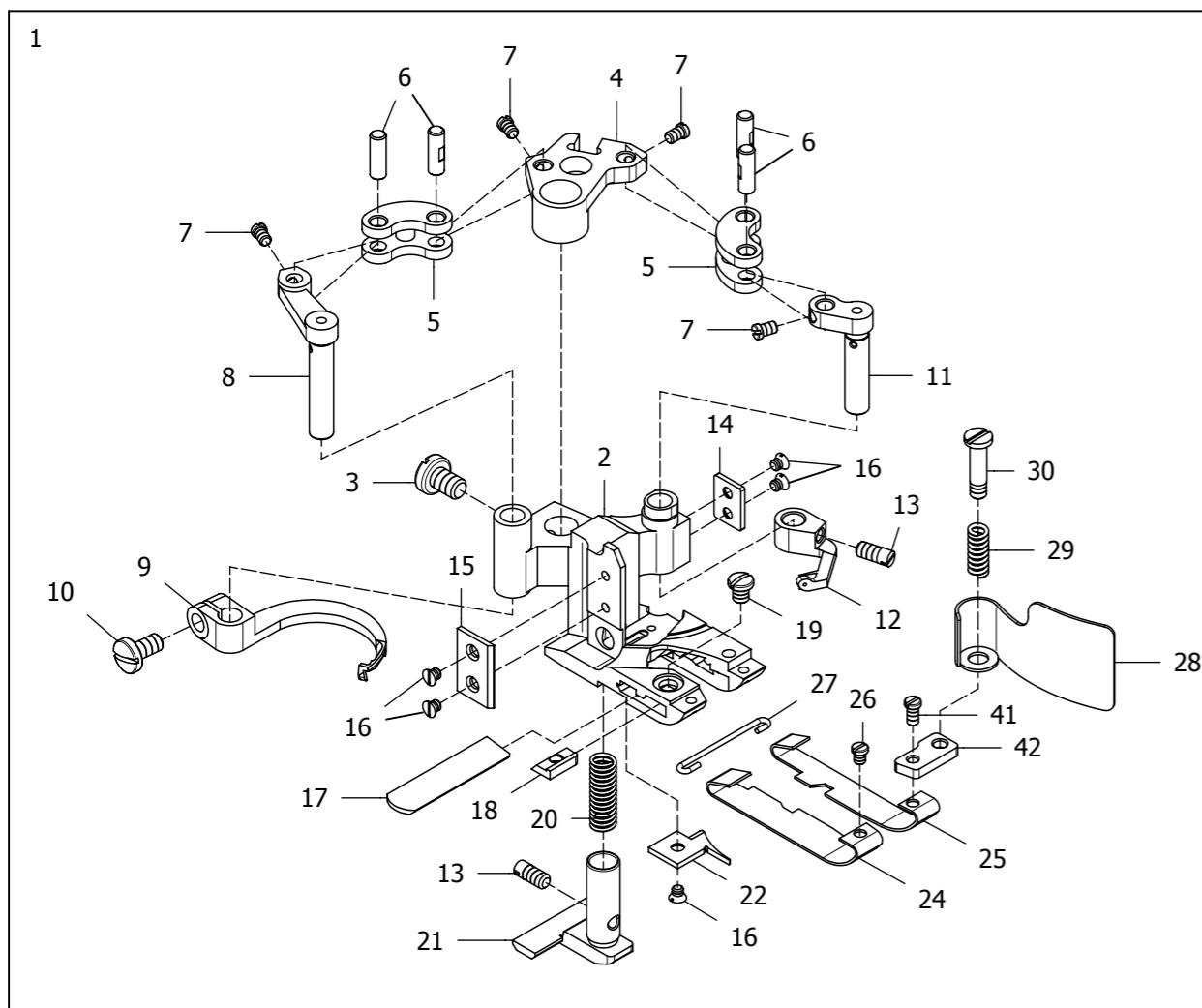
★ 請參照附件 1【針距規格表】

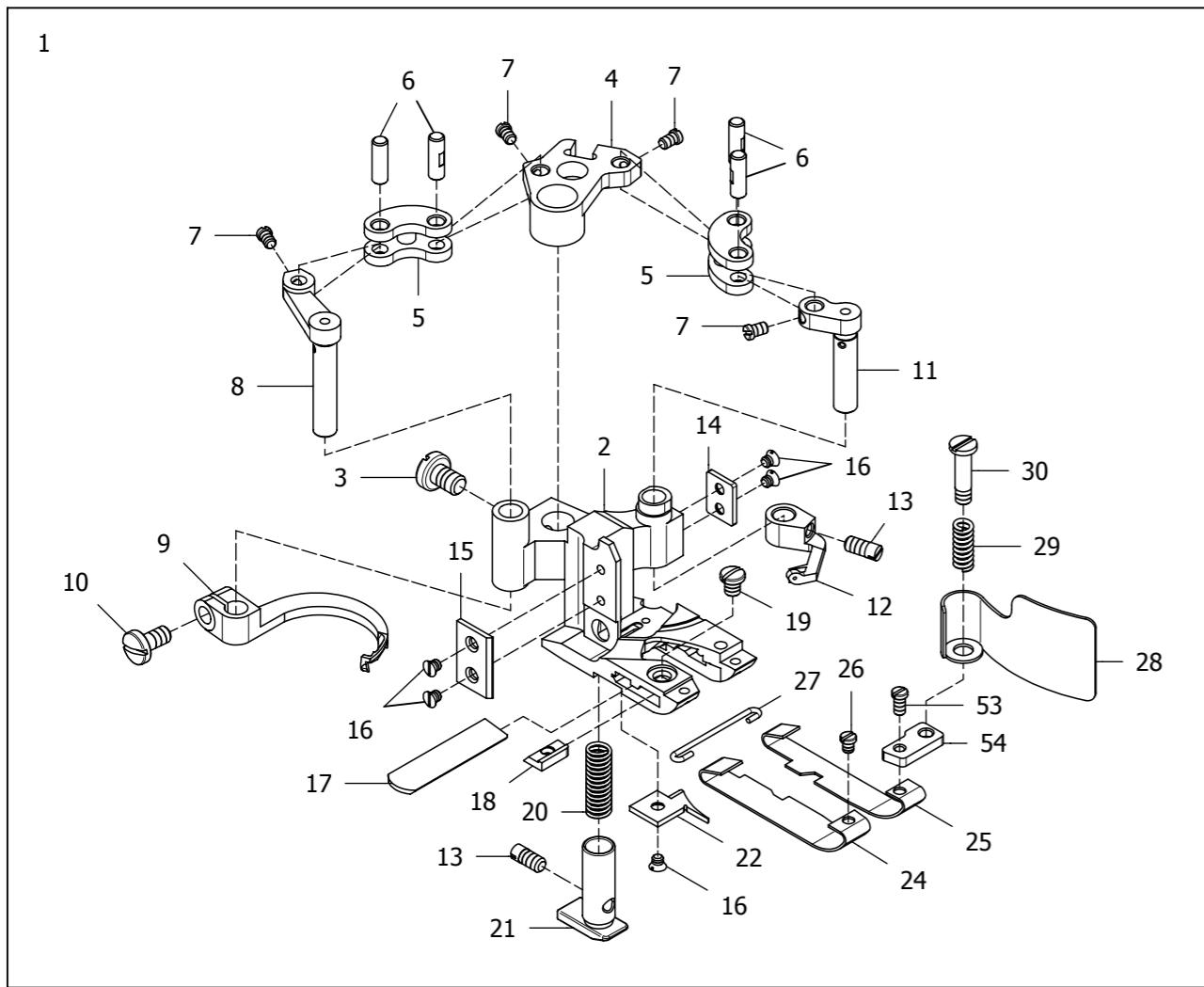
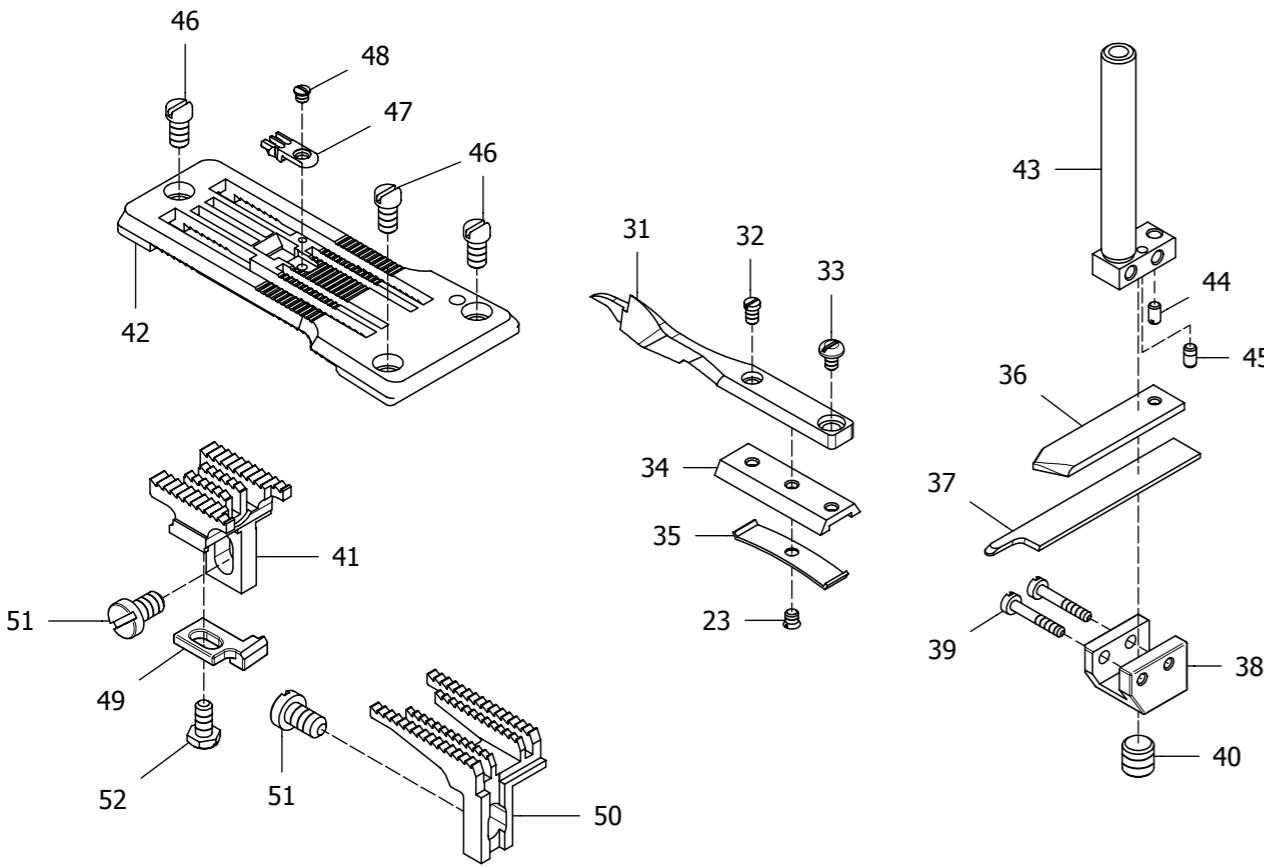
SELECT DEVICE(02H)

選擇配備(02H)-包縫過骨 26



| Ref. | Parts    | Amt.                     |              |      |
|------|----------|--------------------------|--------------|------|
| No.  | No.      | Description              | 品名           | Req. |
| 40   | 07400530 | Screw (1/4-40X6).....    | 螺絲.....      | 1    |
| 41   | 07400650 | Screw (3/32-56X4.3)..... | 螺絲.....      | 1    |
| 42   | 07400649 | Spacer.....              | 墊塊.....      | 1    |
| 43   | 07400740 | Knife Holder Shank.....  | 上切刀固定座柄..... | 1    |
| 44   | 07400743 | Screw (3/32-56X1.2)..... | 螺絲.....      | 1    |
| 45   | 07400741 | Screw (3/32-56X3.8)..... | 螺絲.....      | 1    |



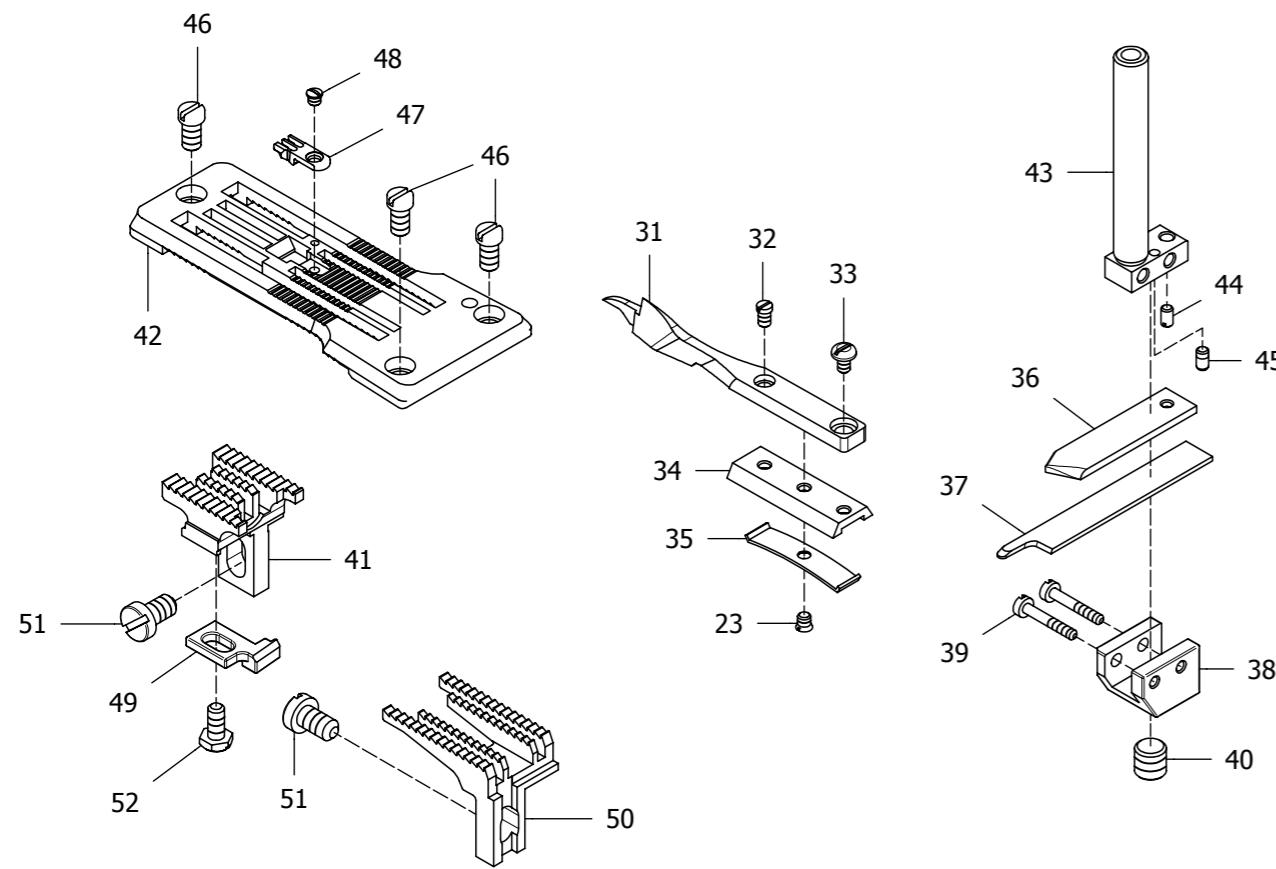


## SELECT DEVICE(02RH)

| Ref.<br>No. | Parts<br>No. | Description   | 品名             | Amt.<br>Req. |
|-------------|--------------|---|----------------|--------------|
| 1           | ★ 07402701   | Double Side Cut Presser Foot C. Set.....                    | 雙切押具組.....     | 1            |
| 2           | 07402602     | Double Side Cut Presser Foot.....                           | 雙切押腳.....      | 1            |
| 3           | 07400615     | Screw (11/64-40X6.3).....                                   | 螺絲.....        | 1            |
| 4           | 07400616     | Carrier/Hook Driving Segment.....                           | 上勾針驅動扇形片.....  | 1            |
| 5           | 07400617     | Carrier/Hook Driving Lever Link.....                        | 上勾針驅動連桿.....   | 2            |
| 6           | 07400618     | Link Pin.....   | 連桿插銷.....      | 4            |
| 7           | 07400619     | Screw (3/32-56X3.3).....                                    | 螺絲.....        | 4            |
| 8           | 07400620     | Thread Hook Driving Lever.....                              | 勾針驅動槓桿.....    | 1            |
| 9           | 07400621     | Top Cover Thread Hook.....                                  | 上飾線過線勾.....    | 1            |
| 10          | 07400622     | Screw (9/64-40X6.8).....                                    | 螺絲.....        | 1            |
| 11          | 07400623     | Top Cover Thread Carrier Driving Lever...<br>上飾線托架驅動槓桿..... | 上飾線托架驅動槓桿..... | 1            |
| 12          | 07400624     | Top Cover Thread Carrier.....                               | 上飾線托架.....     | 1            |
| 13          | 07400338     | Screw (1/8-44X5).....                                       | 螺絲.....        | 2            |
| 14          | 07400626     | Presser Foot Attach Piece (Right).....                      | 押腳連接片(右).....  | 1            |
| 15          | 07400627     | Presser Foot Attach Piece (Left).....                       | 押腳連接片(左).....  | 1            |
| 16          | 07400628     | Screw(3/32-56X1.5).....                                     | 螺絲.....        | 5            |
| 17          | 07402617     | Lower Knife.....  | 下切刀.....       | 1            |
| 18          | 07400630     | Lower Knife Clamp.....                                      | 下切刀夾板.....     | 1            |
| 19          | 07400631     | Screw (1/8-44X3.5).....                                     | 螺絲.....        | 1            |
| 20          | 07400632     | Yielding Section Spring.....                                | 押具輔助座彈簧.....   | 1            |
| 21          | ★ 07402521   | Yielding Section.....                                       | 押具輔助座.....     | 1            |
| 22          | ★ 07401822   | Presser Foot Tongue.....                                    | 導布板.....       | 1            |
| 23          | 07401823     | Screw (3/32-56X2).....                                      | 螺絲.....        | 1            |
| 24          | ★ 07401824   | Presser Foot Spring Plate (Left).....                       | 押具押板(左).....   | 1            |
| 25          | ★ 07401825   | Presser Foot Spring Plate (Right).....                      | 押具押板(右).....   | 1            |
| 26          | 07400637     | Screw (3/32-56X2.6).....                                    | 螺絲.....        | 2            |
| 27          | 07400638     | Spring Plate Holder.....                                    | 彈簧片固定座.....    | 1            |
| 28          | 07400639     | Chip Guard.....   | 切角防護片.....     | 1            |
| 29          | 07400640     | Chip Guard Spring.....                                      | 切角防護片彈簧.....   | 1            |
| 30          | 07400641     | Screw (1/8-44X3.4).....                                     | 螺絲.....        | 1            |
| 31          | ★ 07402631   | Lap Former Guide.....                                       | 導布器.....       | 1            |
| 32          | 07401832     | Screw (3/32-56X3.5).....                                    | 螺絲.....        | 1            |
| 33          | 07401833     | Screw (3/32-56X3.9).....                                    | 螺絲.....        | 1            |
| 34          | 07401834     | Lap Former Guide Support.....                               | 導布器座.....      | 1            |
| 35          | 07401835     | Lap Former Guide Spring.....                                | 導布器彈簧片.....    | 1            |
| 36          | 07402636     | Knife Support.....  | 上切刀支架.....     | 1            |
| 37          | ★ 07402637   | Upper Knife.....  | 上刀片.....       | 1            |
| 38          | 07402638     | Knife Holder.....   | 上刀片固定座.....    | 1            |
| 39          | 07402639     | Screw (3/32-56X8).....                                      | 螺絲.....        | 2            |

★ 請參照附件 1【針距規格表】

選擇配備(02RH)-弧狀車縫包縫過骨 27

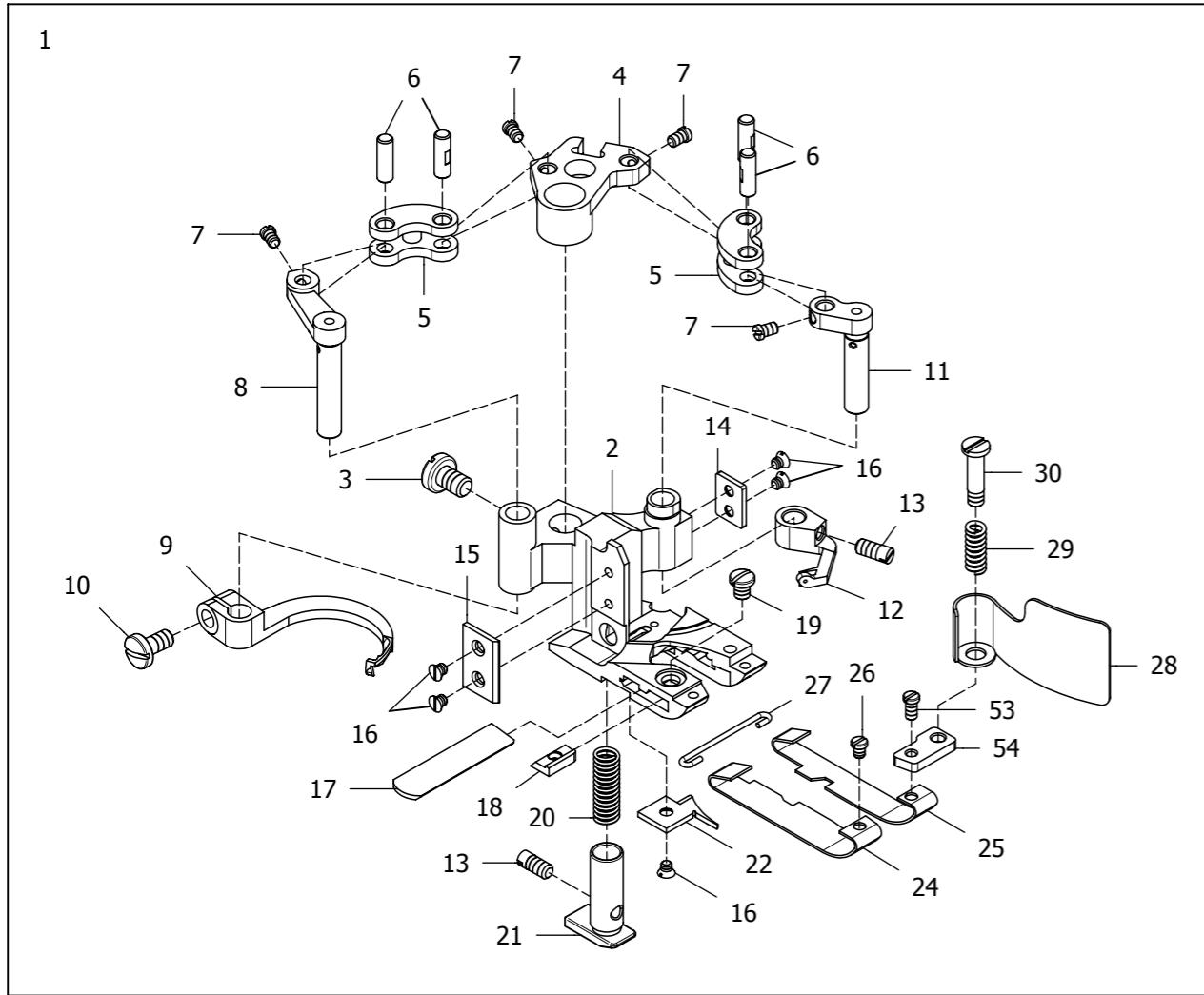


## SELECT DEVICE(02RH)

選擇配備(02RH)-弧狀車縫包縫過骨 27

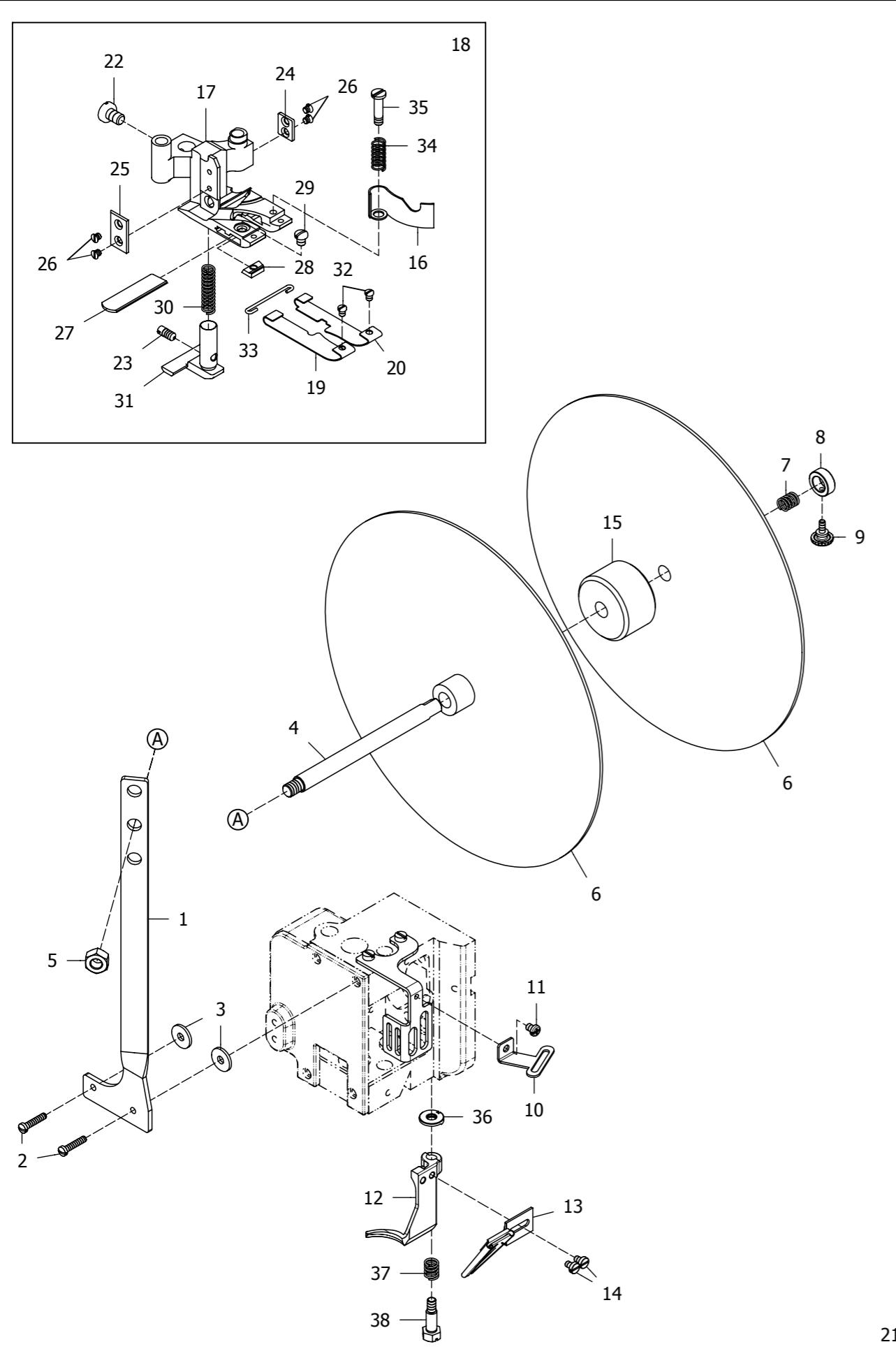
| Ref. | Parts      | Amt.                       |              |      |
|------|------------|----------------------------|--------------|------|
| No.  | No.        | Description                | 品名           | Req. |
| 40   | 07400530   | Screw (1/4-40X6).....      | 螺絲.....      | 1    |
| 41   | ★ 07401008 | Main Feed Dog.....         | 後送齒.....     | 1    |
| 42   | ★          | Stitch Plate.....          | 針板.....      | 1    |
| 43   | 07400740   | Knife Holder Shank.....    | 上切刀固定座柄..... | 1    |
| 44   | 07400743   | Screw (3/32-56X1.2).....   | 螺絲.....      | 1    |
| 45   | 07400741   | Screw (3/32-56X3.8).....   | 螺絲.....      | 1    |
| 46   | 07400538   | Screw (9/64-40X6.4).....   | 螺絲.....      | 3    |
| 47   | ★          | Stitch Plate Tongue.....   | 針板舌.....     | 1    |
| 48   | 07400547   | Screw (3/32-56X2).....     | 螺絲.....      | 1    |
| 49   | ★ 07401010 | Needle Guard(Rear).....    | 針檔(後).....   | 1    |
| 50   | ★ 07401007 | Differential Feed Dog..... | 前送齒.....     | 1    |
| 51   | 07400302   | Screw (11/64-40X7.8).....  | 螺絲.....      | 2    |
| 52   | 07401011   | Screw (1/8-44X4.8).....    | 螺絲.....      | 1    |
| 53   | 07400650   | Screw (3/32-56X4.3).....   | 螺絲.....      | 1    |
| 54   | 07400649   | Spacer.....                | 墊塊.....      | 1    |

★ 請參照附件 1【針距規格表】



## SELECT DEVICE(02-T2)

選擇配備(02-T2)-貼條 28



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| Ref. | Parts      | Amt.                                   |               |      |
|------|------------|--|---------------|------|
| No.  | No.        | Description                            | 品名            | Req. |
| 1    | 07402201   | Tape Reel Support.....                 | 貼條架.....      | 1    |
| 2    | 07402202   | Screw(9/64"-40 x 17).....              | 螺絲.....       | 2    |
| 3    | 07402203   | Rubber Cushion.....                    | 橡膠墊片.....     | 2    |
| 4    | 07402204   | Tape Reel Shaft.....                   | 貼條主軸.....     | 1    |
| 5    | 07402205   | Nut.....                               | 螺帽.....       | 1    |
| 6    | 07402206   | Tape Reel.....                         | 貼條盤.....      | 2    |
| 7    | 07402207   | Tape Reel Spring.....                  | 彈簧.....       | 1    |
| 8    | 07402208   | Collar( 10 x16 x 6mm).....             | 軸環.....       | 1    |
| 9    | 07402209   | Screw(9/64"-40 x 7.9).....             | 螺絲.....       | 1    |
| 10   | 07402210   | Tape Guide.....                        | 織帶導引支架.....   | 1    |
| 11   | 07402211   | Screw(M4-0.7 x 5).....                 | 螺絲.....       | 1    |
| 12   | 07402212   | Frame Chip Guard.....                  | 導布蓋.....      | 1    |
| 13   | 07402213   | Binder.....                            | 包邊器(喇叭).....  | 1    |
| 14   | 07402214   | Screw(9/64"-40 x 5).....               | 螺絲.....       | 2    |
| 15   | 07402215   | Cushion Block.....                     | 墊塊.....       | 1    |
| 16   | 07402216   | Chip Guard.....                        | 切角防護片.....    | 1    |
| 17   | ★ 07402217 | Presser Foot .....                     | 押腳.....       | 1    |
| 18   | 07402218   | Presser Foot C. Set .....              | 押具組.....      | 1    |
| 19   | ★ 07401824 | Presser Foot Spring Plate (Left).....  | 押具押板(左).....  | 1    |
| 20   | ★ 07401825 | Presser Foot Spring Plate (Right)..... | 押具押板(右).....  | 1    |
| 21   | 07402821   | Tape Reel C.Set.....                   | 貼條組.....      | 1    |
| 22   | 07400615   | Screw (11/64-40X6.3).....              | 螺絲.....       | 1    |
| 23   | 07400338   | Screw (1/8-44X5).....                  | 螺絲.....       | 2    |
| 24   | 07400626   | Presser Foot Attach Piece (Right)..... | 押腳連接片(右)..... | 1    |
| 25   | 07400627   | Presser Foot Attach Piece (Left).....  | 押腳連接片(左)..... | 1    |
| 26   | 07400628   | Screw(3/32-56X1.5).....                | 螺絲.....       | 5    |
| 27   | 07400629   | Lower Knife.....                       | 下切刀.....      | 1    |
| 28   | 07400630   | Lower Knife Clamp.....                 | 下切刀夾板.....    | 1    |
| 29   | 07400631   | Screw (1/8-44X3.5).....                | 螺絲.....       | 1    |
| 30   | 07400632   | Yielding Section Spring.....           | 押具輔助座彈簧.....  | 1    |
| 31   | ★ 07401821 | Yielding Section.....                  | 押具輔助座.....    | 1    |
| 32   | 07400637   | Screw (3/32-56X2.6).....               | 螺絲.....       | 2    |
| 33   | 07400638   | Spring Plate Holder.....               | 彈簧片固定座.....   | 1    |
| 34   | 07400640   | Chip Guard Spring.....                 | 切角防護片彈簧.....  | 1    |
| 35   | 07400641   | Screw (1/8-44X3.4).....                | 螺絲.....       | 1    |
| 36   | 07400144   | Frame Chip Guard Washer.....           | 導布蓋固定墊片.....  | 1    |
| 37   | 07400146   | Frame Chip Guard Spring.....           | 導布蓋彈簧.....    | 1    |
| 38   | 07400147   | Screw (M5-0.8X8.5).....                | 螺絲.....       | 1    |

★ 請參照附件 1【針距規格表】

附件1

| Main Parts<br>Models | 押具整組     | 押具押板(左)-短 | 押具押板(右)-短 | 押具押板(左)-長 | 押具押板(右)-長 | 針錙       |
|----------------------|----------|-----------|-----------|-----------|-----------|----------|
|                      | 07400613 | 07400635  | 07400636  | 40506101  | 40506201  | 40300448 |
| D007R-448-01         | 07401801 | 07401824  | 07401825  | 40507101  | 40507201  | 40300448 |
| D007R-448-02R        | 07402501 | 07401824  | 07401825  |           |           | 40300448 |
| D007R-448-02-T1      | 07402115 | 07401824  | 07401825  |           |           | 40300448 |
| D007R-452-01         | 07400613 | 07400635  | 07400636  | 40506101  | 40506201  | 40300452 |
| D007R-452-02         | 07401801 | 07401824  | 07401825  | 40507101  | 40507201  | 40300452 |
| D007R-452-02R        | 07402501 | 07401824  | 07401825  |           |           | 40300452 |
| D007R-452-02H        | 07402601 |           |           | 40507101  | 40507201  | 40300452 |
| D007R-452-02RH       | 07402701 |           |           | 40507101  | 40507201  | 40300452 |
| D007R-452-02-T1      | 07402115 | 07401824  | 07401825  |           |           | 40300452 |
| D007R-452-01-T2      | 07402218 | 07402219  | 07402220  |           |           | 40300452 |
| D007R-452-02-T2      | 07402818 | 07401824  | 07401825  |           |           | 40300452 |
| D007R-452-02R-T2     | 07402501 | 07401824  | 07401825  |           |           | 40300452 |
| D007R-452-01-S       | 07400613 | 07400635  | 07400636  |           |           | 40300452 |
| D007R-452-02-S       | 07401801 | 07401824  | 07401825  |           |           | 40300452 |
| D007R-452-01-DS      | 07402408 | 07402412  | 07400636  |           |           | 40300452 |
| D007R-460-01         | 07400613 | 07400635  | 07400636  | 40506101  | 40506201  | 40300460 |
| D007R-460-02         | 07401801 | 07401824  | 07401825  | 40507101  | 40507201  | 40300460 |
| D007R-460-02R        | 07402501 | 07401824  | 07401825  |           |           | 40300460 |
| D007R-460-02H        | 07402601 |           |           | 40507101  | 40507201  | 40300460 |
| D007R-460-02RH       | 07402701 |           |           | 40507101  | 40507201  | 40300460 |
| D007R-460-02-T1      | 07402115 | 07401824  | 07401825  |           |           | 40300460 |
| D007R-460-01-T2      | 07402218 | 07402219  | 07402220  |           |           | 40300460 |
| D007R-460-02-T2      | 07402818 | 07401824  | 07401825  |           |           | 40300460 |
| D007R-460-02R-T2     | 07402501 | 07401824  | 07401825  |           |           | 40300460 |
| D007R-460-01-S       | 07400613 | 07400635  | 07400636  |           |           | 40300460 |
| D007R-460-02-S       | 07401801 | 07401824  | 07401825  |           |           | 40300460 |
| D007R-460-01-DS      | 07402408 | 07402412  | 07400636  |           |           | 40300460 |
| D007R-464-01         | 07400613 | 07400635  | 07400636  | 40506101  | 40506201  | 40300464 |
| D007R-464-02         | 07401801 | 07401824  | 07401825  | 40507101  | 40507201  | 40300464 |
| D007R-464-02R        | 07402501 | 07401824  | 07401825  |           |           | 40300464 |
| D007R-552-01         | 07400613 | 07400635  | 07400636  | 40506101  | 40506201  | 40300552 |
| D007R-552-02         | 07401801 | 07401824  | 07401825  | 40507101  | 40507201  | 40300552 |
| D007R-552-02R        | 07402501 | 07401824  | 07401825  |           |           | 40300552 |

## STITCH LENGTH SPECIFICATION

針距規格表

| Main Parts<br>Models | 針板       | 針板舌      | 上蓋       | 押具輔助座    | 切角防護片    | 後送齒      |
|----------------------|----------|----------|----------|----------|----------|----------|
| D007R-448-01         | 40110448 | 40400448 | 07400216 | 07400633 | 07400639 | 07401008 |
| D007R-448-02         | 40111448 | 40400448 |          | 07401821 | 07401828 | 07401841 |
| D007R-448-02R        | 40111448 | 40400448 |          | 07402521 | 07400639 | 07401008 |
| D007R-448-02-T1      | 40111448 | 40400448 |          | 07402116 | 07402112 | 07401841 |
| D007R-452-01         | 40120452 | 40400452 | 07400216 | 07400633 | 07400639 | 07401008 |
| D007R-452-02         | 40121452 | 40400452 |          | 07401821 | 07401828 | 07401841 |
| D007R-452-02R        | 40121452 | 40400452 |          | 07402521 | 07400639 | 07401008 |
| D007R-452-02H        | 40121452 | 40400452 |          | 07401821 | 07400639 | 07401841 |
| D007R-452-02RH       | 40121452 | 40400452 |          | 07402521 | 07400639 | 07401008 |
| D007R-452-02-T1      | 40121452 | 40400452 |          | 07402116 | 07402112 | 07401841 |
| D007R-452-01-T2      | 40120452 | 40400452 | 07400216 | 07400633 | 07402216 | 07401008 |
| D007R-452-02-T2      | 40121452 | 40400452 |          | 07401821 | 07402216 | 07401841 |
| D007R-452-02R-T2     | 40121452 | 40400452 |          | 07402521 | 07400639 | 07401008 |
| D007R-452-01-S       | 40120452 | 40400452 | 07400216 | 07400633 | 07400639 | 07401008 |
| D007R-452-02-S       | 40121452 | 40400452 |          | 07401821 | 07401828 | 07401841 |
| D007R-452-01-DS      | 40120452 | 40400452 | 07400216 | 07400633 | 07400639 | 07402403 |
| D007R-460-01         | 40120460 | 40400460 | 07400216 | 07400633 | 07400639 | 07401008 |
| D007R-460-02         | 40121460 | 40400460 |          | 07401821 | 07401828 | 07401841 |
| D007R-460-02R        | 40121460 | 40400460 |          | 07402521 | 07400639 | 07401008 |
| D007R-460-02H        | 40121460 | 40400460 |          | 07401821 | 07400639 | 07401841 |
| D007R-460-02RH       | 40121460 | 40400460 |          | 07402521 | 07400639 | 07401008 |
| D007R-460-02-T1      | 40121460 | 40400460 |          | 07402116 | 07402112 | 07401841 |
| D007R-460-01-T2      | 40120460 | 40400460 | 07400216 | 07400633 | 07402216 | 07401008 |
| D007R-460-02-T2      | 40121460 | 40400460 |          | 07401821 | 07402216 | 07401841 |
| D007R-460-02R-T2     | 40121460 | 40400460 |          | 07402521 | 07400639 | 07401008 |
| D007R-460-01-S       | 40120460 | 40400460 | 07400216 | 07400633 | 07400639 | 07401008 |
| D007R-460-02-S       | 40121460 | 40400460 |          | 07401821 | 07401828 | 07401841 |
| D007R-460-01-DS      | 40120460 | 40400460 | 07400216 | 07400633 | 07400639 | 07402403 |
| D007R-464-01         | 40110464 | 40400464 | 07400216 | 07400633 | 07400639 | 07401008 |
| D007R-464-02         | 40111464 | 40400464 |          | 07401821 | 07401828 | 07401841 |
| D007R-464-02R        | 40111464 | 40400464 |          | 07402521 | 07400639 | 07401008 |
| D007R-552-01         | 40110000 | 40400552 | 07400216 | 07400633 | 07400639 | 07401008 |
| D007R-552-02         | 40111000 | 40400552 |          | 07401821 | 07401828 | 07401841 |
| D007R-552-02R        | 40111000 | 40400552 |          | 07402521 | 07400639 | 07401008 |

附件1

針距規格表

| Main Parts<br>Models |          |          |          |          |          |          |
|----------------------|----------|----------|----------|----------|----------|----------|
|                      | 前送齒      | 上飾線勾針(長) | 上飾線勾針(短) | 下刀片      | 下刀夾板     | 勾夾襯套     |
| D007R-448-01         | 07401007 | 07400621 | 07400624 | 07400629 | 07400630 | 07400721 |
| D007R-448-02         | 07401007 | 07400621 | 07400624 | 07400629 | 07400630 | 07400721 |
| D007R-448-02R        | 07401007 | 07400621 | 07400624 | 07400629 | 07400630 | 07400721 |
| D007R-448-02-T1      | 07401007 | 07400621 | 07400624 | 07402113 | 07400630 | 07400721 |
| D007R-452-01         | 07401007 | 07400621 | 07400624 | 07400629 | 07400630 | 07400721 |
| D007R-452-02         | 07401007 | 07400621 | 07400624 | 07400629 | 07400630 | 07400721 |
| D007R-452-02R        | 07401007 | 07400621 | 07400624 | 07400629 | 07400630 | 07400721 |
| D007R-452-02H        | 07401007 | 07400621 | 07400624 | 07402617 | 07400630 | 07400721 |
| D007R-452-02RH       | 07401007 | 07400621 | 07400624 | 07402617 | 07400630 | 07400721 |
| D007R-452-02-T1      | 07401007 | 07400621 | 07400624 | 07402113 | 07400630 | 07400721 |
| D007R-452-01-T2      | 07401007 |          |          | 07400629 | 07400630 | 07400721 |
| D007R-452-02-T2      | 07401007 |          |          | 07400629 | 07400630 | 07400721 |
| D007R-452-02R-T2     | 07401007 | 07400621 | 07400624 | 07400629 | 07400630 | 07400721 |
| D007R-452-01-S       | 07401007 | 07400621 | 07400624 | 07400629 | 07400630 | 07400721 |
| D007R-452-02-S       | 07401007 | 07400621 | 07400624 | 07400629 | 07400630 | 07400721 |
| D007R-452-01-DS      | 07402407 | 07400621 | 07400624 | 07400629 | 07402411 | 07400721 |
| D007R-460-01         | 07401007 | 07400621 | 07400624 | 07400629 | 07400630 | 07400721 |
| D007R-460-02         | 07401007 | 07400621 | 07400624 | 07400629 | 07400630 | 07400721 |
| D007R-460-02R        | 07401007 | 07400621 | 07400624 | 07400629 | 07400630 | 07400721 |
| D007R-460-02H        | 07401007 | 07400621 | 07400624 | 07402617 | 07400630 | 07400721 |
| D007R-460-02RH       | 07401007 | 07400621 | 07400624 | 07402617 | 07400630 | 07400721 |
| D007R-460-02-T1      | 07401007 | 07400621 | 07400624 | 07402113 | 07400630 | 07400721 |
| D007R-460-01-T2      | 07401007 |          |          | 07400629 | 07400630 | 07400721 |
| D007R-460-02-T2      | 07401007 |          |          | 07400629 | 07400630 | 07400721 |
| D007R-460-02R-T2     | 07401007 | 07400621 | 07400624 | 07400629 | 07400630 | 07400721 |
| D007R-460-01-S       | 07401007 | 07400621 | 07400624 | 07400629 | 07400630 | 07400721 |
| D007R-460-02-S       | 07401007 | 07400621 | 07400624 | 07400629 | 07400630 | 07400721 |
| D007R-460-01-DS      | 07402407 | 07400621 | 07400624 | 07400629 | 07402411 | 07400721 |
| D007R-464-01         | 07401007 | 07400621 | 07400624 | 07400629 | 07400630 | 07400721 |
| D007R-464-02         | 07401007 | 07400621 | 07400624 | 07400629 | 07400630 | 07400721 |
| D007R-464-02R        | 07401007 | 07400621 | 07400624 | 07400629 | 07400630 | 07400721 |
| D007R-552-01         | 07401007 | 07400621 | 07400624 | 07400629 | 07400630 | 07400721 |
| D007R-552-02         | 07401007 | 07400621 | 07400624 | 07400629 | 07400630 | 07400721 |
| D007R-552-02R        | 07401007 | 07400621 | 07400624 | 07400629 | 07400630 | 07400721 |

STITCH LENGTH SPECIFICATION

| Main Parts<br>Models |          |          |         |          |          |            |
|----------------------|----------|----------|---------|----------|----------|------------|
|                      | 上刀片支架    | 上刀片      | 下飾線勾針   | 針檔(前)    | 針檔(後)    | 彈簧         |
| D007R-448-01         | 07400742 | 07400744 | 0740843 | 07400845 | 07401010 | 0740020.21 |
| D007R-448-02         | 07400742 | 07400744 | 0740843 | 07400845 | 07401010 | 0740020.21 |
| D007R-448-02R        | 07400742 | 07400744 | 0740843 | 07400845 | 07401010 | 0740020.21 |
| D007R-448-02-T1      | 07402114 | 07400744 | 0740843 | 07400845 | 07401010 | 07400320   |
| D007R-452-01         | 07400742 | 07400744 | 0740843 | 07400845 | 07401010 | 0740020.21 |
| D007R-452-02         | 07400742 | 07400744 | 0740843 | 07400845 | 07401010 | 0740020.21 |
| D007R-452-02R        | 07400742 | 07400744 | 0740843 | 07400845 | 07401010 | 0740020.21 |
| D007R-452-02H        | 07402636 | 07402637 | 0740843 | 07400845 | 07401010 | 0740020.21 |
| D007R-452-02RH       | 07402636 | 07402637 | 0740843 | 07400845 | 07401010 | 0740020.21 |
| D007R-452-02-T1      | 07402114 | 07400744 | 0740843 | 07400845 | 07401010 | 07400320   |
| D007R-452-01-T2      | 07400742 | 07400744 | 0740843 | 07400845 | 07401010 | 0740020.21 |
| D007R-452-02-T2      | 07400742 | 07400744 | 0740843 | 07400845 | 07401010 | 0740020.21 |
| D007R-452-02R-T2     | 07400742 | 07400744 | 0740843 | 07400845 | 07401010 | 0740020.21 |
| D007R-452-01-S       | 07400742 | 07400744 | 0740843 | 07400845 | 07401010 | 07400320   |
| D007R-452-02-S       | 07400742 | 07400744 | 0740843 | 07400845 | 07401010 | 07400320   |
| D007R-452-01-DS      | 07400742 | 07400744 | 0740843 | 07400845 | 07401010 | 078700303  |
| D007R-460-01         | 07400742 | 07400744 | 0740843 | 07400845 | 07401010 | 0740020.21 |
| D007R-460-02         | 07400742 | 07400744 | 0740843 | 07400845 | 07401010 | 0740020.21 |
| D007R-460-02R        | 07400742 | 07400744 | 0740843 | 07400845 | 07401010 | 0740020.21 |
| D007R-460-02H        | 07402636 | 07402637 | 0740843 | 07400845 | 07401010 | 0740020.21 |
| D007R-460-02RH       | 07402636 | 07402637 | 0740843 | 07400845 | 07401010 | 0740020.21 |
| D007R-460-02-T1      | 07402114 | 07400744 | 0740843 | 07400845 | 07401010 | 07400320   |
| D007R-460-01-T2      | 07400742 | 07400744 | 0740843 | 07400845 | 07401010 | 0740020.21 |
| D007R-460-02-T2      | 07400742 | 07400744 | 0740843 | 07400845 | 07401010 | 0740020.21 |
| D007R-460-02R-T2     | 07400742 | 07400744 | 0740843 | 07400845 | 07401010 | 0740020.21 |
| D007R-460-01-S       | 07400742 | 07400744 | 0740843 | 07400845 | 07401010 | 07400320   |
| D007R-460-02-S       | 07400742 | 07400744 | 0740843 | 07400845 | 07401010 | 07400320   |
| D007R-460-01-DS      | 07400742 | 07400744 | 0740843 | 07400845 | 07401010 | 078700303  |
| D007R-464-01         | 07400742 | 07400744 | 0740843 | 07400845 | 07401010 | 0740020.21 |
| D007R-464-02         | 07400742 | 07400744 | 0740843 | 07400845 | 07401010 | 0740020.21 |
| D007R-464-02R        | 07400742 | 07400744 | 0740843 | 07400845 | 07401010 | 0740020.21 |
| D007R-552-01         | 07400742 | 07400744 | 0740843 | 07400845 | 07401010 | 0740020.21 |
| D007R-552-02         | 07400742 | 07400744 | 0740843 |          |          |            |

附件1

針距規格表

| Main Parts<br>Models | 導布板      | 導布器      | 導布器座     | 導布器彈簧片   | 導布器滑軌(左) | 導布器滑軌(右) |
|----------------------|----------|----------|----------|----------|----------|----------|
| D007R-448-01         |          |          |          |          |          |          |
| D007R-448-02         | 07401822 | 07401831 | 07401834 | 07401835 | 07401836 | 07401837 |
| D007R-448-02R        | 07401822 | 07401831 | 07401834 | 07401835 | 07401836 | 07401837 |
| D007R-448-02-T1      | 07401822 | 07401831 | 07401834 | 07401835 | 07401836 | 07401837 |
| D007R-452-01         |          |          |          |          |          |          |
| D007R-452-02         | 07401822 | 07401831 | 07401834 | 07401835 | 07401836 | 07401837 |
| D007R-452-02R        | 07401822 | 07401831 | 07401834 | 07401835 | 07401836 | 07401837 |
| D007R-452-02H        | 07401822 | 07402631 | 07401834 | 07401835 | 07401836 | 07401837 |
| D007R-452-02RH       | 07401822 | 07402631 | 07401834 | 07401835 | 07401836 | 07401837 |
| D007R-452-02-T1      | 07401822 | 07401831 | 07401834 | 07401835 | 07401836 | 07401837 |
| D007R-452-01-T2      |          |          |          |          |          |          |
| D007R-452-02-T2      |          | 07401831 | 07401834 | 07401835 | 07401836 | 07401837 |
| D007R-452-02R-T2     | 07401822 | 07401831 | 07401834 | 07401835 | 07401836 | 07401837 |
| D007R-452-01-S       |          |          |          |          |          |          |
| D007R-452-02-S       | 07401822 | 07401831 | 07401834 | 07401835 | 07401836 | 07401837 |
| D007R-452-01-DS      |          |          |          |          |          |          |
| D007R-460-01         |          |          |          |          |          |          |
| D007R-460-02         | 07401822 | 07401831 | 07401834 | 07401835 | 07401836 | 07401837 |
| D007R-460-02R        | 07401822 | 07401831 | 07401834 | 07401835 | 07401836 | 07401837 |
| D007R-460-02H        | 07401822 | 07402631 | 07401834 | 07401835 | 07401836 | 07401837 |
| D007R-460-02RH       | 07401822 | 07402631 | 07401834 | 07401835 | 07401836 | 07401837 |
| D007R-460-02-T1      | 07401822 | 07401831 | 07401834 | 07401835 | 07401836 | 07401837 |
| D007R-460-01-T2      |          |          |          |          |          |          |
| D007R-460-02-T2      |          | 07401831 | 07401834 | 07401835 | 07401836 | 07401837 |
| D007R-460-02R-T2     | 07401822 | 07401831 | 07401834 | 07401835 | 07401836 | 07401837 |
| D007R-460-01-S       |          |          |          |          |          |          |
| D007R-460-02-S       | 07401822 | 07401831 | 07401834 | 07401835 | 07401836 | 07401837 |
| D007R-460-01-DS      |          |          |          |          |          |          |
| D007R-464-01         |          |          |          |          |          |          |
| D007R-464-02         | 07401822 | 07401831 | 07401834 | 07401835 | 07401836 | 07401837 |
| D007R-464-02R        | 07401822 | 07401831 | 07401834 | 07401835 | 07401836 | 07401837 |
| D007R-552-01         |          |          |          |          |          |          |
| D007R-552-02         | 07401822 | 07401831 | 07401834 | 07401835 | 07401836 | 07401837 |
| D007R-552-02R        | 07401822 | 07401831 | 07401834 | 07401835 | 07401836 | 07401837 |

STITCH LENGTH SPECIFICATION

| Main Parts<br>Models | 下巴蓋板     | 上勾針驅動扇形片 | 上勾針驅動連桿  | 連桿插銷     | 勾針驅動槓桿   | 上飾線托架驅動槓桿 |
|----------------------|----------|----------|----------|----------|----------|-----------|
| D007R-448-01         | 07400616 | 07400617 | 07400618 | 07400620 | 07400623 |           |
| D007R-448-02         | 07401839 | 07400616 | 07400617 | 07400618 | 07400620 | 07400623  |
| D007R-448-02R        | 07401839 | 07400616 | 07400617 | 07400618 | 07400620 | 07400623  |
| D007R-448-02-T1      | 07401839 | 07400616 | 07400617 | 07400618 | 07400620 | 07400623  |
| D007R-452-01         | 07400616 | 07400617 | 07400618 | 07400620 | 07400623 |           |
| D007R-452-02         | 07401839 | 07400616 | 07400617 | 07400618 | 07400620 | 07400623  |
| D007R-452-02R        | 07401839 | 07400616 | 07400617 | 07400618 | 07400620 | 07400623  |
| D007R-452-02H        | 07401839 | 07400616 | 07400617 | 07400618 | 07400620 | 07400623  |
| D007R-452-02RH       | 07401839 | 07400616 | 07400617 | 07400618 | 07400620 | 07400623  |
| D007R-452-02-T1      | 07401839 | 07400616 | 07400617 | 07400618 | 07400620 | 07400623  |
| D007R-452-01-T2      |          |          |          |          |          |           |
| D007R-452-02-T2      | 07401839 |          |          |          |          |           |
| D007R-452-02R-T2     | 07401839 | 07400616 | 07400617 | 07400618 | 07400620 | 07400623  |
| D007R-452-01-S       | 07400616 | 07400617 | 07400618 | 07400620 | 07400623 |           |
| D007R-452-02-S       | 07401839 | 07400616 | 07400617 | 07400618 | 07400620 | 07400623  |
| D007R-452-01-DS      | 07400616 | 07400617 | 07400618 | 07400620 | 07400623 |           |
| D007R-460-01         | 07400616 | 07400617 | 07400618 | 07400620 | 07400623 |           |
| D007R-460-02         | 07401839 | 07400616 | 07400617 | 07400618 | 07400620 | 07400623  |
| D007R-460-02R        | 07401839 | 07400616 | 07400617 | 07400618 | 07400620 | 07400623  |
| D007R-460-02H        | 07401839 | 07400616 | 07400617 | 07400618 | 07400620 | 07400623  |
| D007R-460-02RH       | 07401839 | 07400616 | 07400617 | 07400618 | 07400620 | 07400623  |
| D007R-460-02-T1      | 07401839 | 07400616 | 07400617 | 07400618 | 07400620 | 07400623  |
| D007R-460-01-T2      |          |          |          |          |          |           |
| D007R-460-02-T2      | 07401839 |          |          |          |          |           |
| D007R-460-02R-T2     | 07401839 | 07400616 | 07400617 | 07400618 | 07400620 | 07400623  |
| D007R-460-01-S       | 07400616 | 07400617 | 07400618 | 07400620 | 07400623 |           |
| D007R-460-02-S       | 07401839 | 07400616 | 07400617 | 07400618 | 07400620 | 07400623  |
| D007R-460-01-DS      | 07400616 | 07400617 | 07400618 | 07400620 | 07400623 |           |
| D007R-464-01         | 07400616 | 07400617 | 07400618 | 07400620 | 07400623 |           |
| D007R-464-02         | 07401839 | 07400616 | 07400617 | 07400618 | 07400620 | 07400623  |
| D007R-464-02R        | 07401839 | 07400616 | 07400617 | 07400618 | 07400620 | 07400623  |
| D007R-552-01         | 07400616 | 07400617 | 07400618 | 07400620 | 07400623 |           |
| D007R-552-02         | 07401839 | 07400616 | 07400617 | 07400618 | 07400620 | 07400623  |
| D007R-552-02R        | 07401839 | 07400616 | 07400617 | 07400618 | 07400620 | 07400623  |

附件1

針距規格表

| Main Parts       |          |          |          |              |              |                      |
|------------------|----------|----------|----------|--------------|--------------|----------------------|
| Models           | 上切刀固定座   | 導布蓋      | 控制架      | 織帶喇叭組        | 貼條喇叭組        | T.T反打結側送料機<br>(含控制箱) |
| D007R-448-01     | 07400745 | 07400145 |          |              |              |                      |
| D007R-448-02     | 07400745 | 07400145 |          |              |              |                      |
| D007R-448-02R    | 07400745 | 07400145 |          |              |              |                      |
| D007R-448-02-T1  | 07400745 |          | 07402117 | 07402101? 10 |              | *                    |
| D007R-452-01     | 07400745 | 07400145 |          |              |              |                      |
| D007R-452-02     | 07400745 | 07400145 |          |              |              |                      |
| D007R-452-02R    | 07400745 | 07400145 |          |              |              |                      |
| D007R-452-02H    | 07402638 | 07400145 |          |              |              |                      |
| D007R-452-02RH   | 07402638 | 07400145 |          |              |              |                      |
| D007R-452-02-T1  | 07400745 |          | 07402117 | 07402101? 10 |              | *                    |
| D007R-452-01-T2  | 07400745 | 07402212 | 07400167 |              | 07402201? 15 |                      |
| D007R-452-02-T2  | 07400745 | 07402212 | 07400167 |              | 07402201? 15 |                      |
| D007R-452-02R-T2 | 07400745 | 07402212 |          |              | 07402201? 15 |                      |
| D007R-452-01-S   | 07400745 | 07400145 |          |              |              |                      |
| D007R-452-02-S   | 07400745 | 07400145 |          |              |              |                      |
| D007R-452-01-DS  | 07400745 | 07400145 |          |              |              |                      |
| D007R-460-01     | 07400745 | 07400145 |          |              |              |                      |
| D007R-460-02     | 07400745 | 07400145 |          |              |              |                      |
| D007R-460-02R    | 07400745 | 07400145 |          |              |              |                      |
| D007R-460-02H    | 07402638 | 07400145 |          |              |              |                      |
| D007R-460-02RH   | 07402638 | 07400145 |          |              |              |                      |
| D007R-460-02-T1  | 07400745 |          | 07402117 | 07402101? 10 |              | *                    |
| D007R-460-01-T2  | 07400745 | 07402212 | 07400167 |              | 07402201? 15 |                      |
| D007R-460-02-T2  | 07400745 | 07402212 | 07400167 |              | 07402201? 15 |                      |
| D007R-460-02R-T2 | 07400745 | 07402212 |          |              | 07402201? 15 |                      |
| D007R-460-01-S   | 07400745 | 07400145 |          |              |              |                      |
| D007R-460-02-S   | 07400745 | 07400145 |          |              |              |                      |
| D007R-460-01-DS  | 07400745 | 07400145 |          |              |              |                      |
| D007R-464-01     | 07400745 | 07400145 |          |              |              |                      |
| D007R-464-02     | 07400745 | 07400145 |          |              |              |                      |
| D007R-464-02R    | 07400745 | 07400145 |          |              |              |                      |
| D007R-552-01     | 07400745 | 07400145 |          |              |              |                      |
| D007R-552-02     | 07400745 | 07400145 |          |              |              |                      |
| D007R-552-02R    | 07400745 | 07400145 |          |              |              |                      |

\* 為選擇配備

STITCH LENGTH SPECIFICATION

| Main Parts       |        |          |  |  |  |  |
|------------------|--------|----------|--|--|--|--|
| Models           | AW1吸風組 | AW2箱型吸風組 |  |  |  |  |
| D007R-448-01     | *      | *        |  |  |  |  |
| D007R-448-02     | *      | *        |  |  |  |  |
| D007R-448-02R    | *      | *        |  |  |  |  |
| D007R-448-02-T1  | *      | *        |  |  |  |  |
| D007R-452-01     | *      | *        |  |  |  |  |
| D007R-452-02     | *      | *        |  |  |  |  |
| D007R-452-02R    | *      | *        |  |  |  |  |
| D007R-452-02H    | *      | *        |  |  |  |  |
| D007R-452-02RH   | *      | *        |  |  |  |  |
| D007R-452-02-T1  | *      | *        |  |  |  |  |
| D007R-452-01-T2  | *      | *        |  |  |  |  |
| D007R-452-02-T2  | *      | *        |  |  |  |  |
| D007R-452-02R-T2 | *      | *        |  |  |  |  |
| D007R-452-01-S   | *      | *        |  |  |  |  |
| D007R-452-02-S   | *      | *        |  |  |  |  |
| D007R-452-01-DS  | *      | *        |  |  |  |  |
| D007R-460-01     | *      | *        |  |  |  |  |
| D007R-460-02     | *      | *        |  |  |  |  |
| D007R-460-02R    | *      | *        |  |  |  |  |
| D007R-460-02H    | *      | *        |  |  |  |  |
| D007R-460-02RH   | *      | *        |  |  |  |  |
| D007R-460-02-T1  | *      | *        |  |  |  |  |
| D007R-460-01-T2  | *      | *        |  |  |  |  |
| D007R-460-02-T2  | *      | *        |  |  |  |  |
| D007R-460-02R-T2 | *      | *        |  |  |  |  |
| D007R-460-01-S   | *      | *        |  |  |  |  |
| D007R-460-02-S   | *      | *        |  |  |  |  |
| D007R-460-01-DS  | *      | *        |  |  |  |  |
| D007R-464-01     | *      | *        |  |  |  |  |
| D007R-464-02     | *      | *        |  |  |  |  |
| D007R-464-02R    | *      | *        |  |  |  |  |
| D007R-552-01     | *      | *        |  |  |  |  |
| D007R-552-02     | *      | *        |  |  |  |  |
| D007R-552-02R    | *      | *        |  |  |  |  |

\* 為選擇配備



